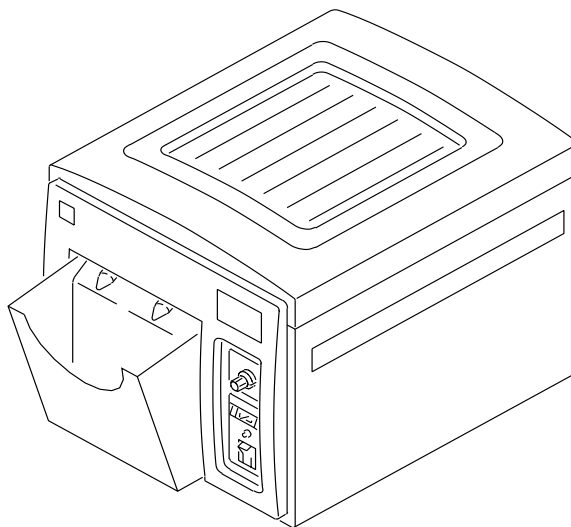

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ILLUSTRATED PARTS LIST
for the
***Kodak Min-R* MAMMOGRAPHY PROCESSOR**
Service Code: 3752



H176_0001AC



HEALTH IMAGING

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This equipment includes parts and assemblies sensitive to damage from electrostatic discharge. Use caution to prevent damage during all service procedures.

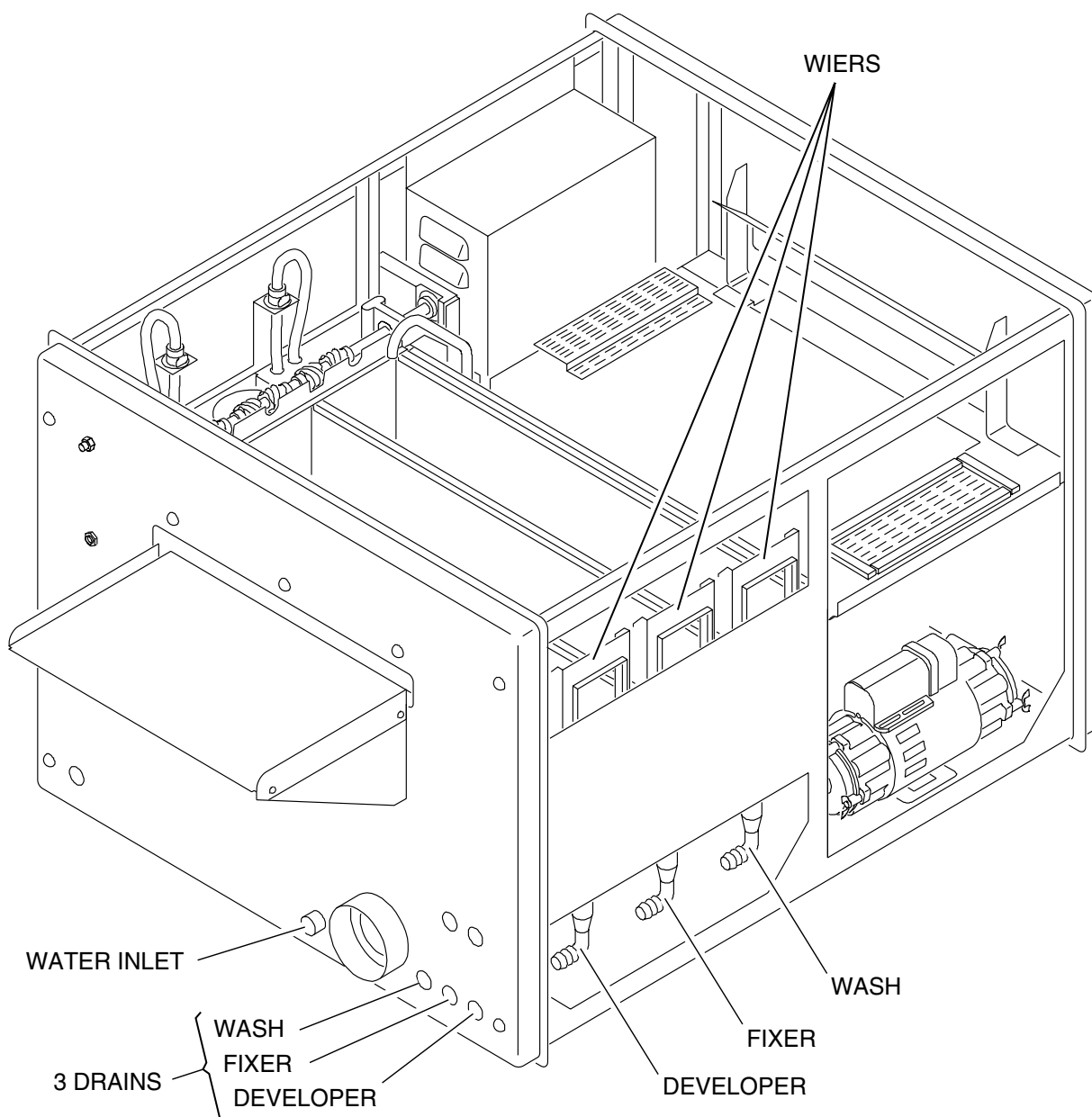
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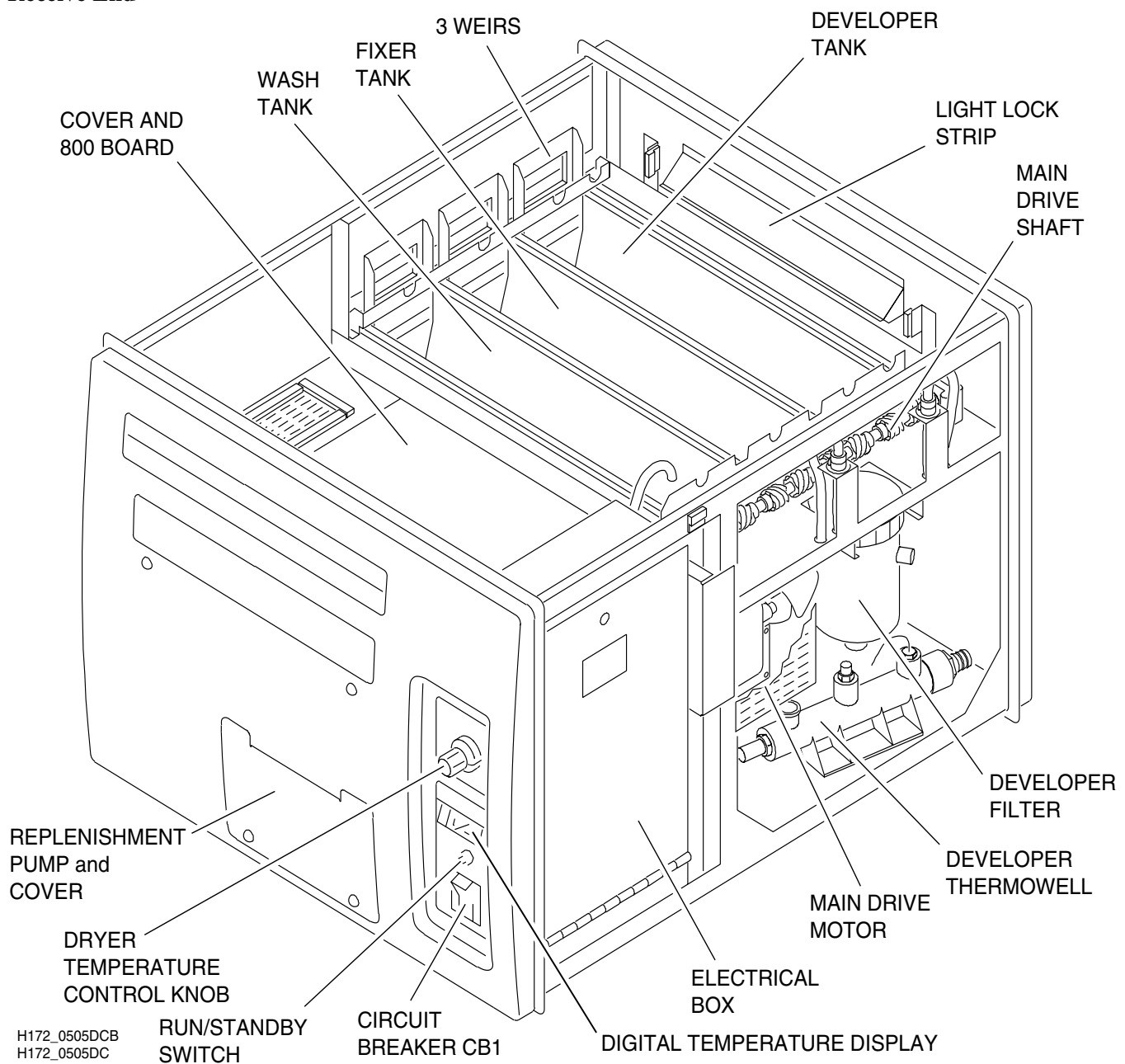
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Section 1: Locate Parts

Feed End



Receive End

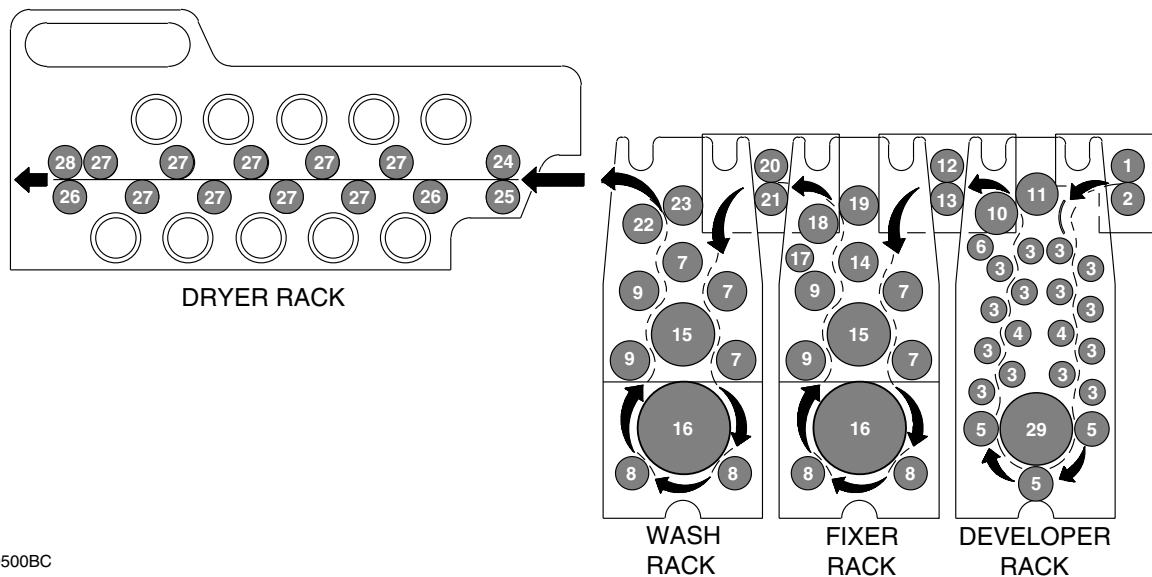




Important

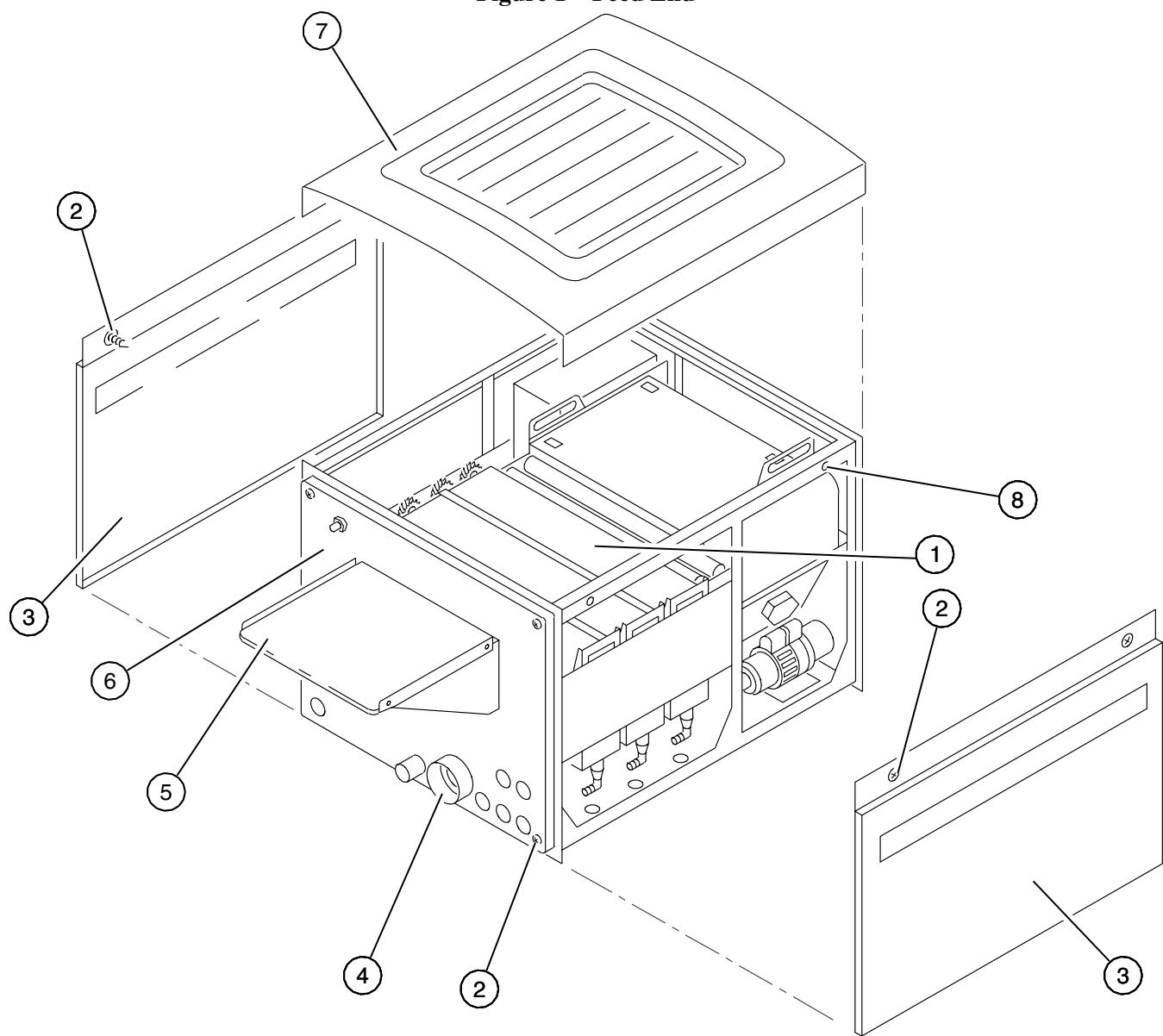
- The graphic below displays the configuration of the Roller Transport.
- The number located on each ROLLER is for reference only.
- For parts information, see “Section 2: Transport System - ROLLER”.

Transport Configuration - ROLLER



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Figure 1 Feed End

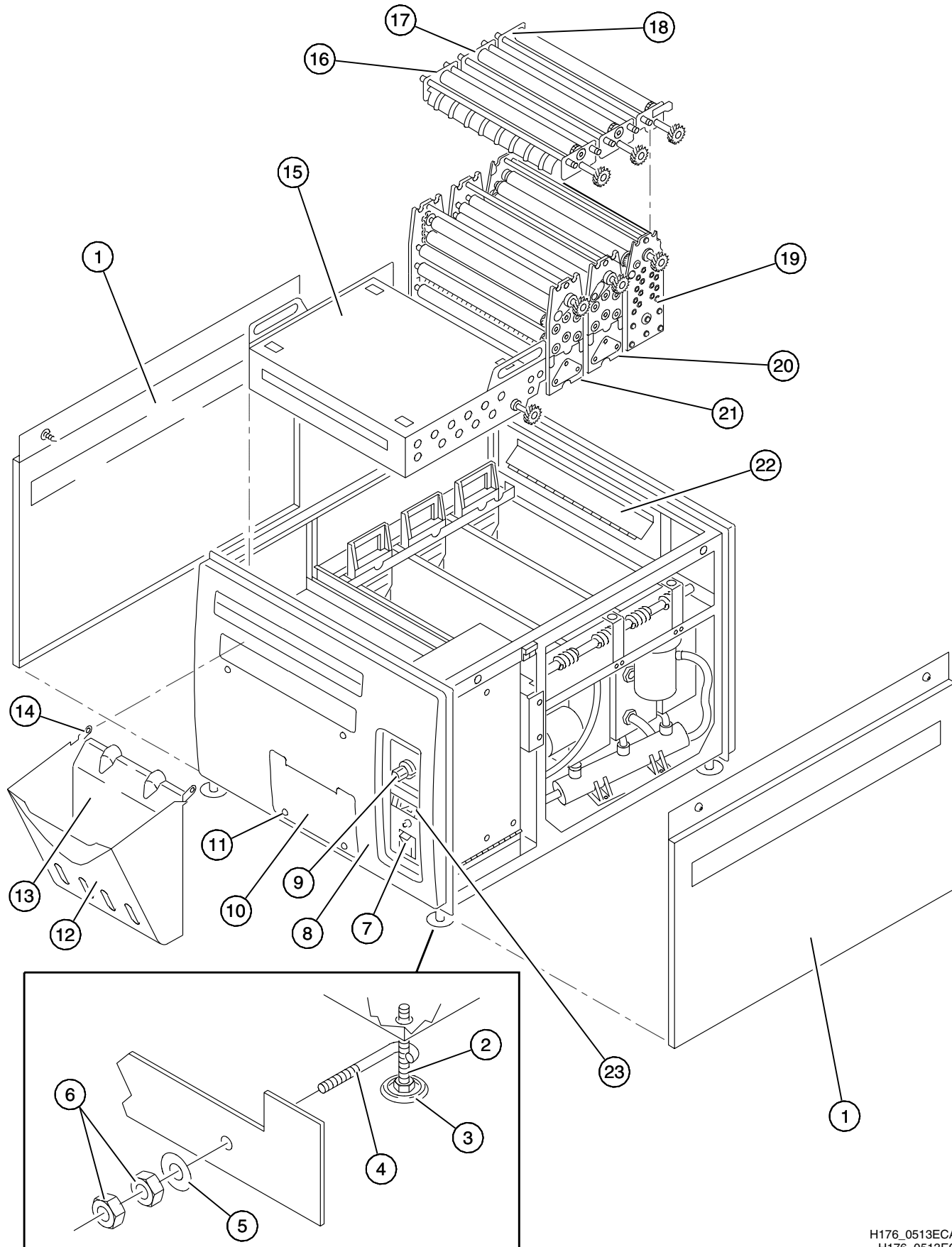


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Figure 1 Feed End

Item	Part No.	Description	Notes
1	287680	COVER - Evaporation	
2	261180	SCREW - Captive and washer	
	499753	RETAINER	
3	3E1948	SIDE PANEL AY	Includes Item 2 - special order part - normally not stocked
4	468535	ADAPTER - Exhaust	
	544194	SCREW	
	852620	NUT	
	165627	WASHER - Flat	
	853096	LOCK WASHER	
5	3E1932	FEED SHELF AY	Includes the FEED SHELF and PROTECTOR
	287685	PROTECTOR	
	852805	SCREW	
	853086	LOCK WASHER	
	852799	WASHER	
6	3E1942	PANEL - Feed end	Special order part - normally not stocked
7	3E1947	COVER AY	Includes the MAGNETS
	498941	MAGNET	
8	261181	FRAME CLIP	

Figure 2 Receive End



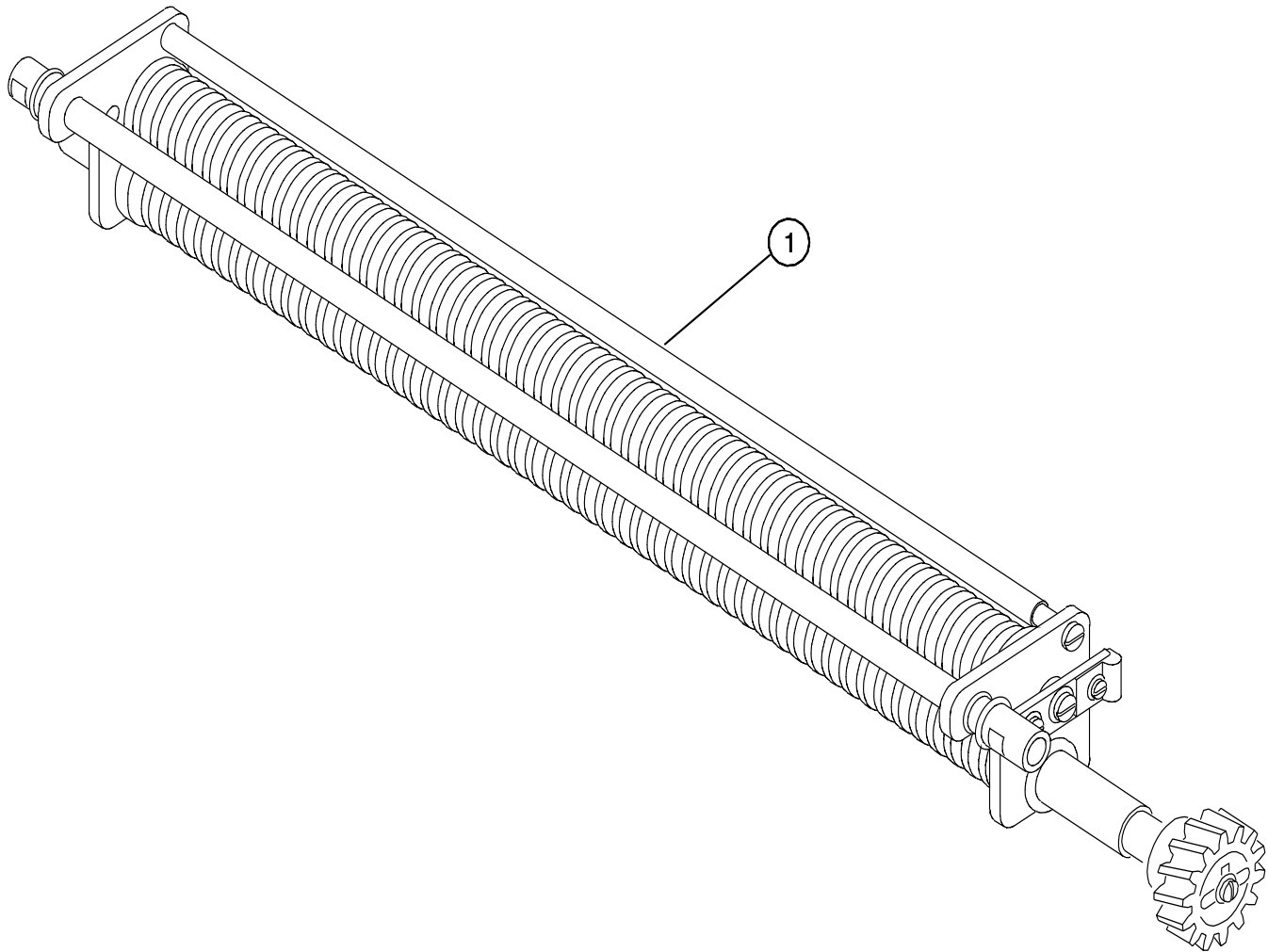
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Figure 2 Receive End

Item	Part No.	Description	Notes
1	3E1948	SIDE PANEL AY	Includes SIDE PANEL, CAPTIVE SCREWS, and RETAINERS - special order part - normally not stocked
2	459229	LEVELING SCREW	
3	459548	FLOOR PLATE	
4	489726	HOOK - Bolt	
5	564694	WASHER	
6	852623	NUT - Hook	
7	914441	CIRCUIT BREAKER	CB1
8	3E1941	EXIT PANEL AY	Includes Item 11 - special order part - normally not stocked
9	834692	KNOB - Dryer temperature control	
9	779524	POTENTIOMETER - Dryer temperature control	Not visible in graphic.
10	3H4155	COVER - Pump access	
11	261180	SCREW - Captive and washer	
	499753	RETAINER	
12	3H4131	BIN - Receiving	
13	3H4133	DEFLECTOR	
14	486742	FASTENER - Bin	
15	3E1946	DRYER RACK AY	FOAM not included - order 2 of 2E4243 and 1 of 2E4242
16	261276	FIXER/WASH CROSSOVER AY	
17	3E1943	DEVELOPER/FIXER CROSSOVER AY	
18	3E1945	DETECTOR CROSSOVER AY	
19	3E1944	DEVELOPER RACK AY	
20	748165	FIXER RACK AY	
21	261277	WASH RACK AY	
22	3H4178	STRIP - Light lock	
	852972	SCREW	
	853100	LOCK WASHER	
	852611	WASHER - Flat	
23	748516	DIGITAL TEMPERATURE DISPLAY	Includes BEZEL 968818, MASK 968819, EMI SHIELD 968823

Section 2: ROLLER TRANSPORT SYSTEM

Figure 3 DETECTOR CROSSOVER AY

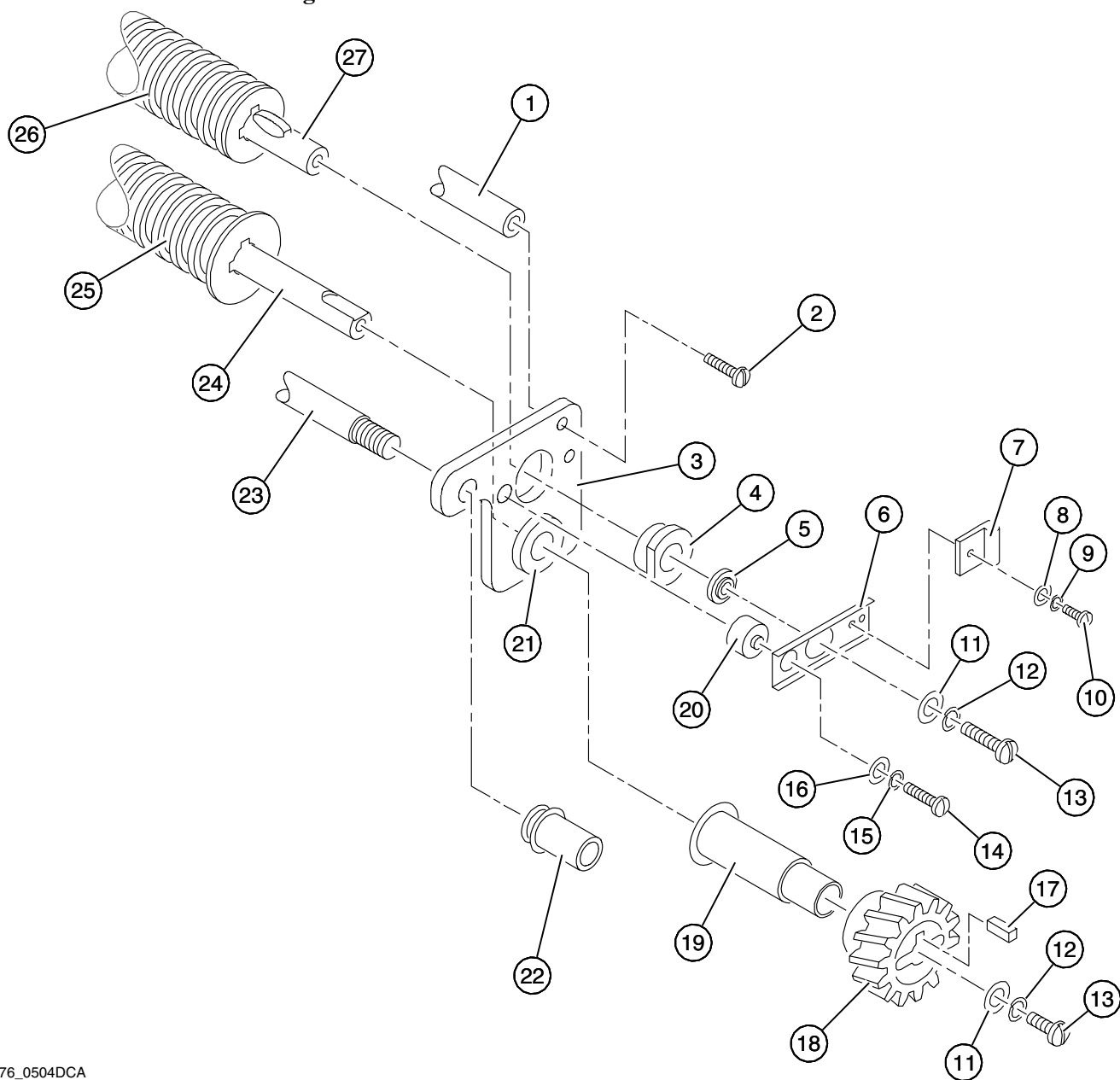


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Figure 3 DETECTOR CROSSOVER AY

Item	Part No.	Description	Qty.	Notes
1	3E1945	DETECTOR CROSSOVER AY	1	

Figure 4 DETECTOR CROSSOVER - Drive Side

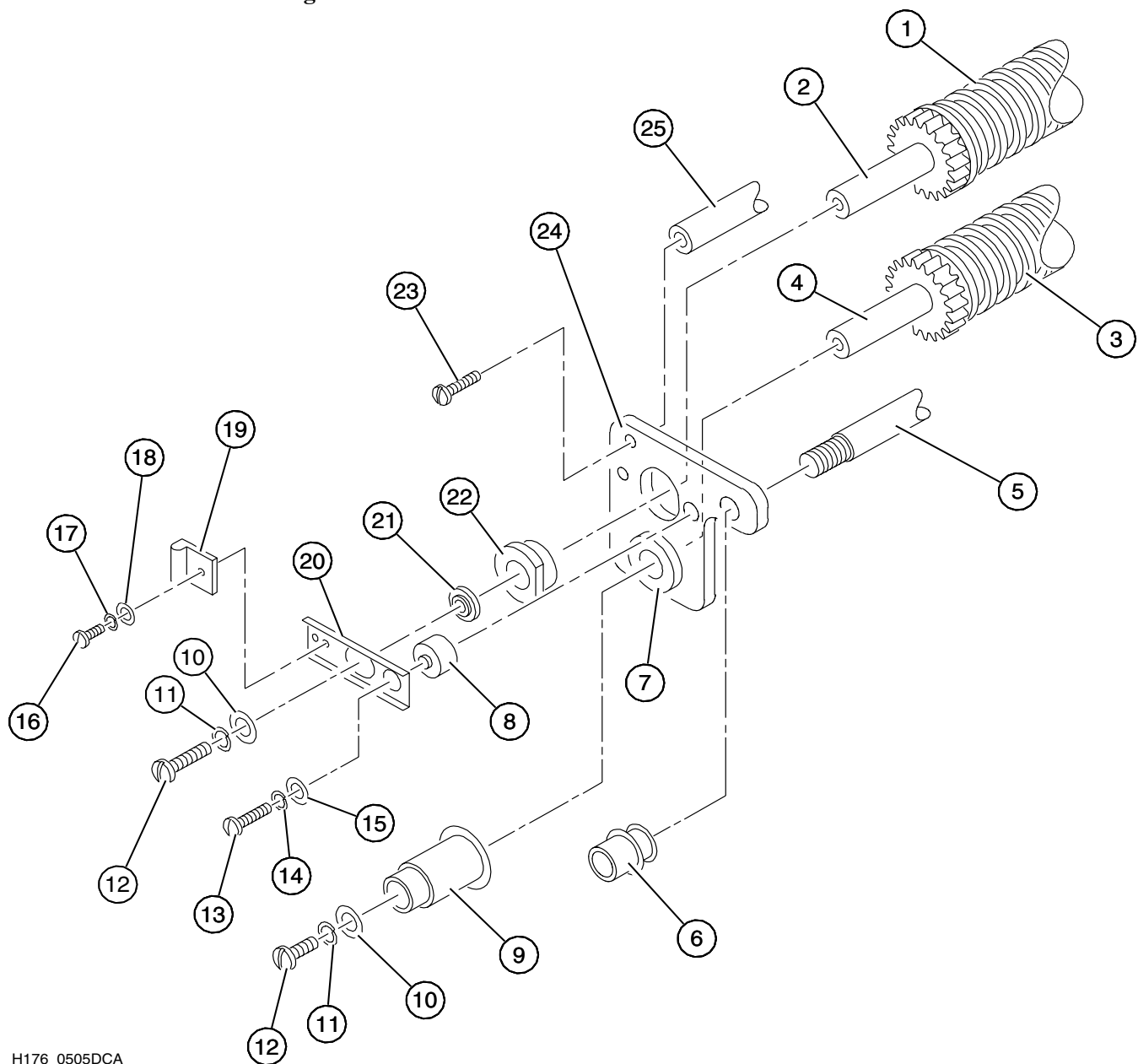


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Figure 4 DETECTOR CROSSOVER AY - Drive Side

Item	Part No.	Description	Qty.
	3E1945	DETECTOR CROSSOVER AY	1
1	287035	TIE ROD	1
2	852807	SCREW	2
3	3H4125	SIDEPLATE - Detector crossover	2
4	650707	BEARING	2
5	472592	BEARING - Rocker	2
6	474180	SUPPORT	2
7	650876	ACTUATOR - Magnet	2
8	575822	WASHER	2
9	187283	LOCK WASHER	2
10	575821	SCREW	2
11	852611	WASHER - Flat	4
12	853087	LOCK WASHER	4
13	852972	SCREW	4
14	544194	SCREW	2
15	853096	LOCK WASHER	2
16	165627	WASHER - Flat	2
17	452044	KEY	1
18	550781	GEAR - Drive, crossover	1
19	458174	SPACER	1
20	489997	STANDOFF	2
21	650703	BEARING	2
22	472756	NUT - Tie rod, nylon	1
23	3E0999	TIE ROD	1
24	287039	SHAFT - Drive	1
25	246883	ROLLER - Detector, drive	1
26	246882	ROLLER - Detector, driven	1
27	287037	SHAFT	1

Figure 5 DETECTOR CROSSOVER - Nondrive Side

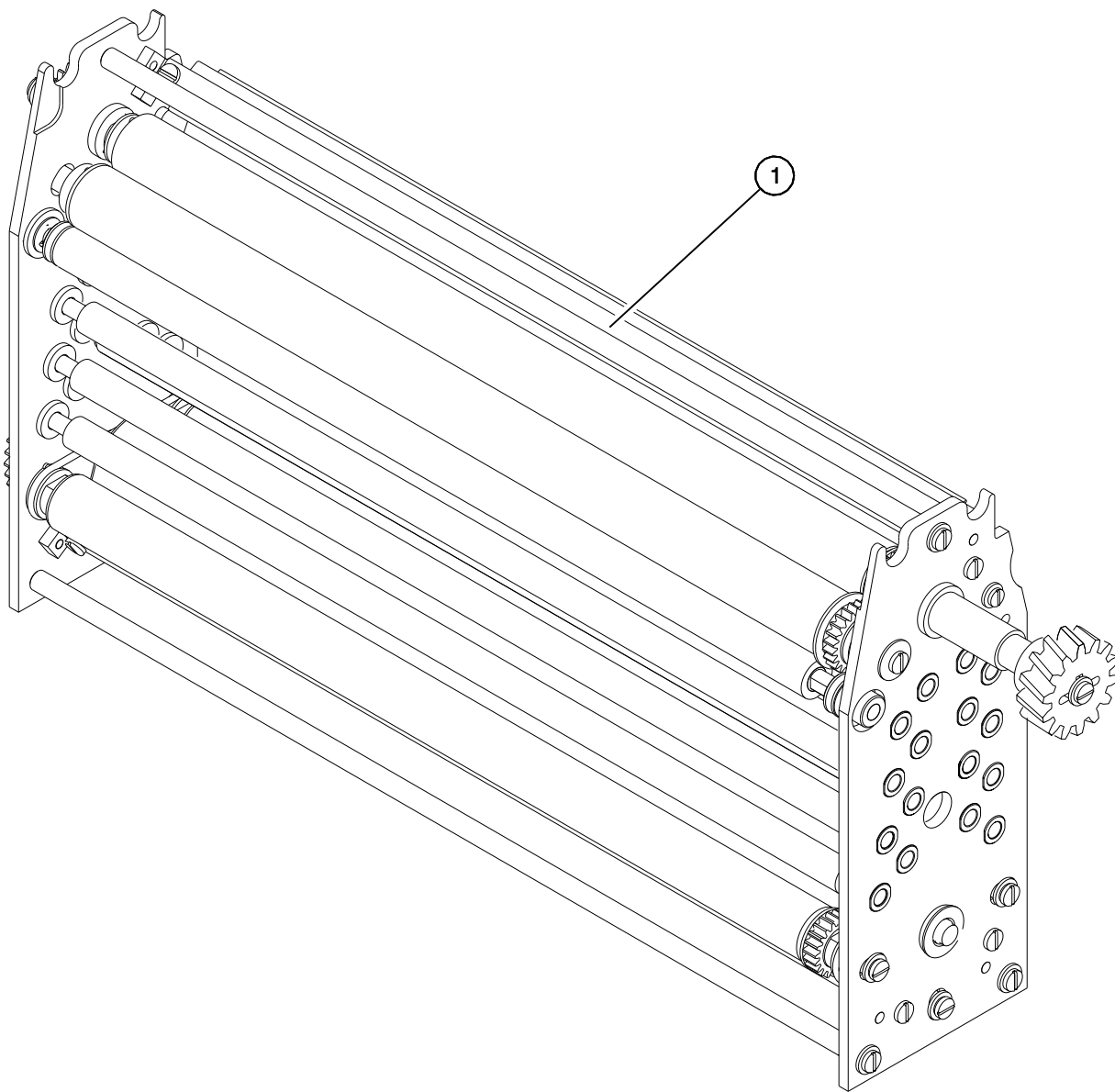


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Figure 5 DETECTOR CROSSOVER - Nondrive Side

Item	Part No.	Description	Qty.
	3E1945	DETECTOR CROSSOVER AY	1
1	246882	ROLLER - Detector, driven	1
2	287037	SHAFT	1
3	246883	ROLLER - Detector, drive	1
4	287039	SHAFT - Drive	1
5	3E0999	TIE ROD	1
6	472755	NUT - Tie rod, nylon	1
7	650703	BEARING	2
8	489997	STANDOFF	2
9	458236	SPACER	1
10	852611	WASHER - Flat	4
11	853087	LOCK WASHER	4
12	852962	SCREW	4
13	544194	SCREW	2
14	853096	LOCK WASHER	2
15	165627	WASHER - Flat	2
16	575821	SCREW	2
17	187283	LOCK WASHER	2
18	575822	WASHER	2
19	650876	ACTUATOR - Magnet	2
20	474180	SUPPORT	2
21	472592	BEARING - Rocker	2
22	650707	BEARING	2
23	852807	SCREW	2
24	3H4125	SIDEPLATE - Detector crossover	2
25	287035	TIE ROD	1

Figure 6 DEVELOPER RACK AY

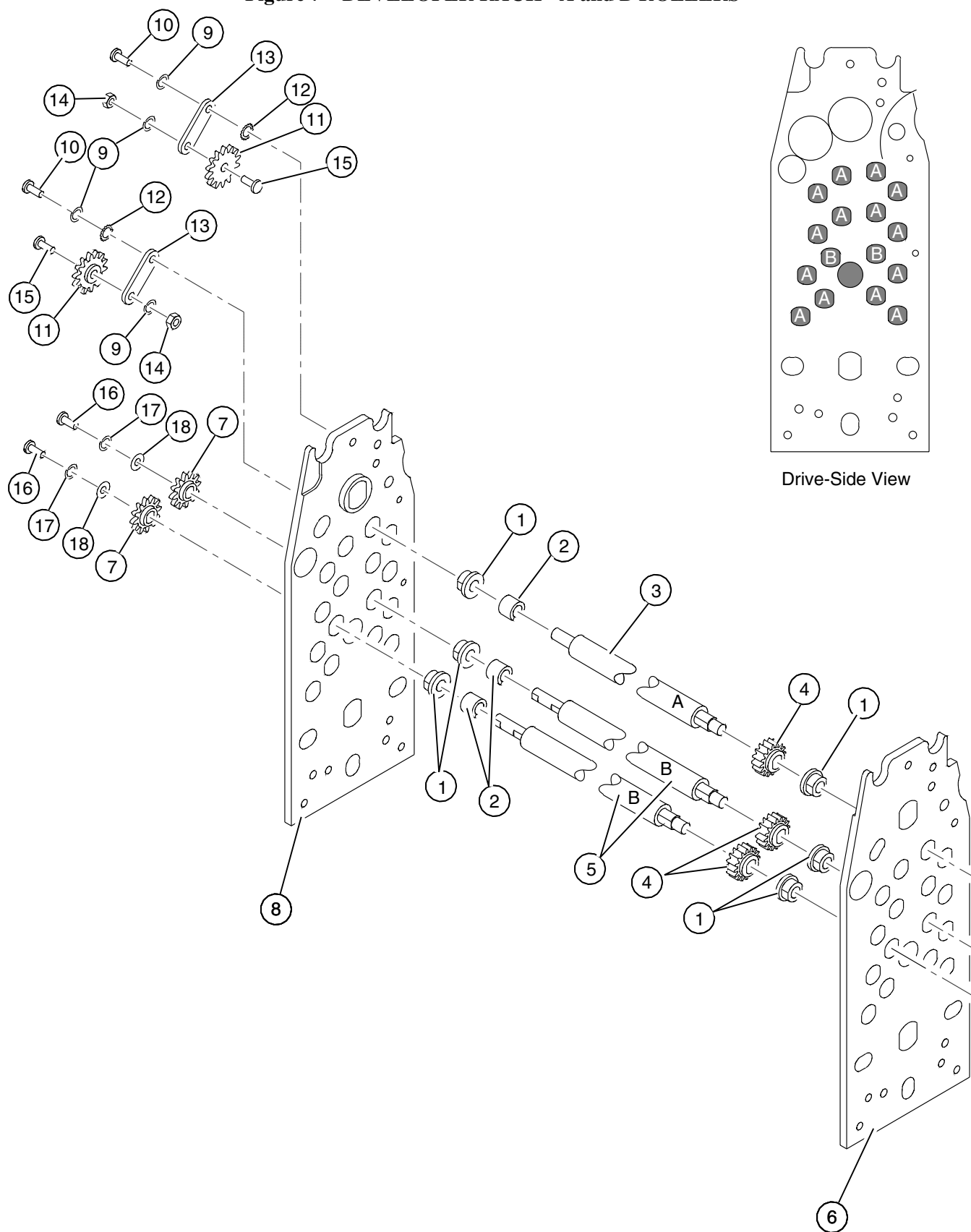


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Figure 6 DEVELOPER RACK AY

Item	Part No.	Description	Qty.	Notes
1	3E1944	DEVELOPER RACK AY	1	

Figure 7 DEVELOPER RACK - A and B ROLLERS

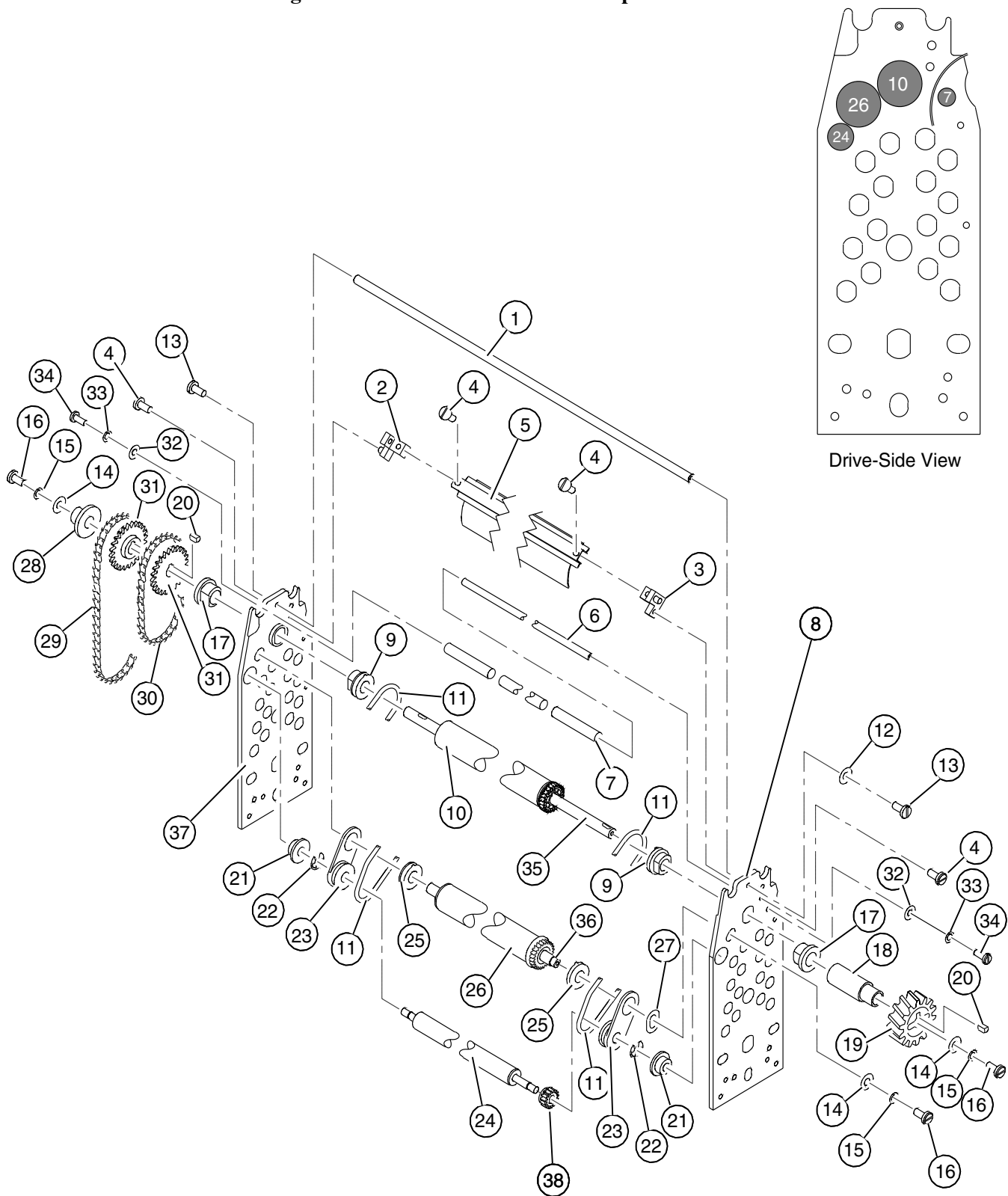


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Figure 7 DEVELOPER RACK - A and B ROLLERS

Item	Part No.	Description	Qty.	Notes
1	3E1944	DEVELOPER RACK AY	1	
2	3E0953	BEARING	32	
3	3E0979	SNAP-ON SPACER	16	
4	3E0951	ROLLER - Driven	14	A - Diameter 12.5 mm (0.490 in.)
5	3E0955	GEAR	16	
6	3E0952	ROLLER - Drive	2	B - Diameter 12.5 mm (0.490 in.)
7	7C8317	SIDEPLATE - Drive	1	
8	3E0980	SPROCKET	2	12-TOOTH
9	7C8318	SIDEPLATE - Nondrive	1	
10	853087	LOCK WASHER	4	
11	853165	SCREW	2	
12	3E0992	SPROCKET	2	14-TOOTH
13	433708	WASHER - External tooth	2	
14	3E0993	ARM - Tensioner	2	
15	853080	NUT	2	
16	3E0998	SCREW - Shoulder, tensioner	2	
17	853098	SCREW	2	
18	187213	LOCK WASHER	2	
19	165627	WASHER - Flat	2	

Figure 8 DEVELOPER RACK - Top ROLLERS

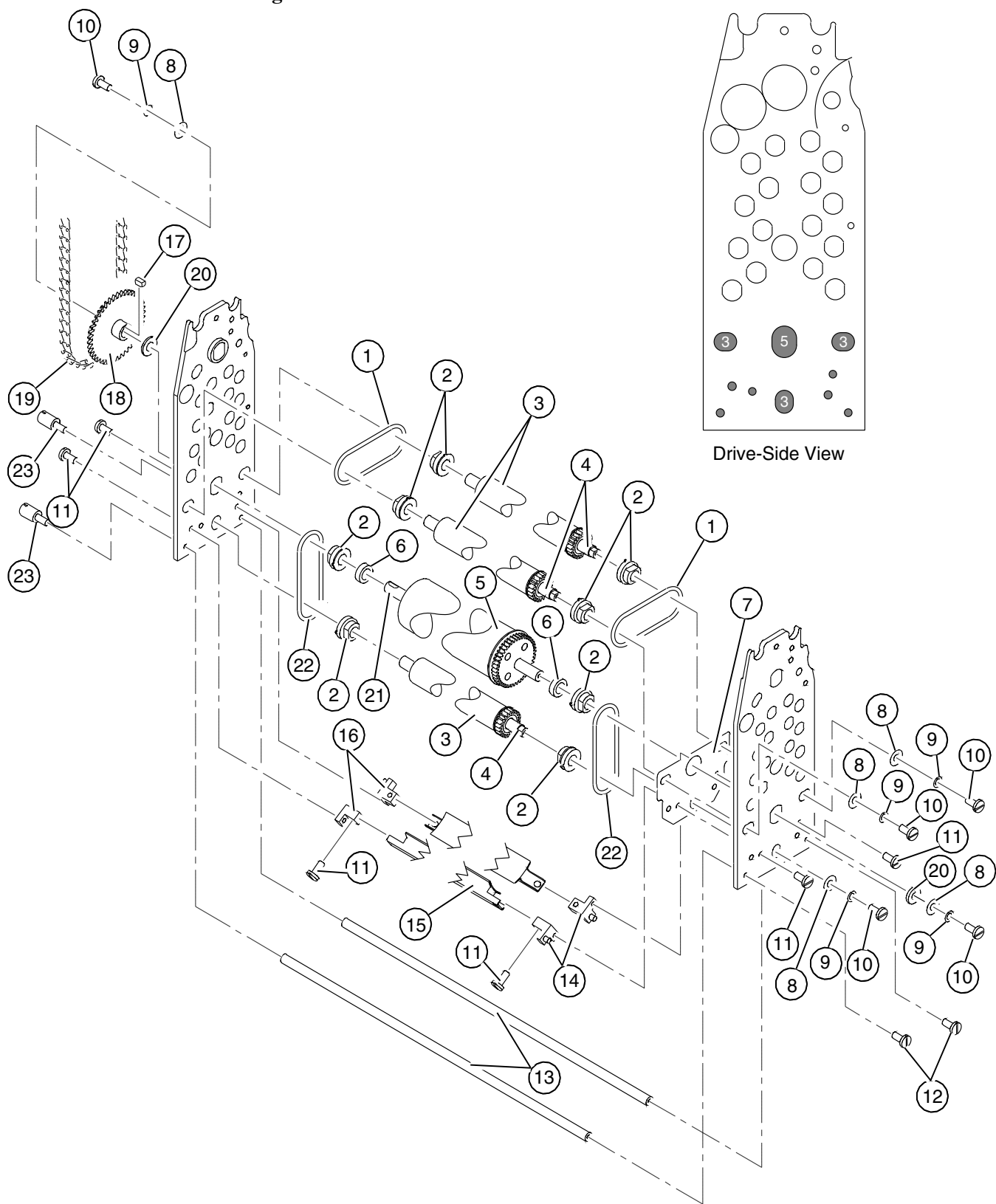


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Figure 8 DEVELOPER RACK - Top ROLLERS

Item	Part No.	Description	Qty.	Notes
1	3E1944	DEVELOPER RACK AY	1	
2	3E0962	TIE ROD	1	
3	3E0964	BLOCK - Guide shoe, nondrive side	1	
4	3E0963	BLOCK - Guide shoe, drive side	1	
5	5B6316	SCREW	4	
6	7C8322	SHOE - Guide, entrance	1	
7	3E0984	SHAFT - Entrance	1	Not used after Serial No. 230444.
8	3E0976	ROLLER - Entrance	7	Not used after Serial No. 230444.
9	7C8317	SIDEPLATE - Drive	1	
10	9B8719	BEARING	2	
11	3H4144	ROLLER - Exit pinch	1	Black rubber - EPDM
12	3E0995	SPRING	2	
13	459943	WASHER - Identification	1	"D"
14	852807	SCREW	2	
15	852611	WASHER - Flat	3	
16	853087	LOCK WASHER	3	
17	852682	SCREW	3	
18	3E0958	BEARING - Main drive	2	
19	3E0959	SPACER - Drive side	1	
20	550774	GEAR - Drive	1	
21	454354	KEY	1	
22	3E0990	BEARING	2	
23	136224	E-RING	2	
24	594273	BEARING - Arm	2	
25	3E0985	ROLLER - Rewet	1	Black rubber - EPDM
26	3E0967	BEARING	2	
27	3H4199	ROLLER - Exit pinch	1	Stainless Steel
28	3E0989	WASHER - Double-D	1	
29	3E0961	SPACER - Nondrive side	1	
30	2E4325	CHAIN - Long	1	93 LINKS
31	2E4326	CHAIN - Short	1	57 LINKS
32	3E0981	SPROCKET - Main drive	2	24-TOOTH
33	165627	WASHER - Flat	2	
34	187213	LOCK WASHER	2	
35	853098	SCREW	2	
36	3E0957	SHAFT - Main drive	1	
37	3E0983	SHAFT	1	
38	7C8318	SIDEPLATE - Nondrive	1	
39	3E0987	GEAR - Rewet roller	1	

Figure 9 DEVELOPER RACK - Bottom ROLLERS

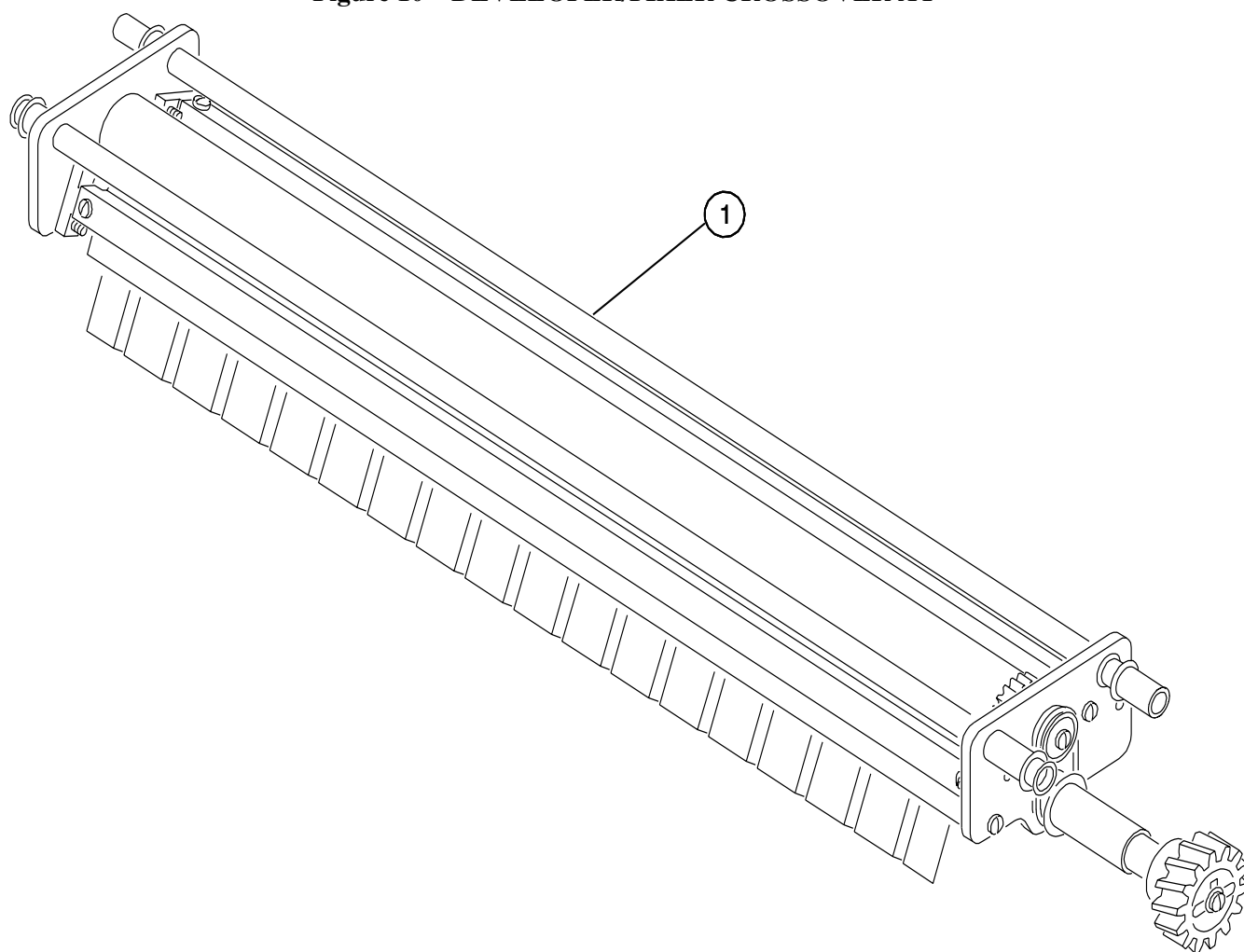


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Figure 9 DEVELOPER RACK - Bottom ROLLERS

Item	Part No.	Description	Qty.	Notes
1	3E1944	DEVELOPER RACK AY	1	
2	3E0997	SPRING - Turnaround, horizontal	2	
2	9B8719	BEARING	8	
3	3E0973	ROLLER - Cluster	3	
4	3E0983	SHAFT	3	
5	3E0994	ROLLER - Master	1	
6	5E2133	SPACER - Master roller, inner	2	
7	3E0978	PLATE - Cluster	1	
8	852611	WASHER - Flat	5	
9	853087	LOCK WASHER	5	
10	852682	SCREW	5	
11	5B6316	SCREW	8	
12	852807	SCREW	2	
13	3E0962	TIE ROD	2	
14	3E0963	BLOCK - Guide shoe, drive side	2	
15	3E0970	SHOE - Guide, turnaround	2	
16	3E0964	BLOCK - Guide shoe, nondrive side	2	
17	454354	KEY	1	
18	3E0960	SPROCKET	1	42-TOOTH
19	2E4325	CHAIN - Long	1	93 LINKS
20	5E2132	SPACER - Master roller, outer	2	
21	3E0982	SHAFT - Master roller	1	
22	3E0996	SPRING - Turnaround, vertical	2	
23	5E2901	STANDOFF	2	

Figure 10 DEVELOPER/FIXER CROSSOVER AY

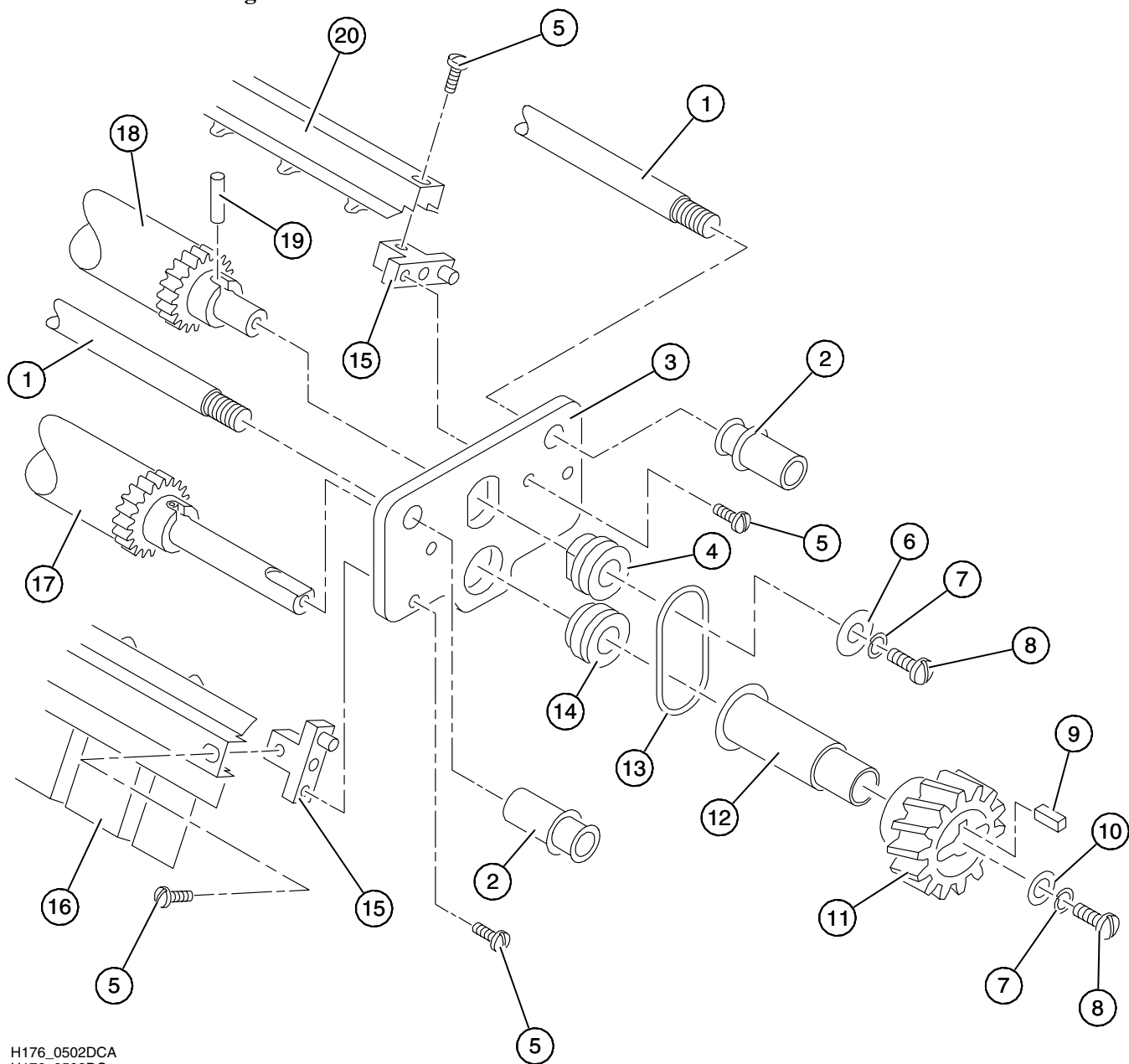


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Figure 10 DEVELOPER/FIXER CROSSOVER AY

Item	Part No.	Description	Qty.	Notes
1	3E1943	DEVELOPER/FIXER CROSSOVER AY	1	

Figure 11 DEVELOPER/FIXER CROSSOVER AY - Drive Side

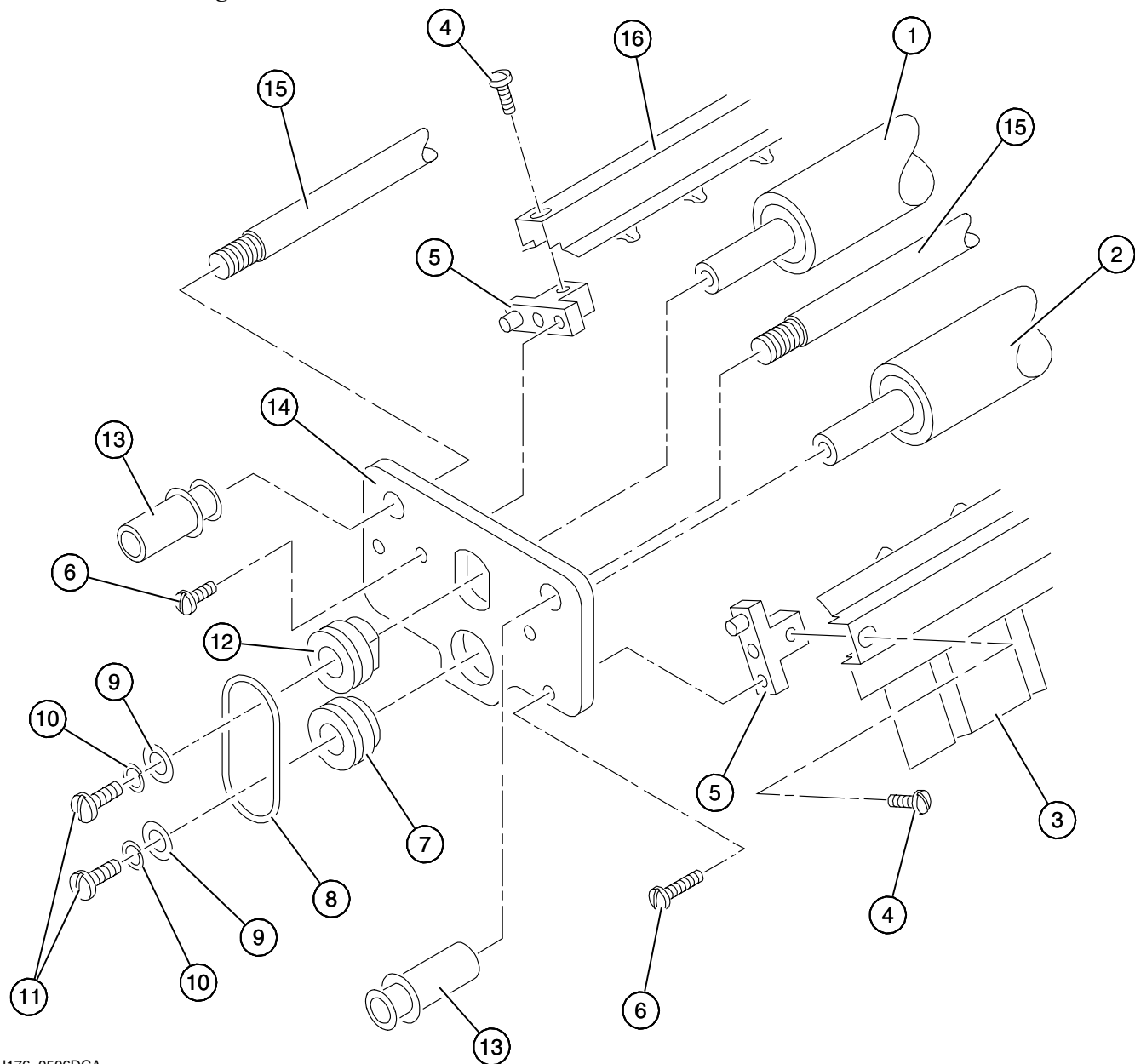


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Figure 11 DEVELOPER/FIXER CROSSOVER AY - Drive Side

Item	Part No.	Description	Qty.	Notes
	3E1943	DEVELOPER/FIXER CROSSOVER AY	1	
1	3E0999	TIE ROD	2	
2	472756	NUT - Tie rod, nylon	2	
3	3H4146	SIDEPLATE	2	
4	490092	BEARING	2	
5	5B6316	SCREW	4	
6	459946	WASHER - Identification	1	
7	853087	LOCK WASHER	2	
8	852972	SCREW	2	
9	452044	KEY	1	
10	852611	WASHER - Flat	2	
11	550781	GEAR - Drive, crossover	1	
12	240065	SPACER	1	
13	246580	SPRING	2	
14	240060	BEARING	2	
15	474596	BRACKET - Guide shoe	4	
16	287049	SHOE - Guide	1	
17	3E1938	ROLLER - Drive	1	Includes PIN
18	3E1939	ROLLER - Driven	1	Includes PIN
19	544081	PIN	1	
20	287045	SHOE - Guide	1	

Figure 12 DEVELOPER/FIXER CROSSOVER AY - Nondrive Side

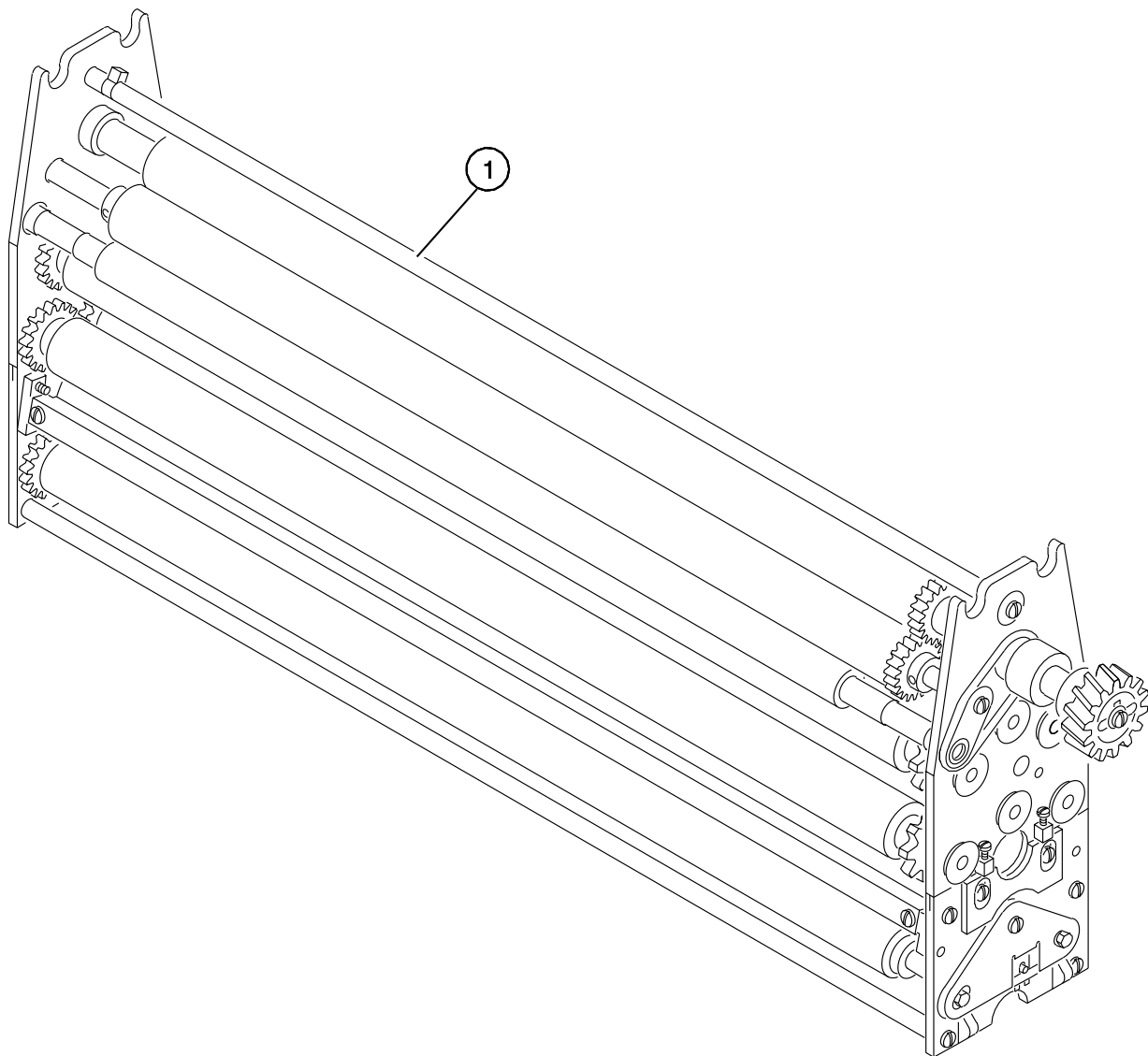


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Figure 12 DEVELOPER/FIXER CROSSOVER AY - Nondrive Side

Item	Part No.	Description	Qty.	Notes
	3E1943	DEVELOPER/FIXER CROSSOVER AY	1	
1	3E1939	ROLLER - Driven	1	Includes PIN
2	3E1938	ROLLER - Drive	1	Includes PIN
3	287049	SHOE - Guide	1	
4	852941	SCREW	4	
5	474596	BRACKET - Guide shoe	4	
6	5B6316	SCREW	4	
7	240060	BEARING	2	
8	246580	SPRING	2	
9	852611	WASHER - Flat	3	
10	853087	LOCK WASHER	4	
11	852972	SCREW	4	
12	490092	BEARING	2	
13	472755	NUT - Tie rod, nylon	2	
14	3H4146	SIDEPLATE	2	
15	3E0999	TIE ROD	2	
16	287045	SHOE - Guide	1	

Figure 13 FIXER RACK AY

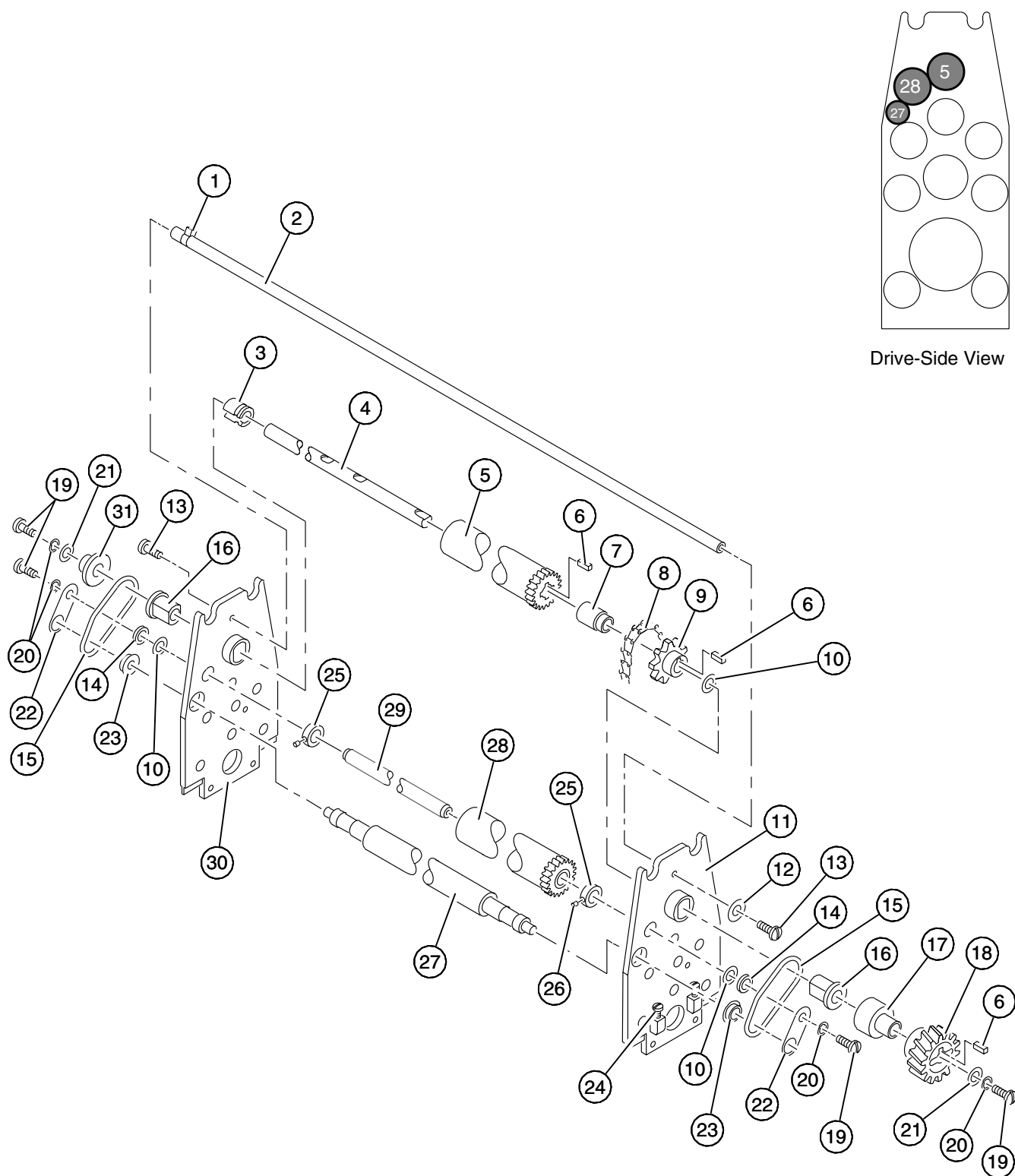


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Figure 13 FIXER RACK AY

Item	Part No.	Description	Qty.	Notes
1	748165	FIXER RACK AY	1	

Figure 14 FIXER RACK - Top EXIT ROLLERS

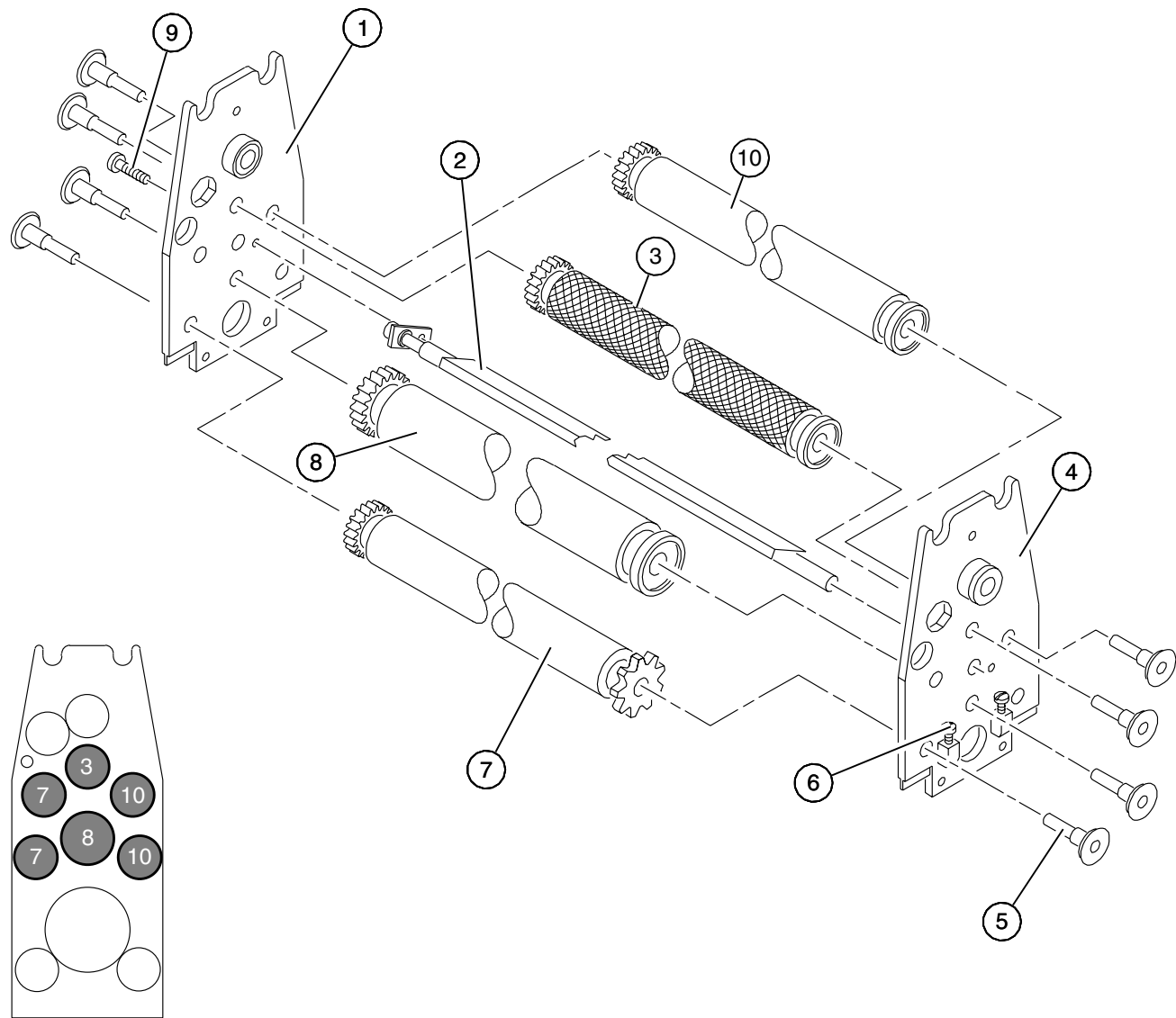


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Figure 14 FIXER RACK - Top EXIT ROLLERS

Item	Part No.	Description	Qty.	Notes
	748165	FIXER RACK AY	1	
1	240059	TIE - Blue	1	
2	7C6660	TIE ROD	1	
3	477092	SPACER	1	
4	287027	SHAFT	1	
5	287028	ROLLER	1	
6	454354	KEY	2	
7	459355	SPACER	1	
8	458240	CHAIN	1	
9	454285	SPROCKET	1	
10	463100	WASHER - Thrust	3	
11	911809	SIDEPLATE - Drive	1	
12	459944	WASHER - Identification	1	
13	852807	SCREW	2	
14	463004	SPACER	2	
15	467843	SPRING	2	
16	650710	BEARING	2	
17	534791	SPACER	1	
18	550774	GEAR - Drive	1	
19	892972	SCREW	4	
20	853087	LOCK WASHER	4	
21	852611	WASHER - Flat	2	
22	473221	PLATE - Keeper	2	
23	473220	BUSHING	2	
24	183624	SCREW	4	
25	459347	COLLAR	2	
26	852889	SETSCREW	2	
27	287032	ROLLER	1	REWET ROLLER
28	1C7633	ROLLER	1	
29	287003	SHAFT	1	
30	911845	SIDEPLATE - Nondrive	1	
31	458205	SPACER	1	

Figure 15 FIXER RACK - Other ROLLERS

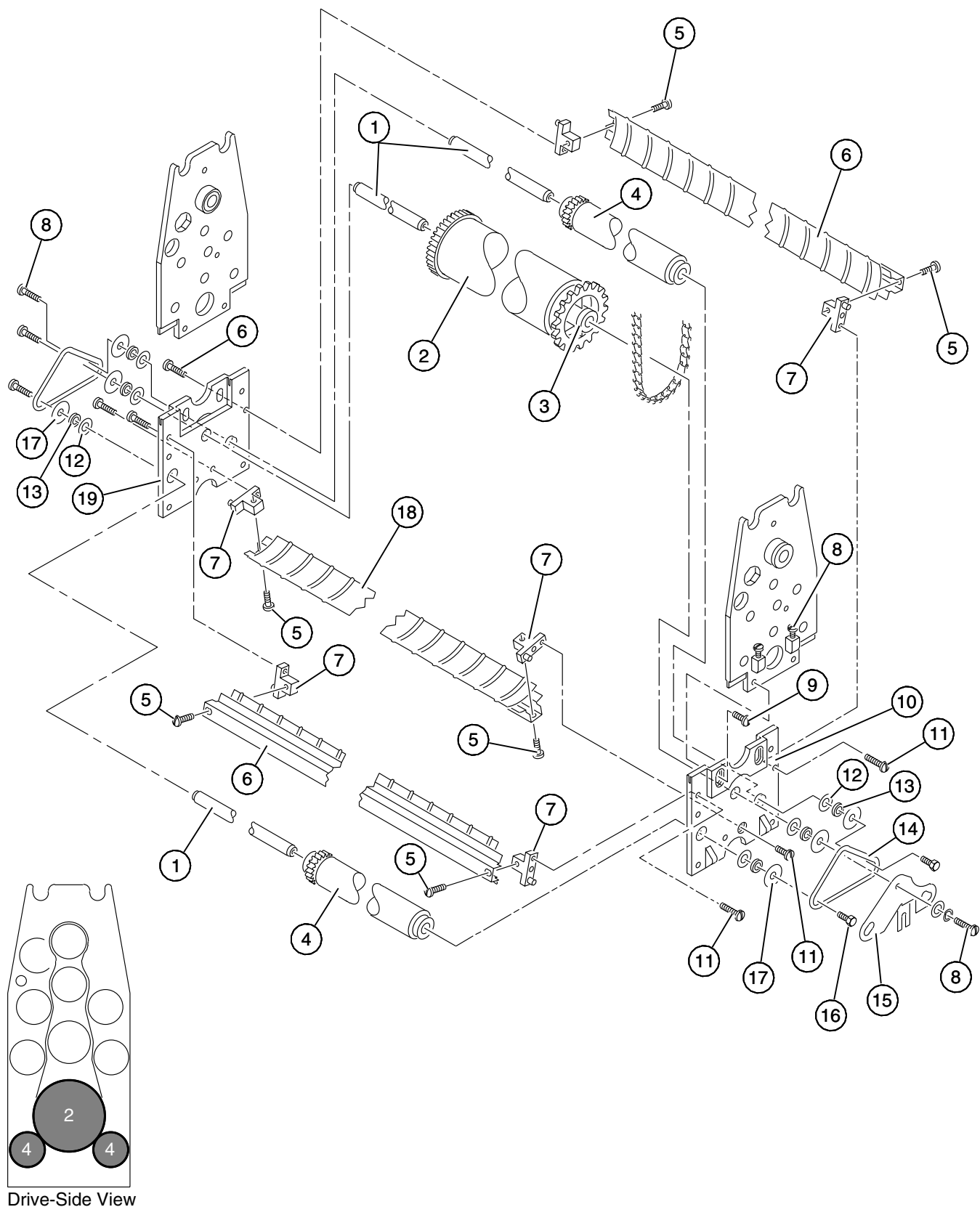


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Figure 15 FIXER RACK - Other ROLLERS

Item	Part No.	Description	Qty.	Notes
	748165	FIXER RACK AY	1	
1	911845	SIDEPLATE - Nondrive	1	
2	287018	GUIDE ROD AY	1	
3	1C7557	ROLLER - Knurled	1	
4	911809	SIDEPLATE - Drive	1	
5	474777	STUD	12	
6	183624	SCREW	4	
7	1C7556	ROLLER	2	
8	1C7554	ROLLER	1	
9	852972	SCREW	1	
10	1C7555	ROLLER	2	

Figure 16 FIXER RACK - TURNAROUND AY

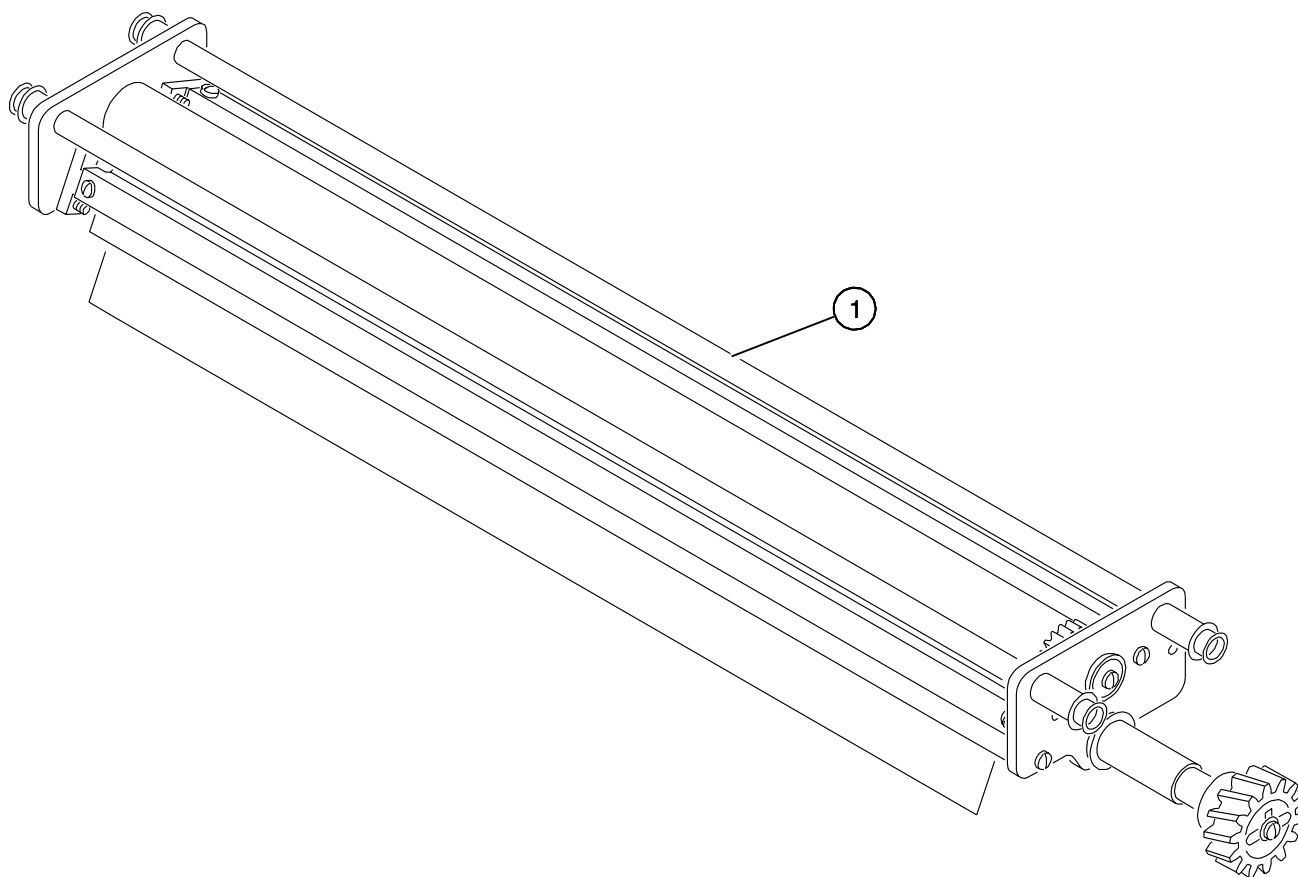


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Figure 16 FIXER RACK - TURNAROUND AY

Item	Part No.	Description	Qty.	Notes
	748164	TURNAROUND AY - Fixer or wash	1	
1	287003	SHAFT	3	
2	5B6077	ROLLER	1	
3	650702	BEARING	2	
4	1C7558	ROLLER	2	
5	852941	SCREW	6	
6	287006	SHOE - Guide	2	
7	474596	BRACKET - Guide shoe	6	
8	852972	SCREW	4	
9	490096	SCREW	4	
10	477000	SIDEPLATE - Turnaround, drive side	1	
11	183322	SCREW	6	
12	463100	WASHER - Thrust	6	
13	463004	SPACER	6	
14	474645	SPRING	2	
15	1C7988	PLATE - Locking	1	
16	190596	SCREW	2	
17	459343	WASHER	6	
18	1C7635	SHOE - Guide	1	
19	477001	SIDEPLATE - Turnaround, nondrive	1	
	7C6660	TIE ROD	2	Not visible in graphic.
	852807	SCREW	4	Not visible in graphic.

Figure 17 FIXER/WASH CROSSOVER AY - Drive Side View

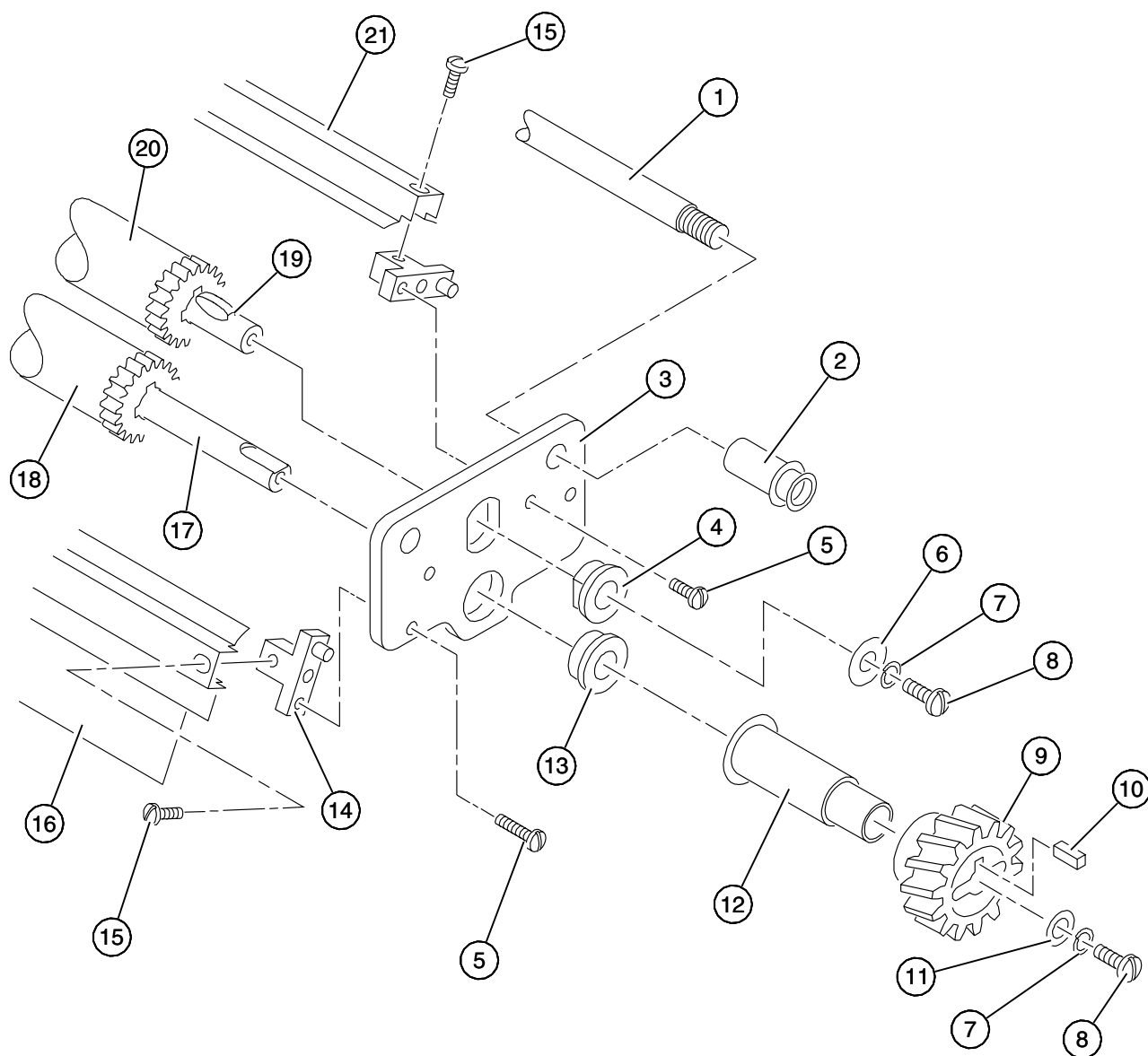


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Figure 17 FIXER/WASH CROSSOVER AY - Drive Side View

Item	Part No.	Description	Qty.	Notes
1	261276	FIXER/WASH CROSSOVER AY	1	

Figure 18 FIXER/WASH CROSSOVER AY - Drive Side

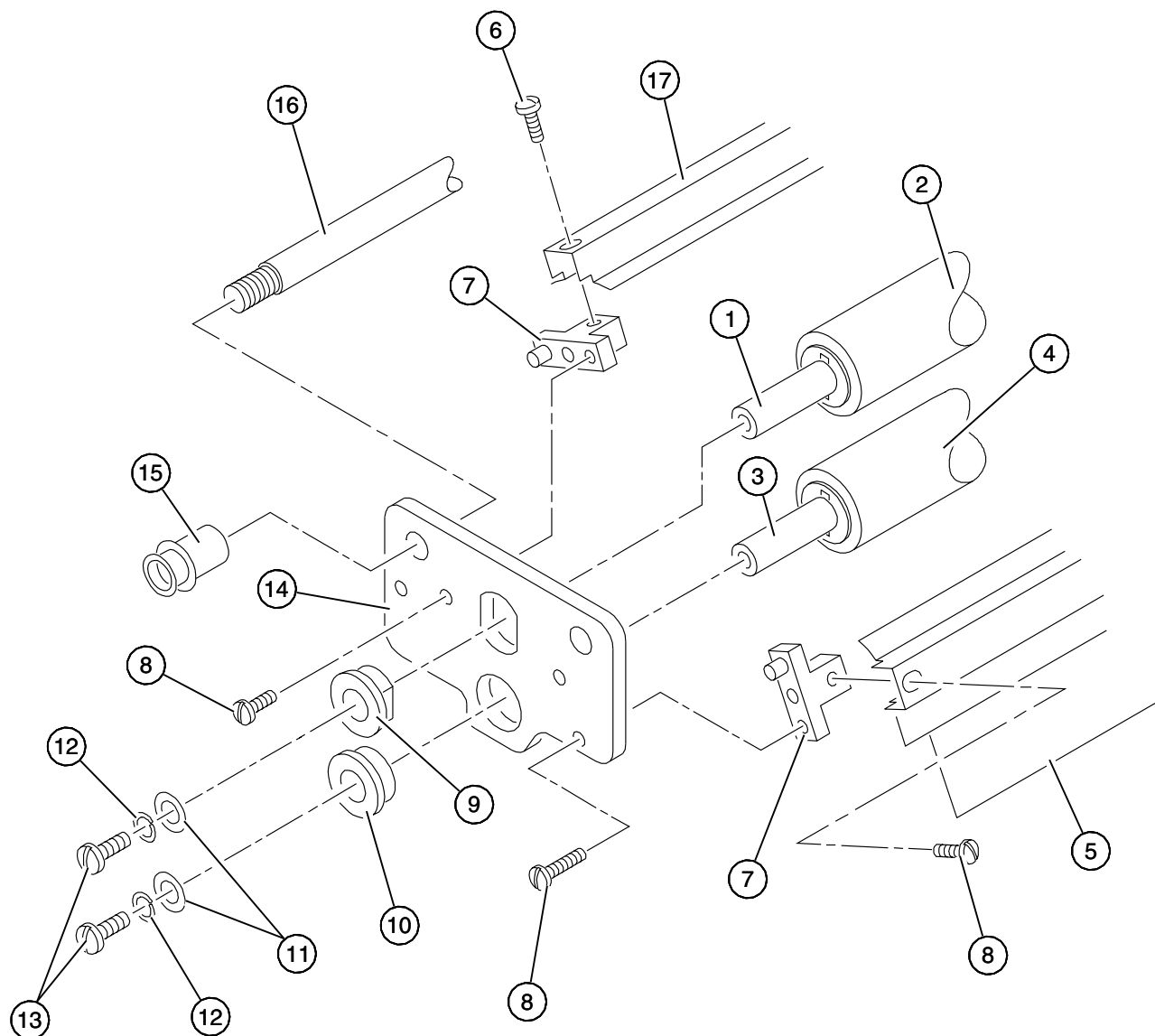


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Figure 18 FIXER/WASH CROSSOVER AY - Drive Side

Item	Part No.	Description	Qty.	Notes
	261276	FIXER/WASH CROSSOVER AY	1	
1	287036	TIE ROD	2	
2	472756	NUT - Tie rod, nylon	2	
3	477005	SIDEPLATE	2	
4	650701	BEARING	2	
5	5B6316	SCREW	4	
6	459947	WASHER - Identification	1	
7	853087	LOCK WASHER	4	
8	852972	SCREW	4	
9	550781	GEAR - Drive, crossover	1	
10	452044	KEY	1	
11	852611	WASHER - Flat	3	
12	458174	SPACER	1	
13	650703	BEARING	2	
14	474596	BRACKET - Guide shoe	4	
15	852941	SCREW	4	
16	990308	SHOE - Guide	1	If the film adheres to the GUIDE SHOE, use 287049.
17	287047	SHAFT	1	
18	287048	ROLLER - Drive	1	
19	287037	SHAFT	1	
20	748147	ROLLER - Driven	1	
21	990305	SHOE - Guide	1	If the film adheres to the GUIDE SHOE, use 287045.

Figure 19 FIXER/WASH CROSSOVER AY - Nondrive Side

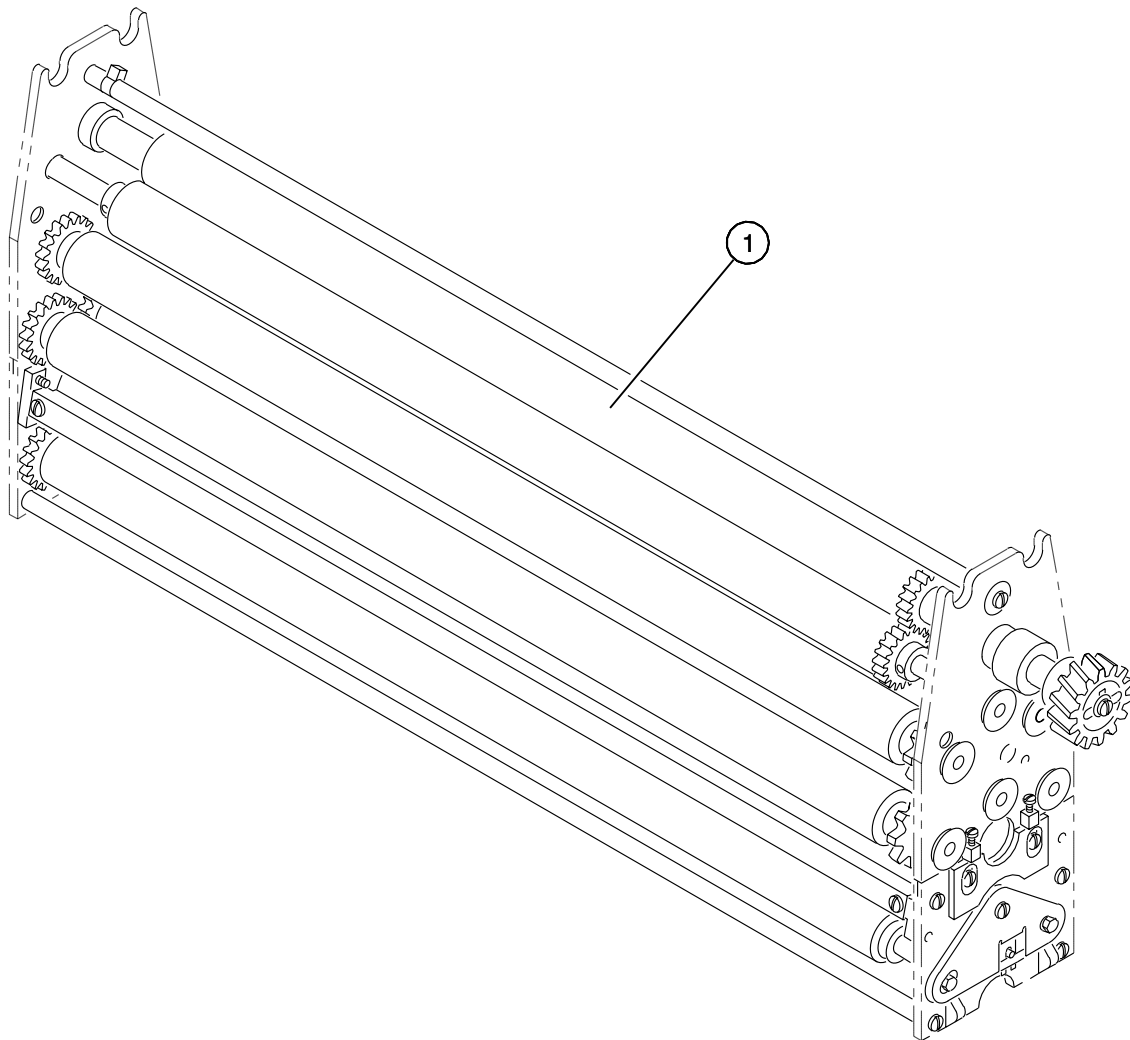


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Figure 19 FIXER/WASH CROSSOVER AY - Nondrive Side

Item	Part No.	Description	Qty.	Notes
	261276	FIXER/WASH CROSSOVER AY	1	
1	287037	SHAFT	1	
2	748147	ROLLER - Driven	1	
3	287047	SHAFT	1	
4	287048	ROLLER - Drive	1	
5	990308	SHOE - Guide	1	If the film adheres to the GUIDE SHOE, use 287049.
6	852941	SCREW	4	
7	474596	BRACKET - Guide shoe	4	
8	5B6316	SCREW	4	
9	650701	BEARING	2	
10	650703	BEARING	2	
11	852611	WASHER - Flat	3	
12	853087	LOCK WASHER	4	
13	852972	SCREW	4	
14	477005	SIDEPLATE	2	
15	472755	NUT - Tie rod, nylon	2	
16	287036	TIE ROD	2	
17	990305	SHOE - Guide	1	If the film adheres to the GUIDE SHOE, use 287045.

Figure 20 WASH RACK AY

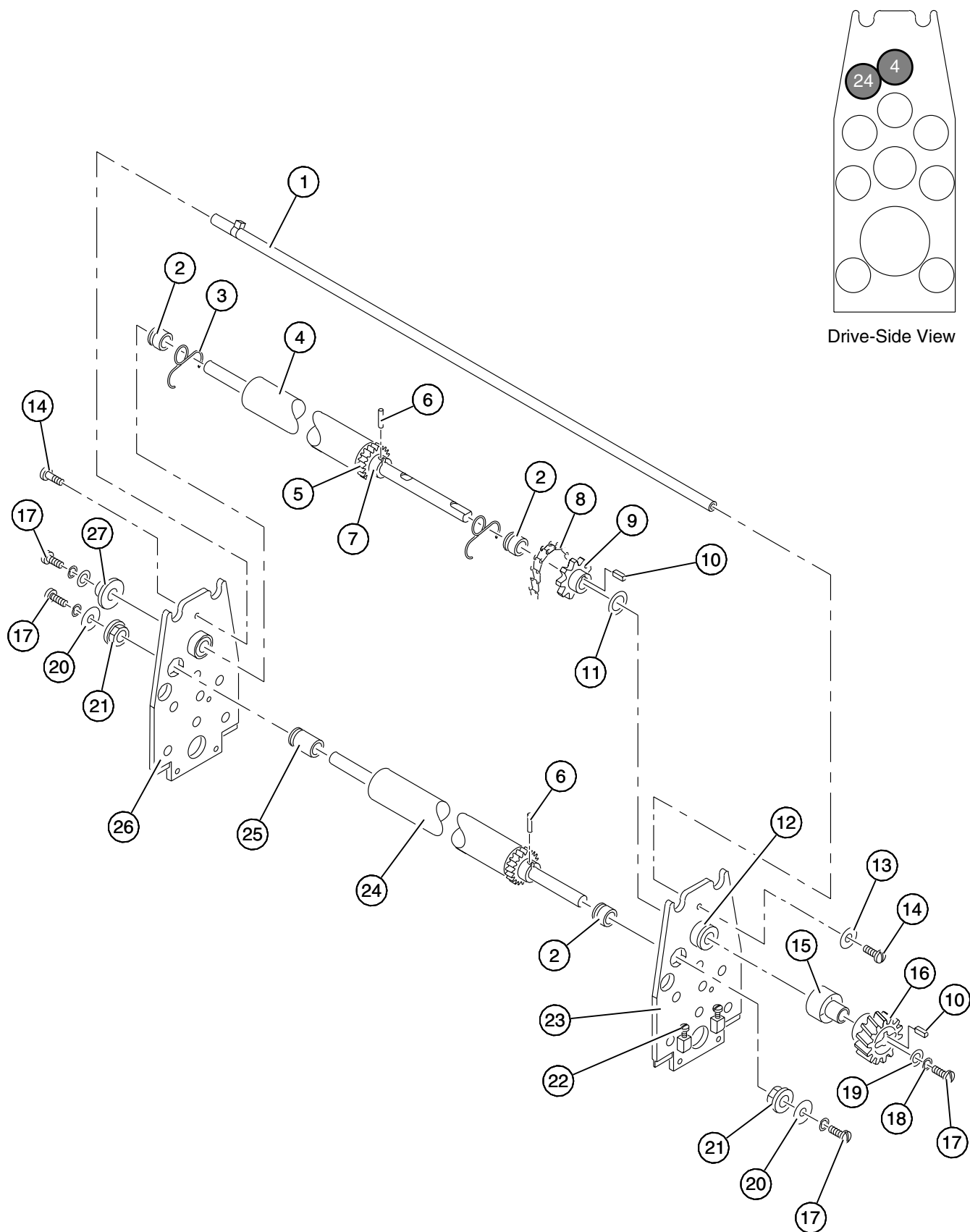


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Figure 20 WASH RACK AY

Item	Part No.	Description	Qty.	Notes
1	261277	WASH RACK AY	1	

Figure 21 WASH RACK - Top EXIT ROLLERS

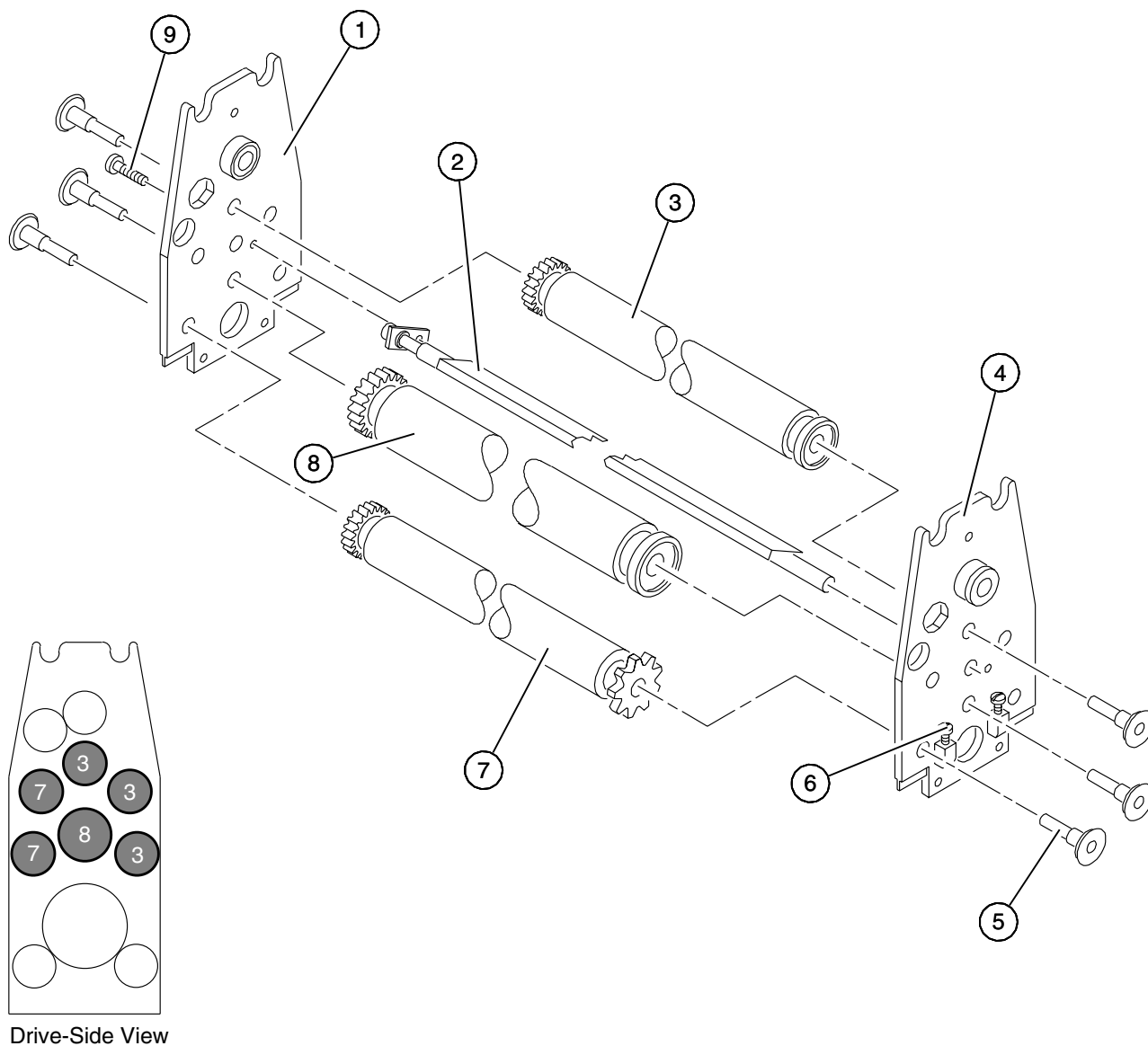


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Figure 21 WASH RACK - Top EXIT ROLLERS

Item	Part No.	Description	Qty.	Notes
	261277	WASH RACK AY	1	
1	7C6660	TIE ROD	1	
2	474100	SPACER	2	
3	479820	SPRING	2	
4	287013	ROLLER	1	Includes Items 5 - 7
5	458384	GEAR	1	
	463950	O-RING	1	Not visible in graphic.
6	544081	PIN	1	
7	597096	COLLAR - Split	2	
8	458240	CHAIN	1	
9	454285	SPROCKET	1	
10	454354	KEY	2	
11	463100	WASHER - Thrust	1	
12	650702	BEARING	2	
13	459945	WASHER - Identification	1	
14	852807	SCREW	2	
15	473538	SPACER	1	
16	550774	GEAR - Drive	1	
17	852972	SCREW	4	
18	853087	LOCK WASHER	2	
19	852611	WASHER - Flat	4	
20	459343	WASHER	2	
21	650701	BEARING	2	
22	183624	SCREW	4	
23	286912	SIDEPLATE - Drive	1	
24	246918	ROLLER	1	
25	477093	SPACER	1	
26	286910	SIDEPLATE - Nondrive	1	
27	458205	SPACER	1	Not visible in graphic.

Figure 22 WASH RACK - Other ROLLERS

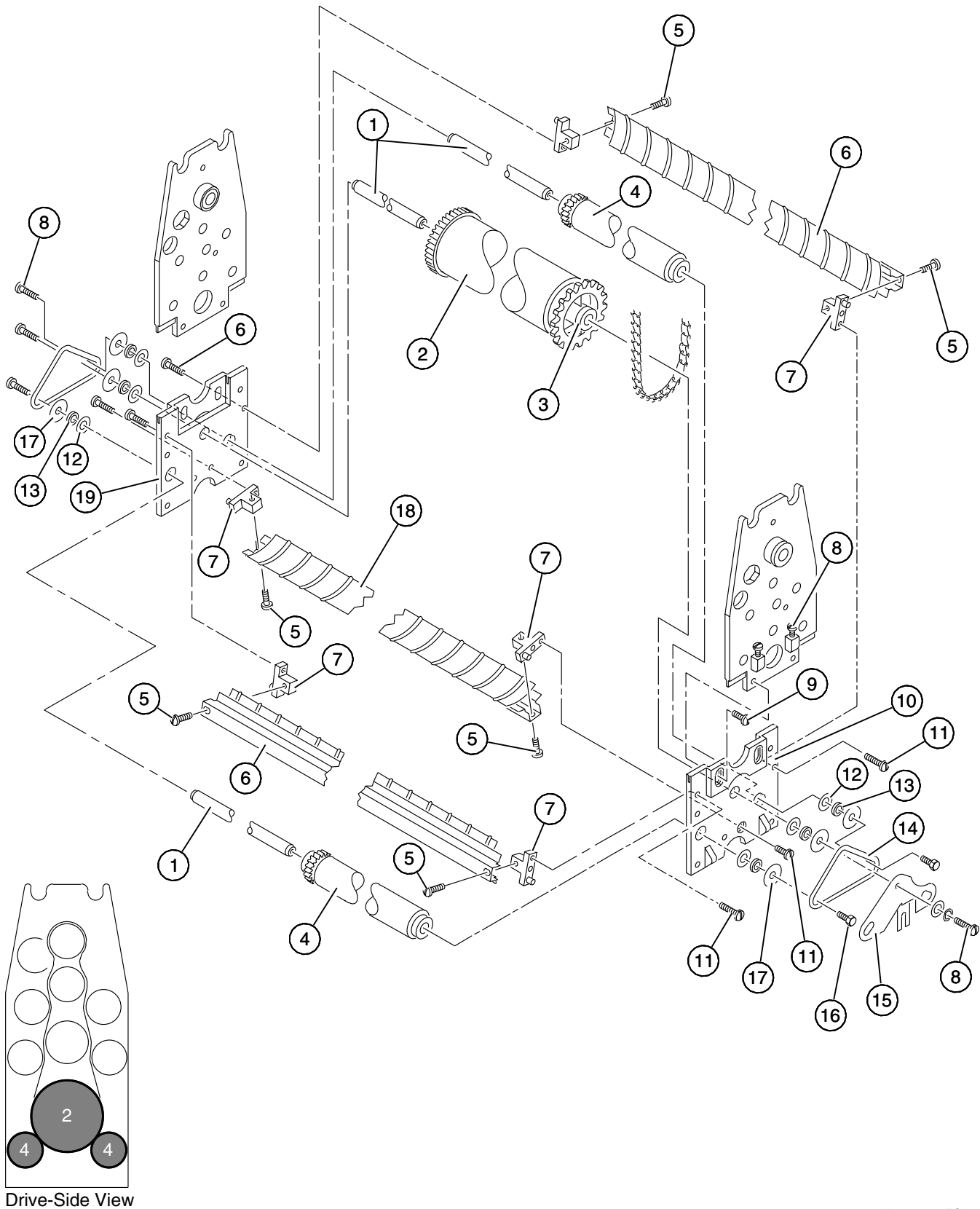


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Figure 22 WASH RACK - Other ROLLERS

Item	Part No.	Description	Qty.	Notes
	261277	WASH RACK AY	1	
1	286910	SIDEPLATE - Nondrive	1	
2	287018	GUIDE ROD AY	1	
3	1C7555	ROLLER	3	
4	286912	SIDEPLATE - Drive	1	
5	474777	STUD	12	
6	183624	SCREW	4	
7	1C7556	ROLLER	2	
8	1C7554	ROLLER	1	
9	852972	SCREW	1	

Figure 23 WASH RACK - TURNAROUND AY

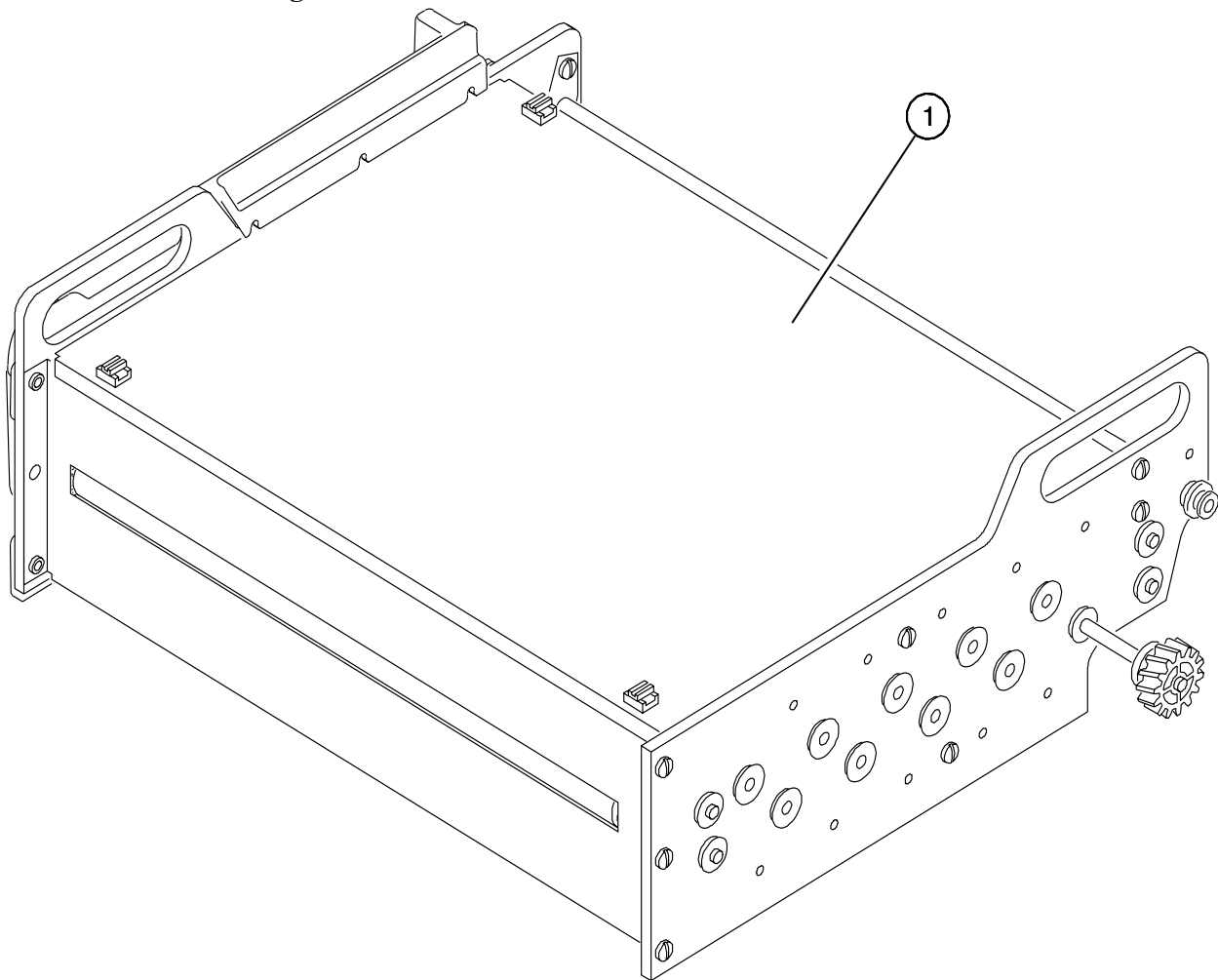


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Figure 23 WASH RACK - TURNAROUND AY

Item	Part No.	Description	Qty.	Notes
	748164	TURNAROUND AY - Fixer or wash	1	
1	287003	SHAFT	3	
2	5B6077	ROLLER	1	
3	650702	BEARING	2	
4	1C7558	ROLLER	2	
5	852941	SCREW	6	
6	287006	SHOE - Guide	2	
7	474596	BRACKET - Guide shoe	6	
8	852972	SCREW	4	
9	490096	SCREW	4	
10	477000	SIDEPLATE - Turnaround, drive side	1	
11	183322	SCREW	6	
12	463100	WASHER - Thrust	6	
13	463004	SPACER	6	
14	474645	SPRING	2	
15	1C7988	PLATE - Locking	1	
16	190596	SCREW	2	
17	459343	WASHER	6	
18	1C7635	SHOE - Guide	1	
19	477001	SIDEPLATE - Turnaround, nondrive	1	
	7C6660	TIE ROD	2	Not visible in graphic.
	852807	SCREW	4	Not visible in graphic.

Figure 24 DRYER RACK AY - Drive Side View

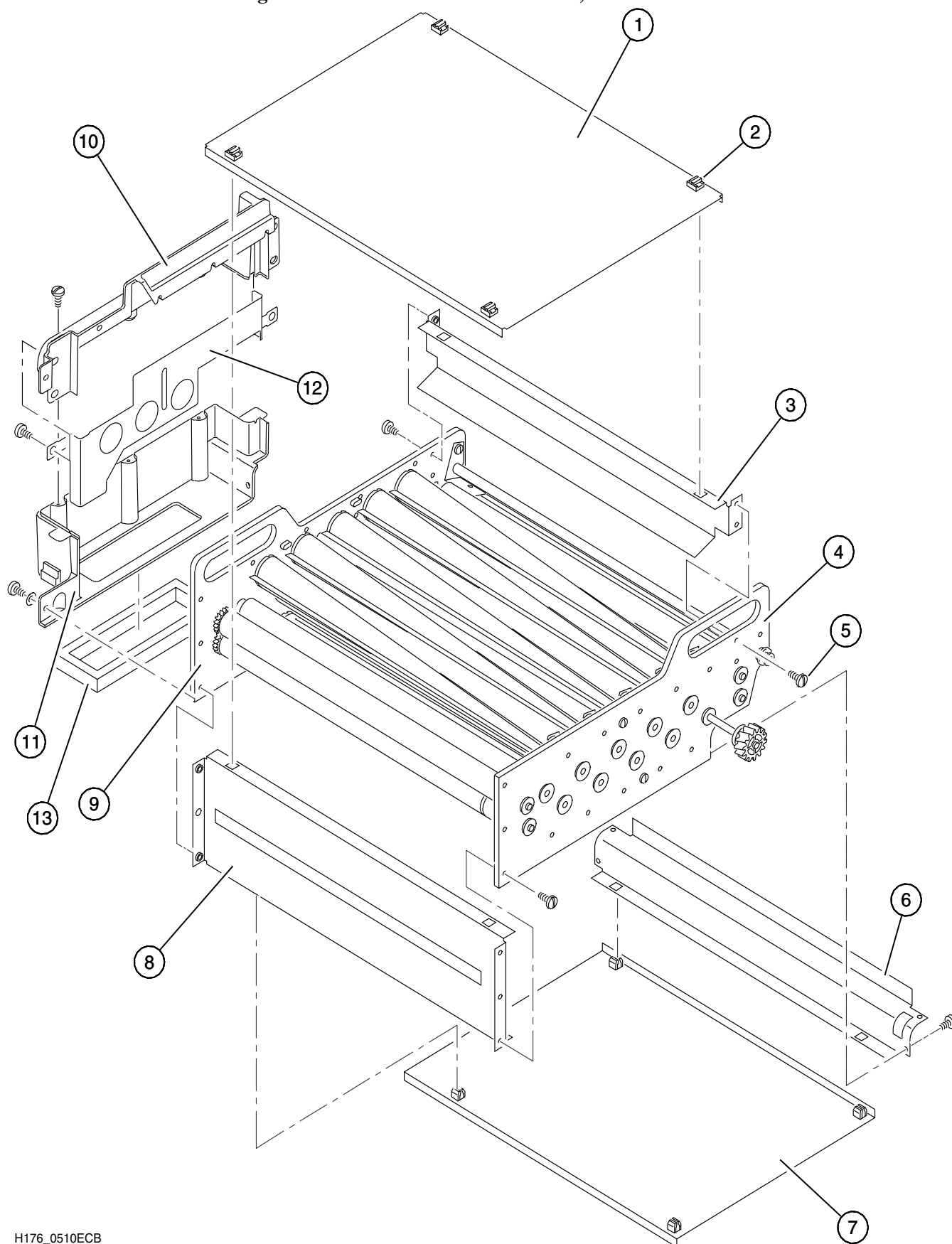


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Figure 24 DRYER RACK AY - Drive Side View

Item	Part No.	Description	Qty.	Notes
1	3E1946	DRYER RACK AY	1	FOAM not included - order 2 of 2E4243 and 1 of 2E4242

Figure 25 DRYER RACK - FRAME, Drive Side View

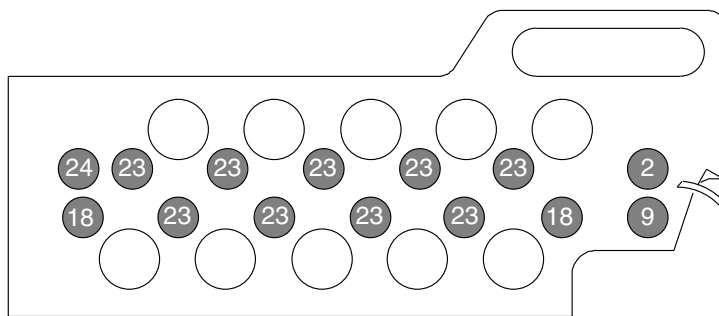


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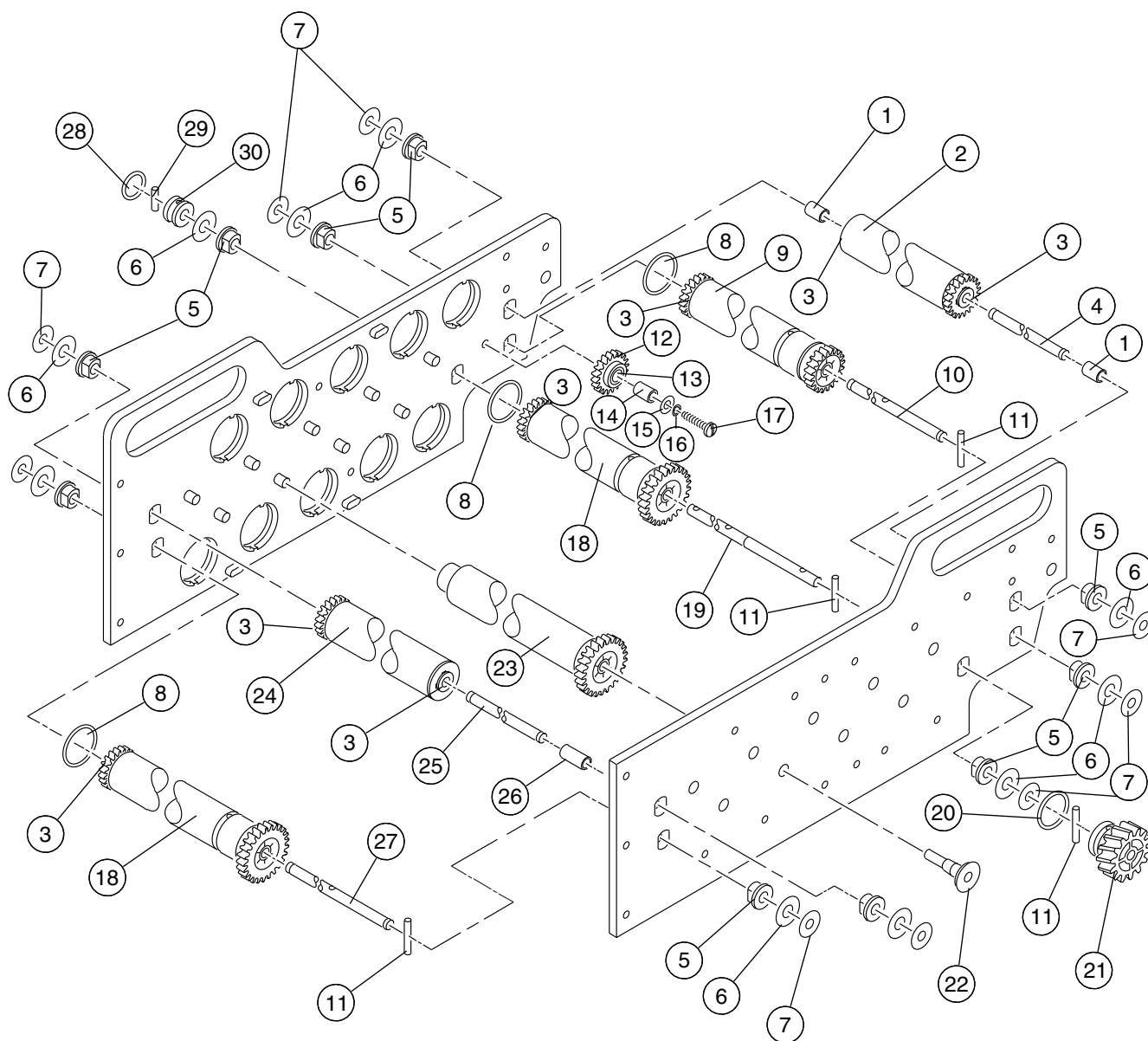
Figure 25 DRYER RACK - FRAME, Drive Side View

Item	Part No.	Description	Qty.	Notes
	3E1946	DRYER RACK AY	1	FOAM not included - order 2 of 2E4243 and 1 of 2E4242
1	287696	COVER - Dryer, top	1	
2	480366	FASTENER	8	
3	287694	SPACER - Sideplate, upper entrance	1	
4	490123	SIDEPLATE - Drive	1	
5	852972	SCREW	5	
6	287692	SPACER - Sideplate, lower entrance	1	
7	287695	COVER - Dryer, bottom	1	
8	287691	SPACER - Sideplate, exit	1	
9	264432	SIDEPLATE - Nondrive	1	
10	2E4316	PLENUM - Upper	1	
11	3H9063	PLENUM - Lower	1	
12	2E4244	SELECTOR PLATE	1	
13	2E4242	PLENUM FOAM - Lower	1	
	2E4243	PLENUM FOAM - Side	2	Not visible in graphic.

Figure 26 DRYER RACK - ROLLERS



Drive-Side View

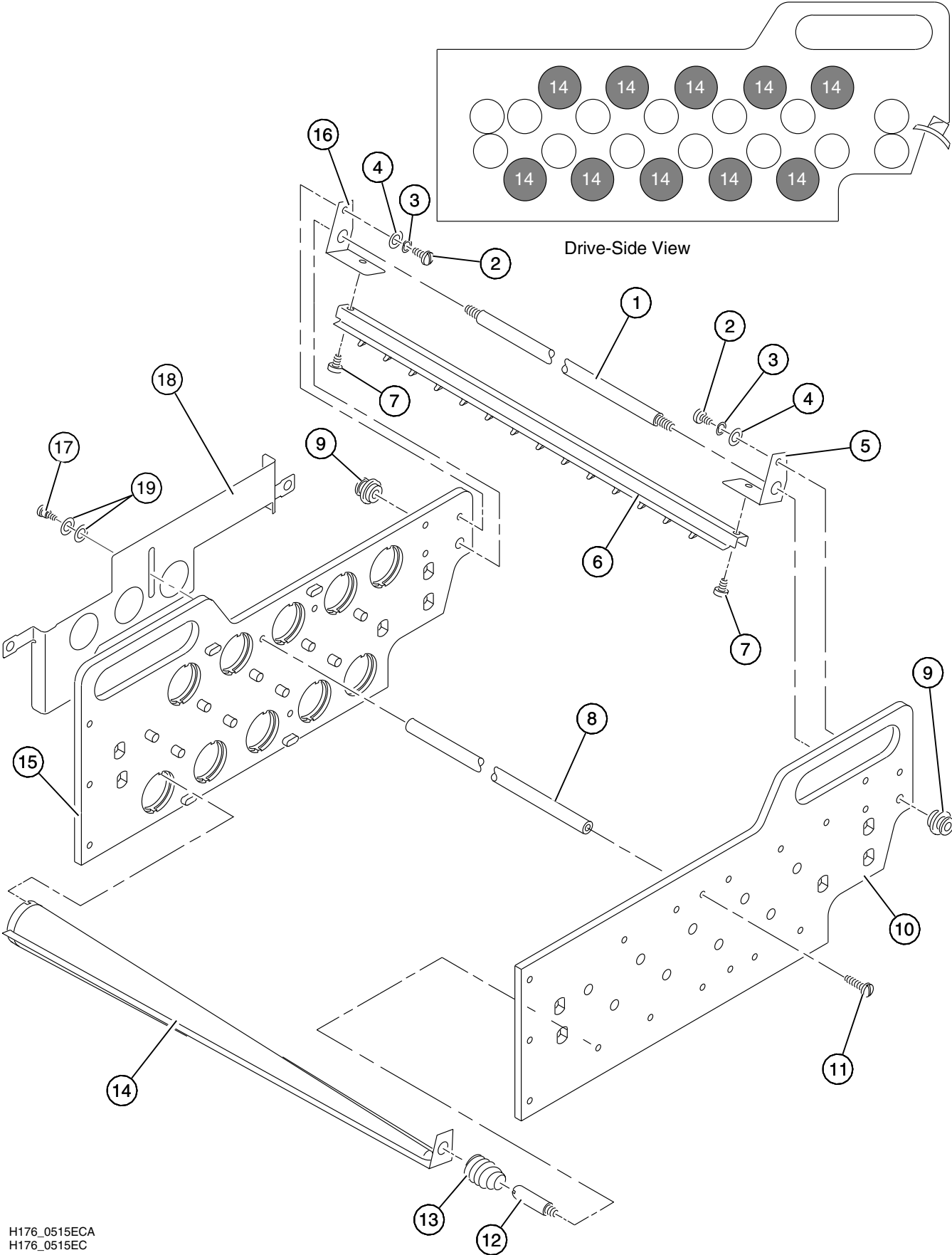


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Figure 26 DRYER RACK - ROLLERS

Item	Part No.	Description	Qty.	Notes
	3E1946	DRYER RACK AY	1	FOAM not included - order 2 of 2E4243 and 1 of 2E4242
1	482274	SPACER	2	
2	287083	ROLLER	1	Upper ENTRANCE ROLLER
3	571241	BEARING	7	
4	287079	SHAFT	1	
5	543993	BEARING	10	
6	482271	WASHER	10	
7	482270	WASHER	9	
8	183851	O-RING	1	
9	287656	ROLLER	1	Lower ENTRANCE ROLLER
10	287085	SHAFT	1	
11	543884	PIN	1	
12	532165	GEAR	1	
13	532054	BEARING	1	
14	482272	SPACER	1	
15	852611	WASHER - Flat	1	
16	853087	LOCK WASHER	1	
17	544132	SCREW	1	
18	3E1925	ROLLER	2	MAIN DRIVE and LOWER EXIT ROLLERS
19	287088	SHAFT	1	
20	473085	O-RING	1	
21	482275	GEAR	1	
22	489727	STUD	9	
23	3E1926	ROLLER	9	
24	287078	ROLLER	1	Upper EXIT ROLLER
25	287079	SHAFT	1	
26	482277	SPACER	1	
27	287085	SHAFT	1	
28	182391	O-RING	1	
29	543891	PIN		
30	482273	COLLAR	1	

Figure 27 DRYER RACK - Miscellaneous Parts



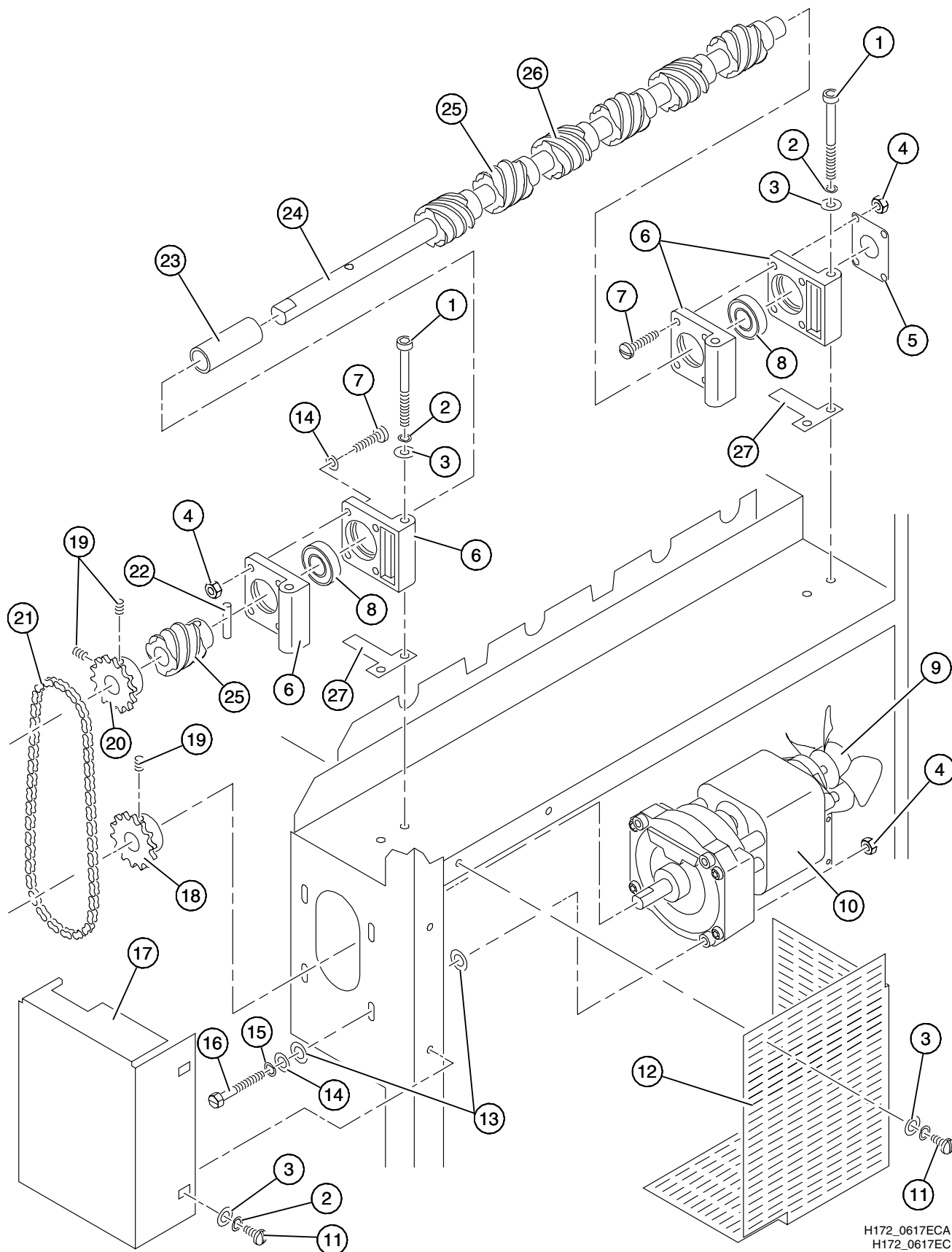
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Figure 27 DRYER RACK - Miscellaneous Parts

Item	Part No.	Description	Qty.	Notes
	3E1946	DRYER RACK AY	1	FOAM not included - order 2 of 2E4243 and 1 of 2E4242
1	287689	TIE ROD	2	
2	852972	SCREW	4	
3	853087	LOCK WASHER	4	
4	862611	WASHER	4	
5	482262	SUPPORT	1	
6	287045	SHOE - Guide	1	
7	166856	SCREW	2	
8	287676	TIE ROD	2	
9	482283	NUT	2	
10	490123	SIDEPLATE - Drive	1	
11	852871	SCREW	2	
12	459060	STUD	10	
13	562609	SPRING	10	
14	484674	TUBE - Air	10	
15	264432	SIDEPLATE - Nondrive	1	
16	495710	SUPPORT	1	
17	2E4315	SCREW - Shoulder	1	
18	2E4244	SELECTOR PLATE	1	
19	852630	WASHER	2	

Section 3: MAIN DRIVE AY

Figure 28 MAIN DRIVE SHAFT and MOTOR



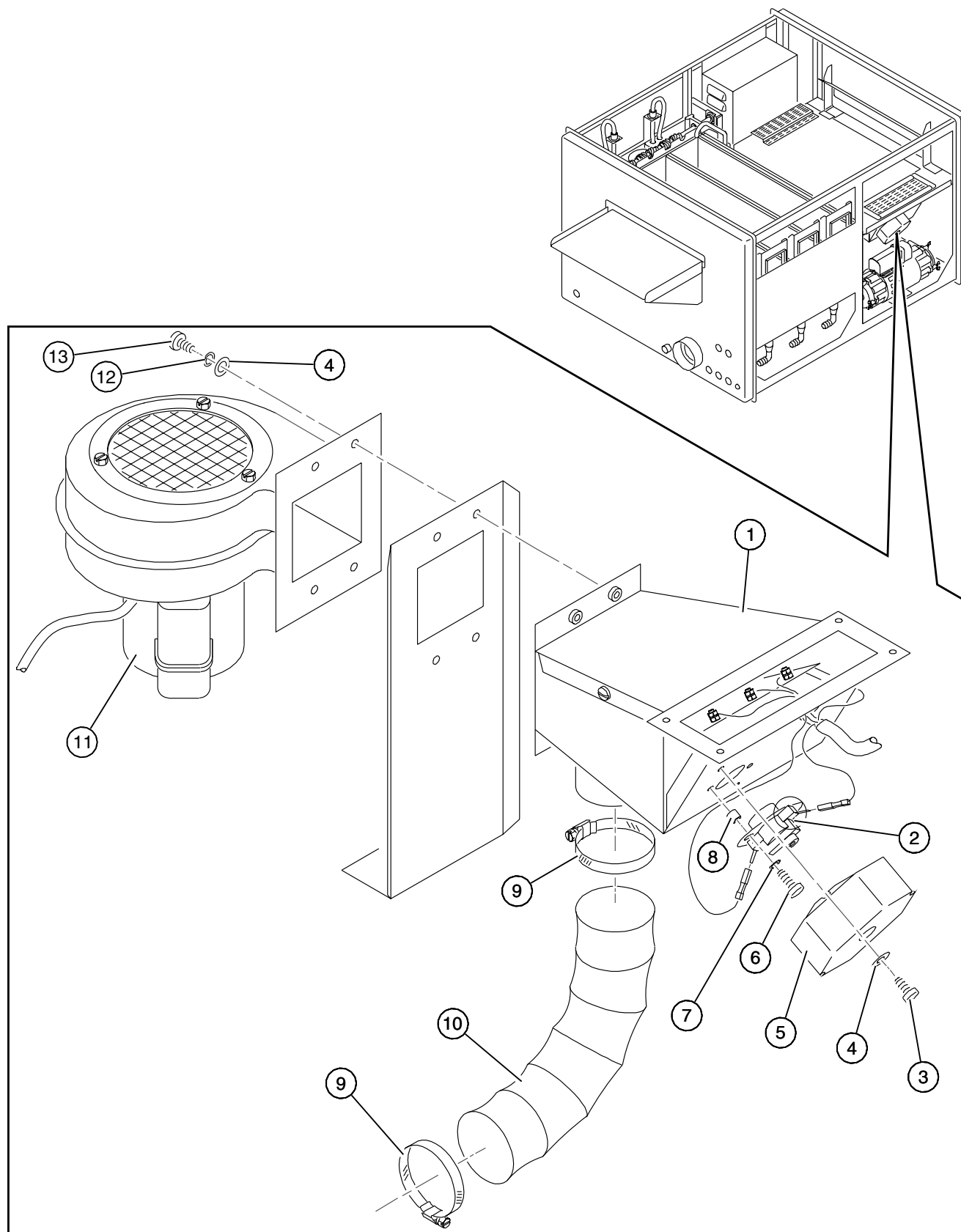
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Figure 28 MAIN DRIVE SHAFT and MOTOR

Item	Part No.	Description	Notes
1	188807	SCREW	
2	535004	LOCK WASHER	
3	852799	WASHER	
4	852621	NUT	
5	474186	PLATE	
6	532071	SUPPORT	
7	853165	SCREW	
8	595426	BEARING	
	595425	SUPPORT AY	Includes Items 4 - 8
9	486689	FAN - Drive motor	
10	651863	DRIVE MOTOR AY	
11	852683	SCREW	
12	489744	GUARD - Motor	
13	082248	WASHER - Rubber	
14	852611	WASHER - Flat	
15	853100	LOCK WASHER	
16	486472	SCREW	
17	7C6656	GUARD - Chain	
18	532363	SPROCKET - 16 tooth	For 60 Hz Standard Cycle
	532247	SPROCKET - 19 tooth	For 50 Hz Standard Cycle
	3H8535	SPROCKET - 22 tooth	For 60 Hz Rapid Cycle
	3H8536	SPROCKET - 26 tooth	For 50 Hz Rapid Cycle
19	852558	SETSCREW	
20	466640	SPROCKET - 17 tooth	
21	480168	CHAIN - Drive	For Standard Cycle
	752731	CHAIN - Drive	For Rapid Cycle
22	853000	PIN	
23	488169	SPACER	
24	482222	SHAFT - Drive	
25	748955	GEAR - Worm, left hand	
26	748956	GEAR - Worm, right hand	
27	650733	SHIM - 0.380 mm (0.015 in.)	

Section 4: BLOWER AND HEATER AY

Figure 29 BLOWER AND HEATER AY



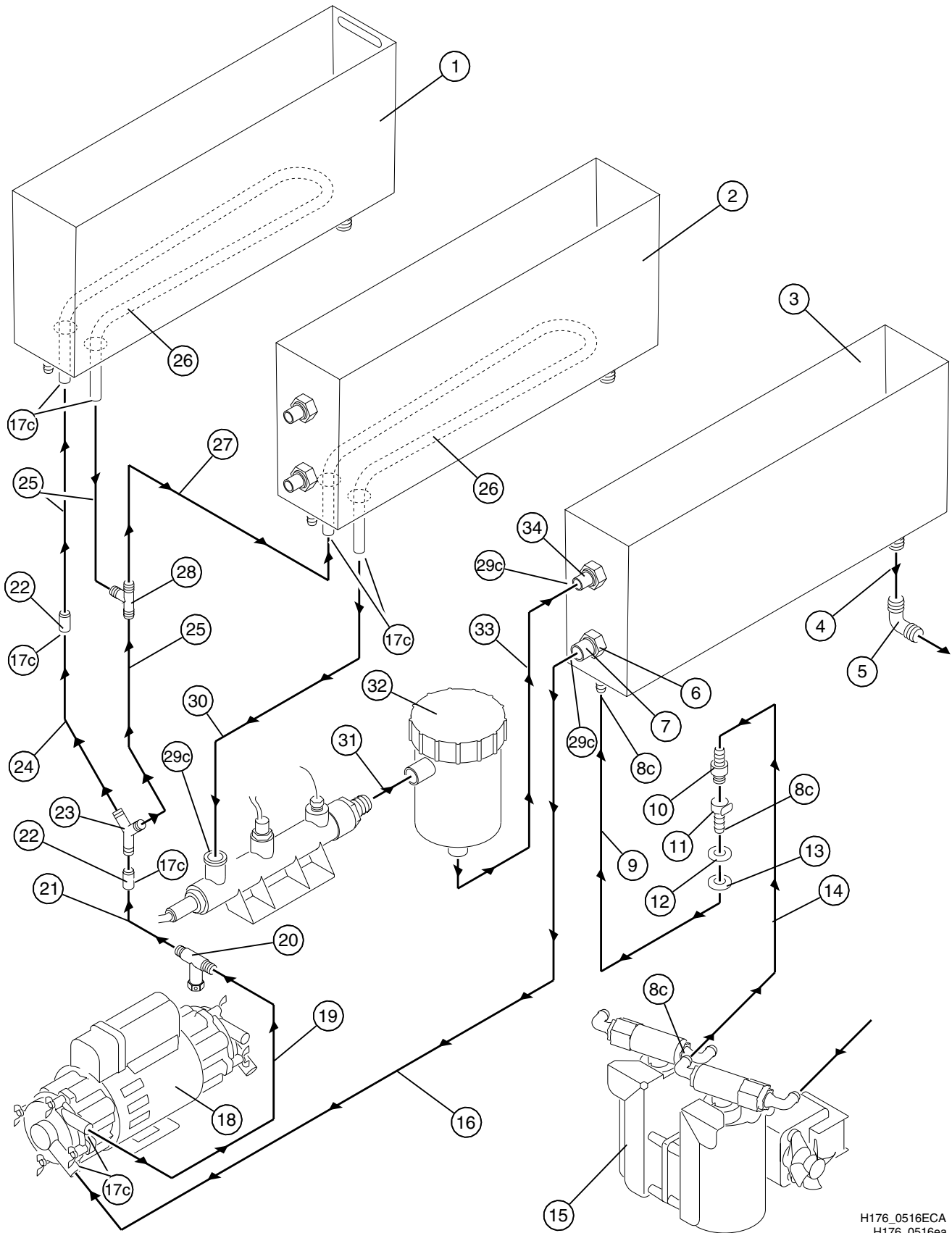
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Figure 29 BLOWER AND HEATER AY

Item	Part No.	Description	Notes
1	651892	HEATER ELEMENT AY	
2	594795	THERMOSTAT - Overtemperature, dryer	
3	852888	SCREW	
4	852611	WASHER - Flat	
5	485293	GUARD - Overtemperature	
6	852807	SCREW	
7	851264	LOCK WASHER	
8	456215	SPACER	
9	246806	CLAMP	
10	264425	HOSE - Exhaust	
11	2E4249	BLOWER AY	
12	853100	LOCK WASHER	
13	852682	SCREW	

Section 5: Plumbing

Figure 30 Developer Plumbing Circulation

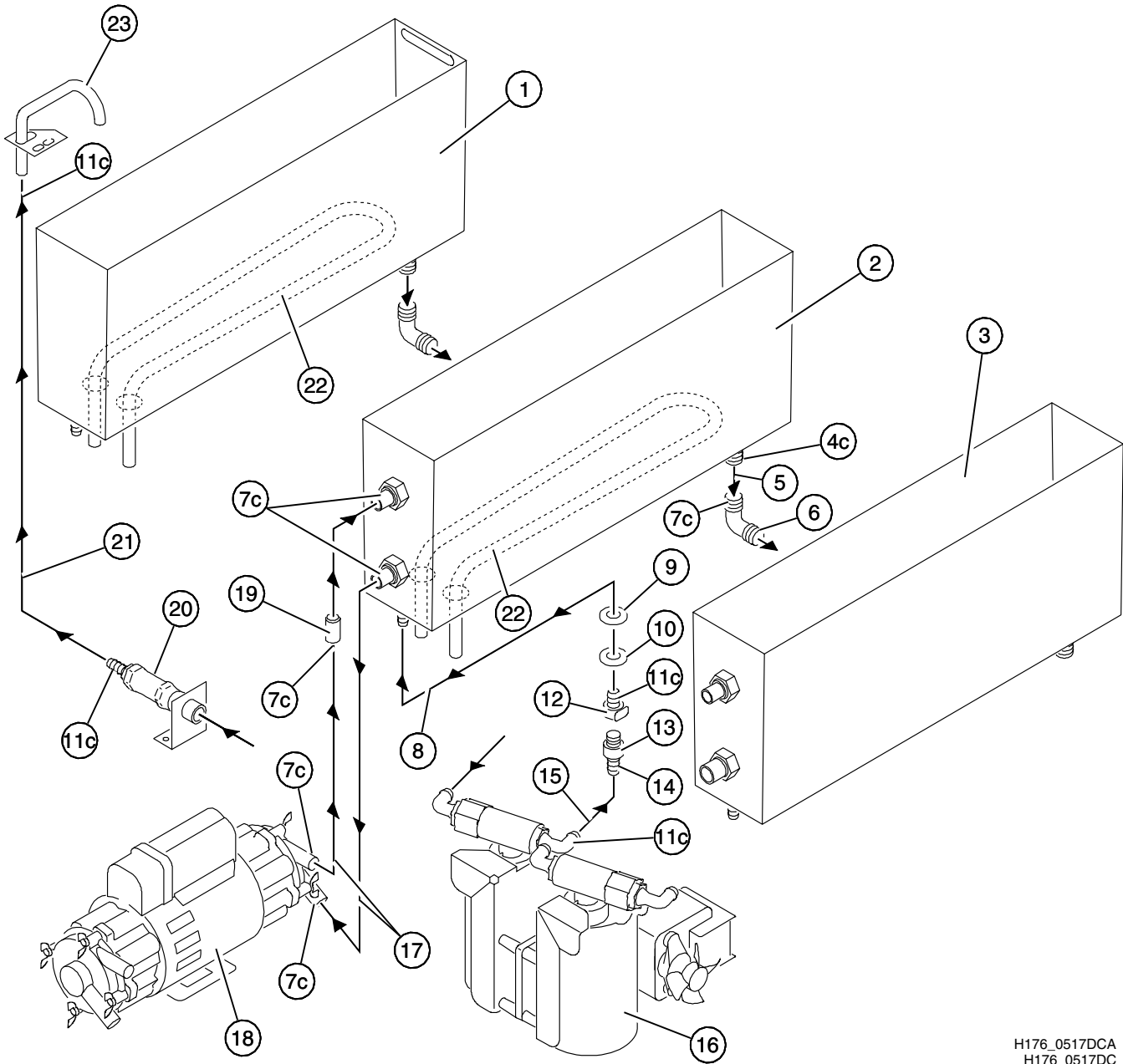


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Figure 30 Developer Plumbing Circulation

Item	Part No.	Description	Notes
1	6E5100	TANK - Wash	
2	779003	TANK - Fixer	
3	779002	TANK - Developer	
4	489788	TUBE	
5	579383	ELBOW	
6	990417	NUT	
7	990416	FITTING - Large	
8c	246800	CLAMP	
9	240002	TUBE	
10	943700	INSERT - Quick release, male	
	240058	TIE - Red	
11	990401	FITTING - Quick release, female	
12	594535	GASKET	
13	594534	WASHER	
14	240004	TUBE	
15	651861	REPLENISHMENT PUMP AY	
16	287736	TUBE	
17c	246801	CLAMP - Small	
18	990402	RECIRCULATION PUMP AY	
19	1C7323	HOSE	
20	464937	CONNECTOR - Tee	
	779509	THERMISTOR	
	1C7911	BUSHING	
	1C7912	FITTING	
21	1C7324	TUBE	From the RECIRCULATION PUMP
22	539151	ORIFICE	Internal diameter 6.4 mm (0.250 in.)
23	477011	CONNECTOR - Y	
24	479815	TUBE - Elbow, 45 degree	
25	527068	TUBE	
26	287053	EXCHANGER - Heat	
27	488190	TUBE	
28	180281	CONNECTOR - Tee	
29c	246808	CLAMP - Large	
30	287735	TUBE	
31	914568	TUBE	From the FILTER to the THERMOWELL
32	536827	FILTER AY	
33	5B6301	TUBE	From the FILTER to the DEVELOPER TANK
34	3E1936	FITTING - Developer inlet	
	581241	SEAL	
	5B6302	KIT - Tubing	Includes Part Nos. 240002, 240003, 240004, 240005, 287733 (2), 287735, 287736, 471393, 489788 (3), 911847, 5B6301, and 914568

Figure 31 Fixer and Wash Plumbing Circulation



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Figure 31 Fixer and Wash Plumbing Circulation

Item	Part No.	Description	Notes
1	6E5100	TANK - Wash	
2	779003	TANK - Fixer	
3	779002	TANK - Developer	
4c	246808	CLAMP - Large	
5	489788	TUBE	
6	579383	ELBOW	
7c	246801	CLAMP - Small	
8	240003	TUBE	
9	594534	WASHER	
10	594535	GASKET	
11c	246800	CLAMP	
12	990401	FITTING - Quick release, female	
13	943700	INSERT - Quick release, male	
14	240059	TIE - Blue	
15	240005	TUBE	
16	651861	REPLENISHMENT PUMP AY	
17	287733	TUBE	
18	990402	RECIRCULATION PUMP AY	
19	3E1937	ORIFICE	Internal diameter 4.0 mm (0.159 in.)
20	261650	FLOW CONTROL VALVE KIT	Includes the next 5 items
	185101	NIPPLE	
	287730	BRACKET - Water inlet	
	472477	CONTROL - Flow	
	556104	ADAPTER	
	551400	ELBOW	
21	471393	TUBE	
22	287053	EXCHANGER - Heat	
23	779214	WATER INLET TUBE AND TAB AY	
	264461	TUBING KIT	Includes Part Nos. 240002, 240003, 240004, 240005, 287733 (2), 287735, 287736, 287740, 471393, 489788 (3), and 914568

Figure 32 DEVELOPER THERMOWELL AY

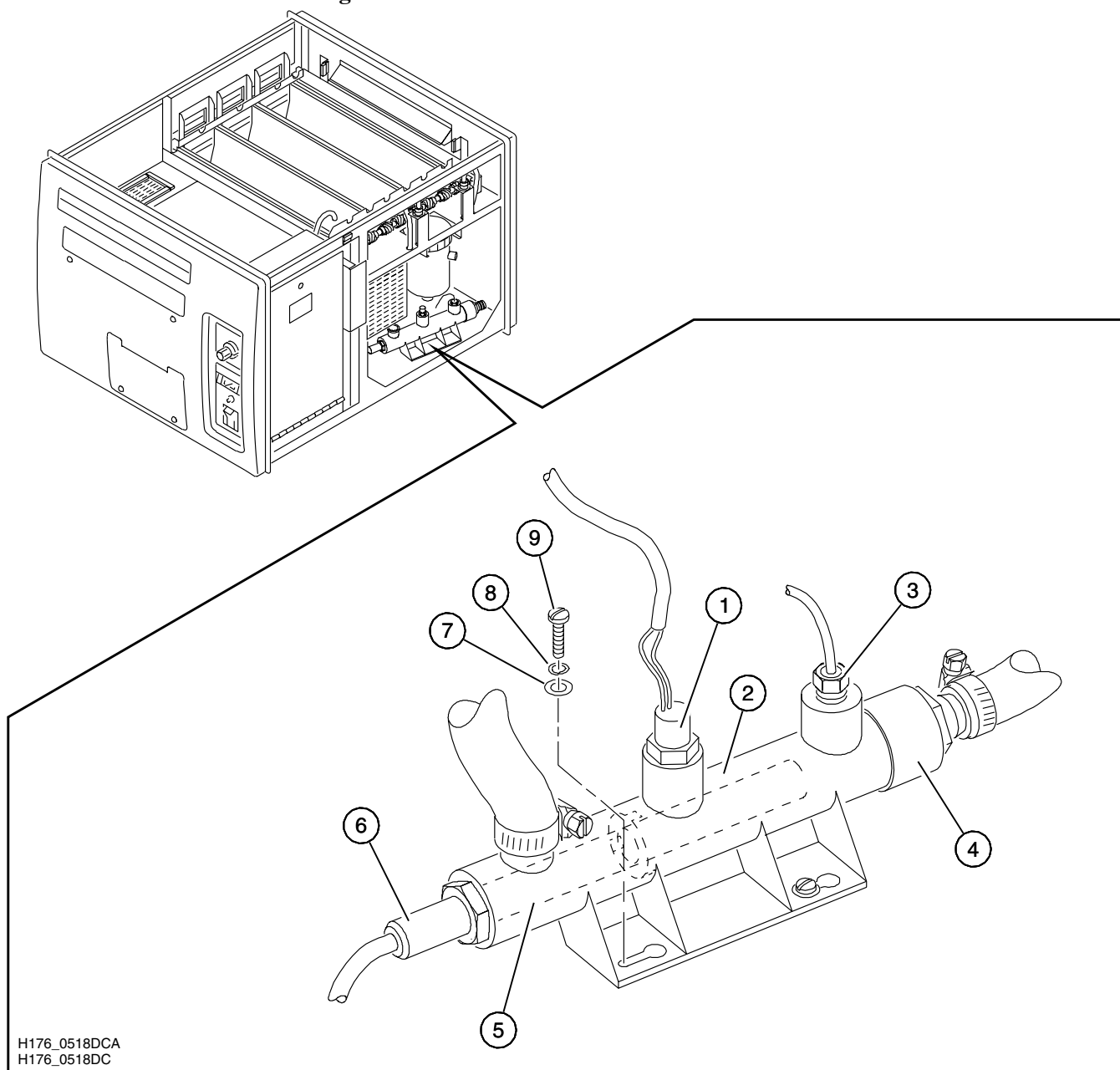
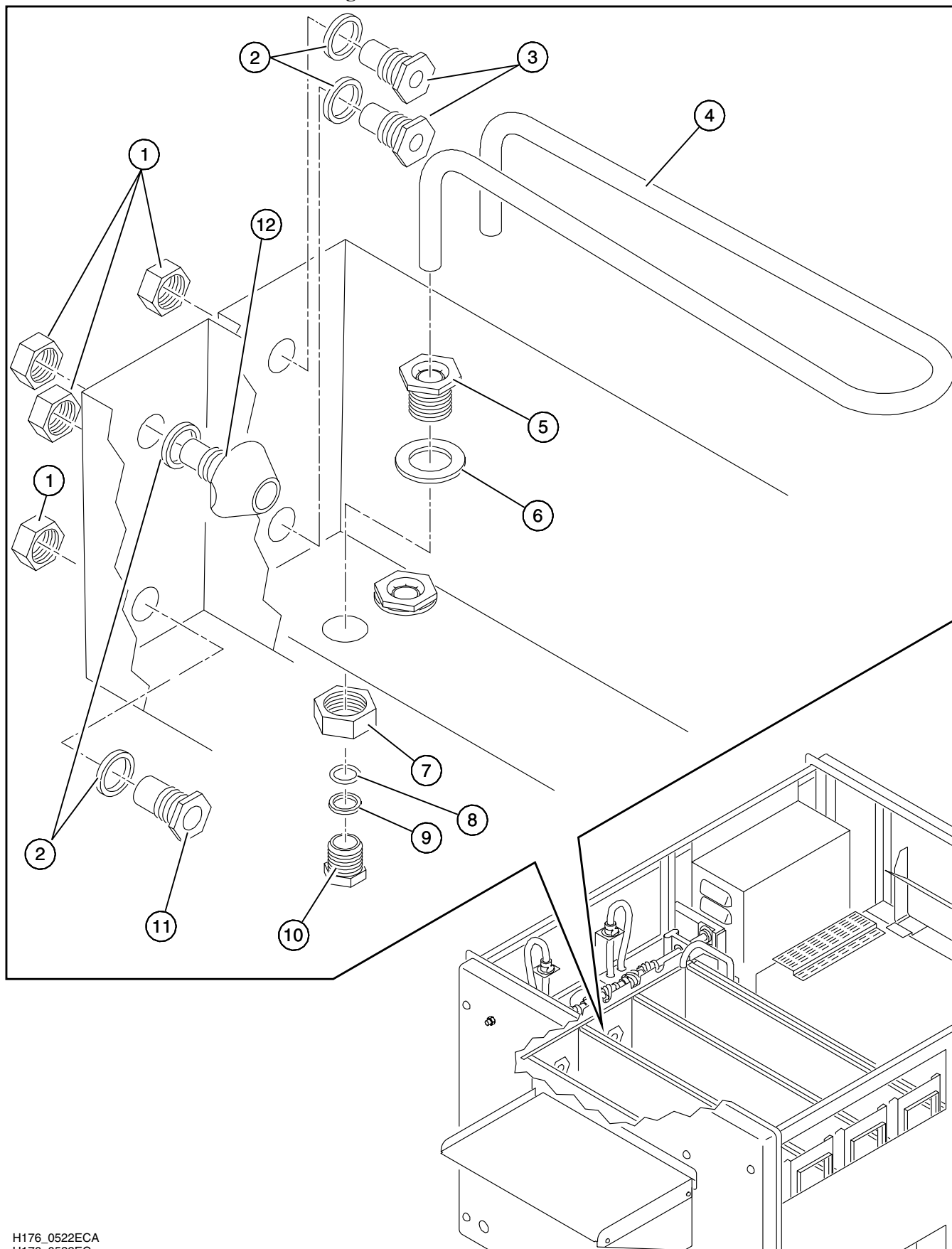


Figure 32 DEVELOPER THERMOWELL AY

Item	Part No.	Description	Notes
1	651868	THERMOSTAT - Overtemperature	
2	607793	LOCATOR - Heater	
3	651869	THERMISTOR	
4	532033	ADAPTER	
5	8B7080	HEADER - Thermowell	
6	651862	HEATER	
7	852799	WASHER	
8	535004	LOCK WASHER	
9	187235	SCREW	

Figure 33 HEAT EXCHANGERS

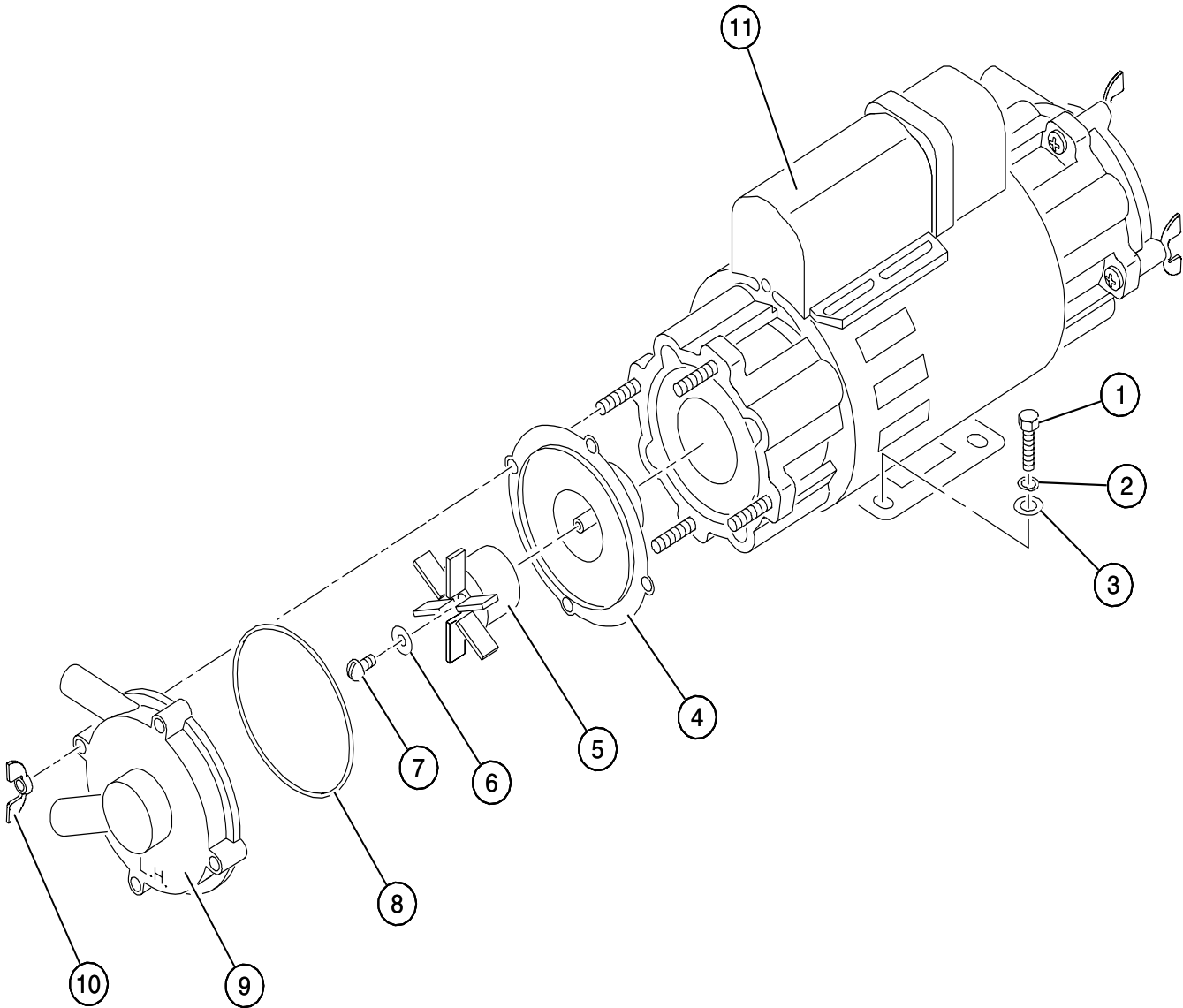


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Figure 33 HEAT EXCHANGERS

Item	Part No.	Description
1	990417	NUT
2	581241	SEAL
3	990415	FITTING - Fixer inlet
4	287053	EXCHANGER - Heat
5	990400	FITTING
6	492260	SEAL
7	562892	NUT
8	532378	SEAL
9	532379	WASHER
10	990418	NUT - Gland
11	990416	FITTING - Large
12	3E1936	FITTING - Developer inlet

Figure 34 RECIRCULATION PUMP

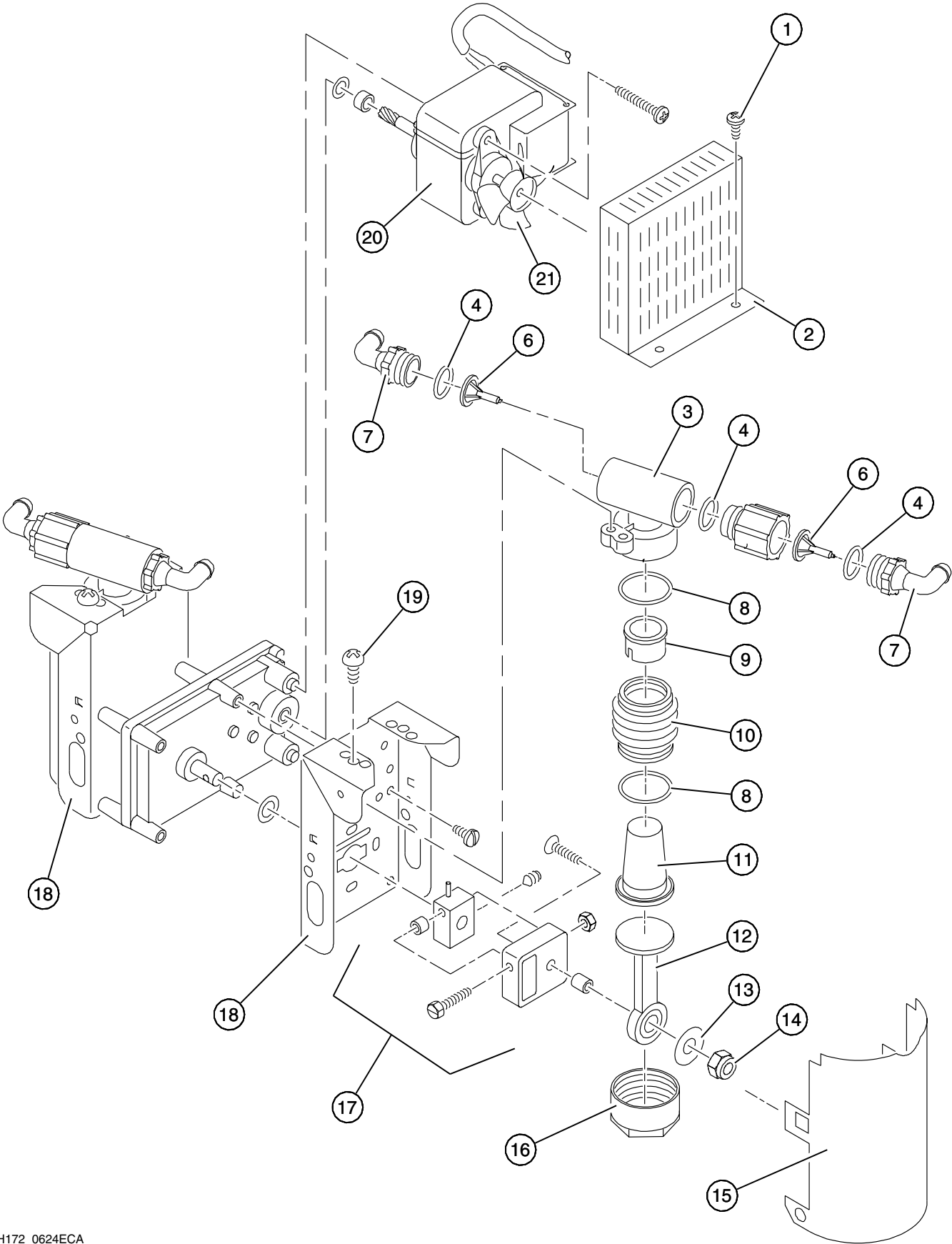


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Figure 34 RECIRCULATION PUMP

Item	Part No.	Description	Notes
	418701	HOUSING AND IMPELLER AY	Includes Items 4 - 7
	990402	RECIRCULATION PUMP AY	Includes all the items below
	469403	PAD - Motor	Not visible in graphic.
	651865	CABLE AY	Not visible in graphic.
1	264429	SCREW	
2	535004	LOCK WASHER	
3	852799	WASHER	
4	418700	HOUSING	
5	474362	IMPELLER	
6	493505	WASHER	
7	852946	SCREW	
8	463363	O-RING	
9	472606	HOUSING - Left side, developer	
	472605	HOUSING - Right side, fixer	
10	144097	NUT - Wing	
11	603538	CAPACITOR	

Figure 35 REPLENISHMENT PUMP

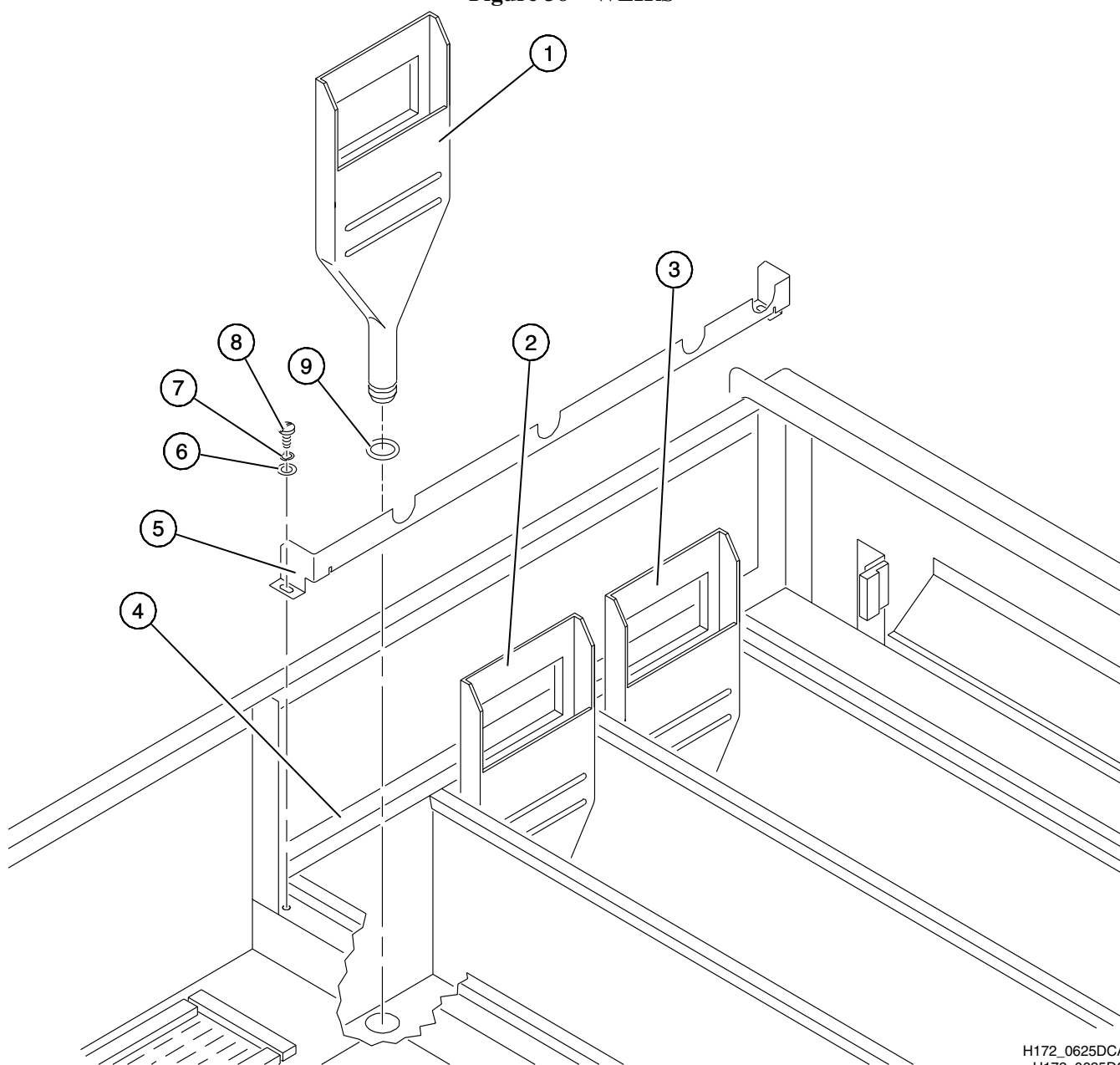


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Figure 35 REPLENISHMENT PUMP

Item	Part No.	Description	Notes
	651861	REPLENISHMENT PUMP AY	Includes all the items below
1	852683	SCREW	Includes LOCK WASHER 535004 and WASHER 852799
2	484668	GUARD - Fan	
3	532007	BODY - Valve	
4	520388	O-RING	
6	609817	VALVE - Poppet	
7	520390	ELBOW	
8	535639	O-RING	
9	418739	GUIDE - Cup	
10	532008	BELLOWS - Pump	
11	594838	CONE	
12	594837	ROD - Connecting and bearing	
13	520394	WASHER	
14	480130	NUT	
15	520397	COVER - Splash	
16	246001	NUT - Coupling	
17	963316	CRANK AY	
18	532390	BRACKET	
19	963317	SCREW	
20	963315	MOTOR AY	Includes the GEAR BOX
21	520381	FAN	

Figure 36 WEIRS



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Figure 36 WEIRS

Item	Part No.	Description	Notes
1	488151	WEIR - Beige, wash	
2	489736	WEIR - Blue, fixer	
3	489735	WEIR - Red, developer	
4	554780	SEAL - Tank	
5	779216	SUPPORT - Rack	
6	852799	WASHER	
7	535004	LOCK WASHER	
8	852683	SCREW	
9	539138	O-RING	

Section 6: Electrical

Figure 37 SWITCHES

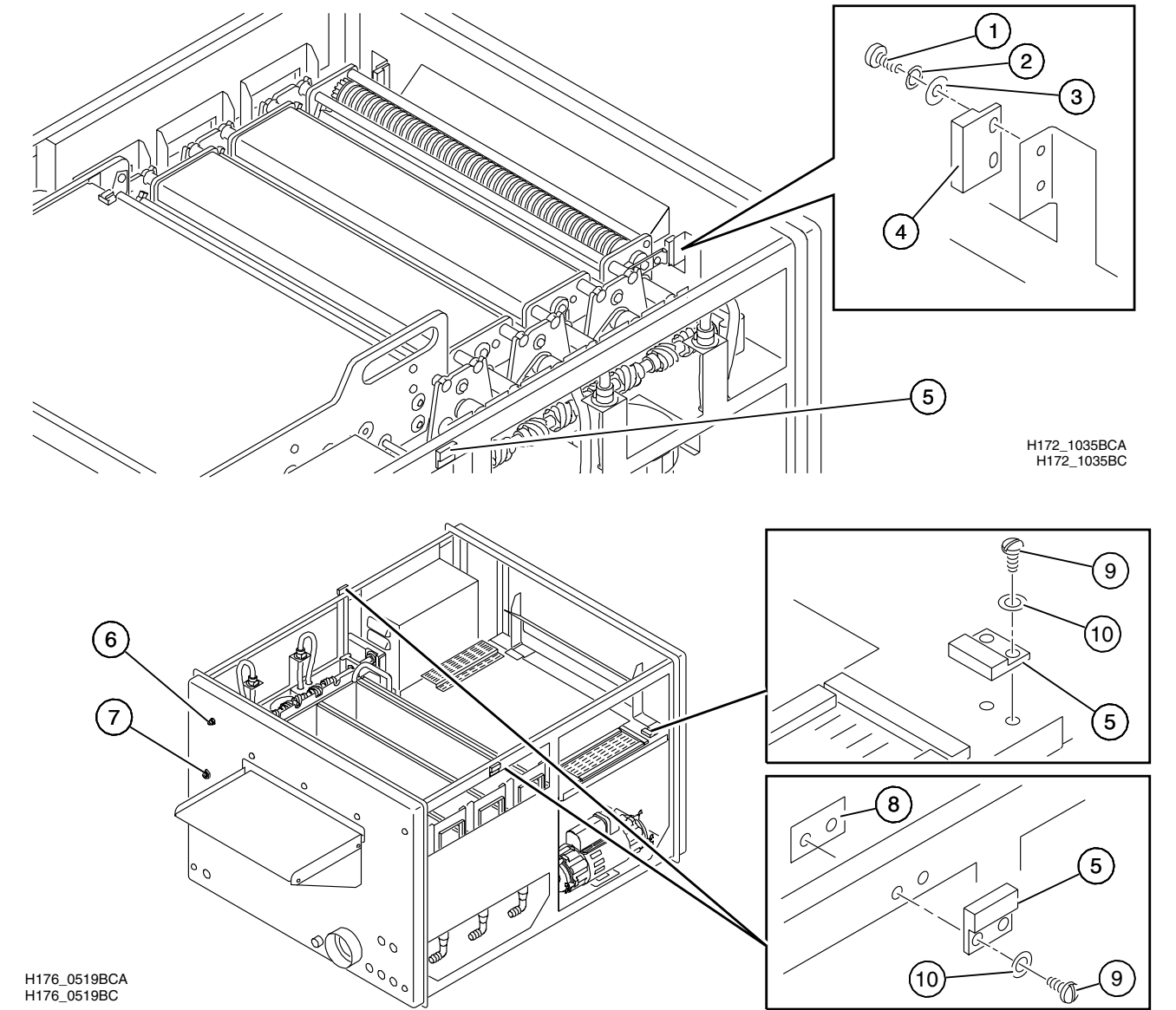
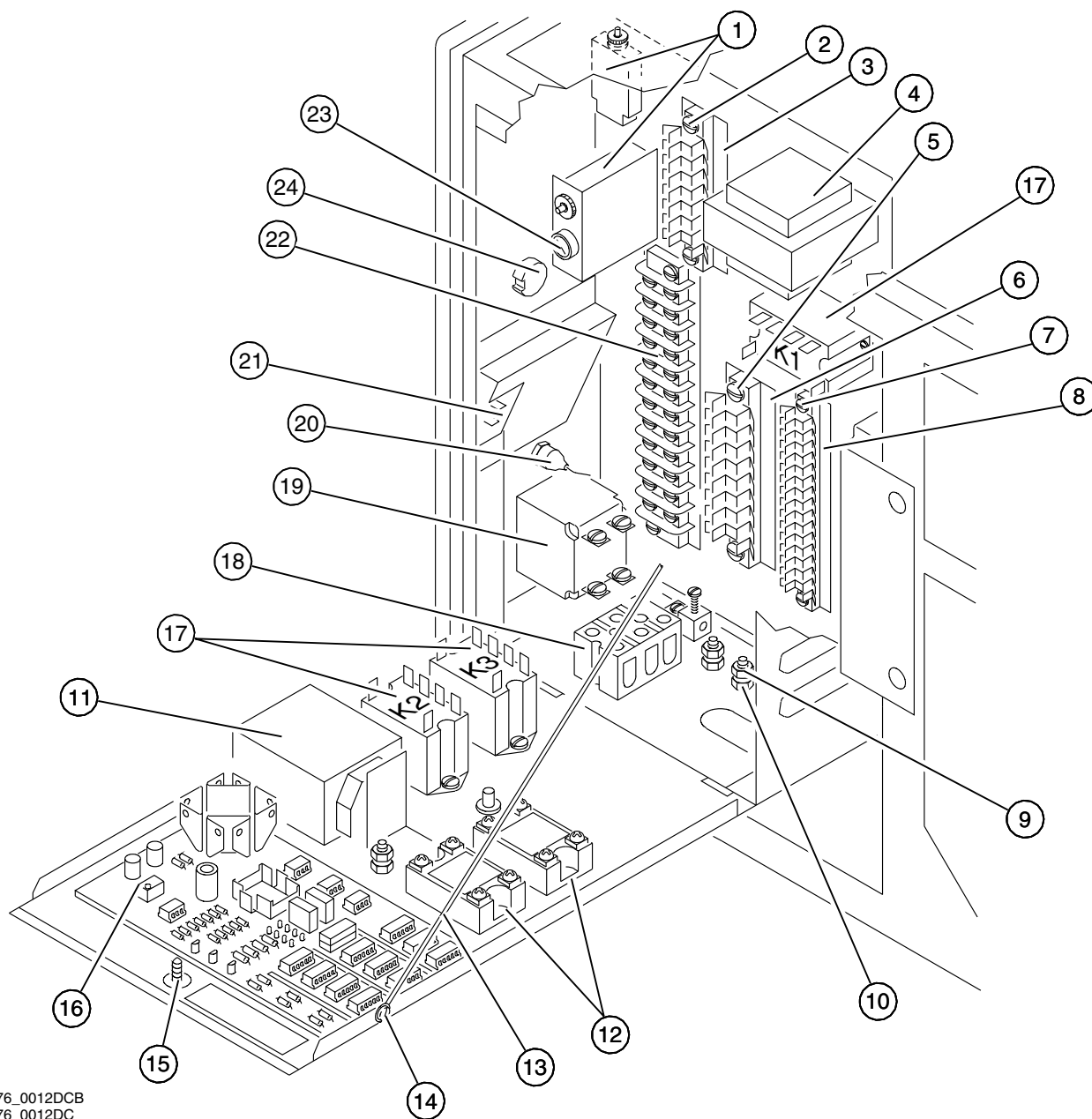


Figure 37 SWITCHES

Item	Part No.	Description	Notes
1	165626	SCREW	
2	853096	LOCK WASHER	
3	852831	WASHER	
4	240514	SWITCH - Detector	
	182915	TIE - Wire	Not visible in graphic.
5	2E4341	SWITCH - Interlock	Includes 2 of Items 1 - 3
6	651860	SWITCH - Run/Standby	
7	2E4345	JACK - Interface	
8	288235	PLATE - Nut	
9	556032	SCREW	
10	575822	WASHER	

Figure 38 ELECTRICAL BOX



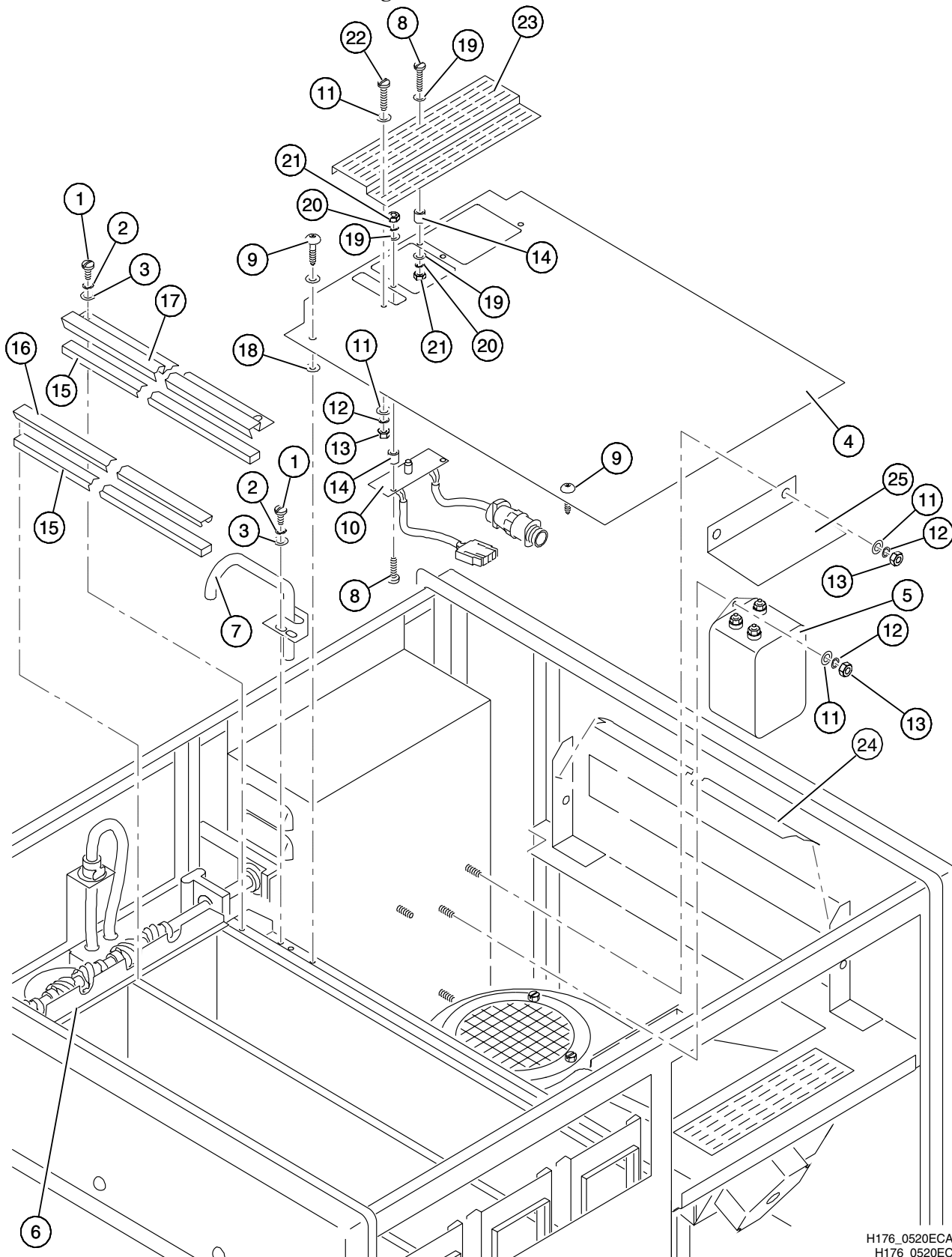
H176_0012DCB
H176_0012DC

Figure 38 ELECTRICAL BOX

Item	Part No.	Description	Notes
	2E4330	ELECTRICAL BOX AY	Not stocked - must special order
1	475409	CIRCUIT BREAKER	CB2, CB3
	3E1949	BRACKET - Circuit breaker	
2	544194	SCREW	For TB5
	853096	LOCK WASHER	Not visible in graphic.
3	2E4342	BLOCK - Terminal	TB5
4	651850	TRANSFORMER	T1
5	853165	SCREW	For TB3
	853100	LOCK WASHER	Not visible in graphic.
6	485766	BLOCK - Terminal	TB3
7	540928	SCREW	For TB4
	187283	LOCK WASHER	Not visible in graphic.
8	594752	BLOCK - Terminal	TB4
9	852683	SCREW	
10	246875	MOUNT - Cable	
11	7C6980	RELAY - Replenishment timer	K4
	651873	CAPACITOR	Not visible in graphic.
12	7B8547	RELAY	U1 and U2
13	914471	CABLE	
14	852835	SCREW	
	535004	LOCK WASHER	
	168424	LOCK WASHER	Not visible in graphic.
15	532040	SCREW - Cover and washer	
16	557422	100 BOARD	
	544194	SCREW	Not visible in graphic.
	187213	LOCK WASHER	Not visible in graphic.
	165627	WASHER - Flat	Not visible in graphic.
17	2E4648	RELAY	K1, K2, and K3
18	480206	BLOCK - Terminal	TB1
	852868	SCREW	Not visible in graphic.
	598808	LUG - Ground	E1
19	914441	CIRCUIT BREAKER	CB1 - ADT PLATE 246554
	486265	SCREW	Not visible in graphic.
20	651875	SWITCH - Run/Standby	
21	748516	DIGITAL TEMPERATURE DISPLAY	Includes BEZEL 968818, MASK 968819, EMI SHEILD 968823
22	187296	BLOCK - Terminal	TB2
	651853	BUZZER	Not visible in graphic.
	852799	WASHER	Not visible in graphic.
23	379381	FUSE - 1/4 Amp, 250 Volts	
	834692	KNOB - Dryer temperature control	Not visible in graphic.
24	779524	POTENTIOMETER - Dryer temperature control	

Section 7: Miscellaneous Parts and Accessories

Figure 39 Miscellaneous Parts

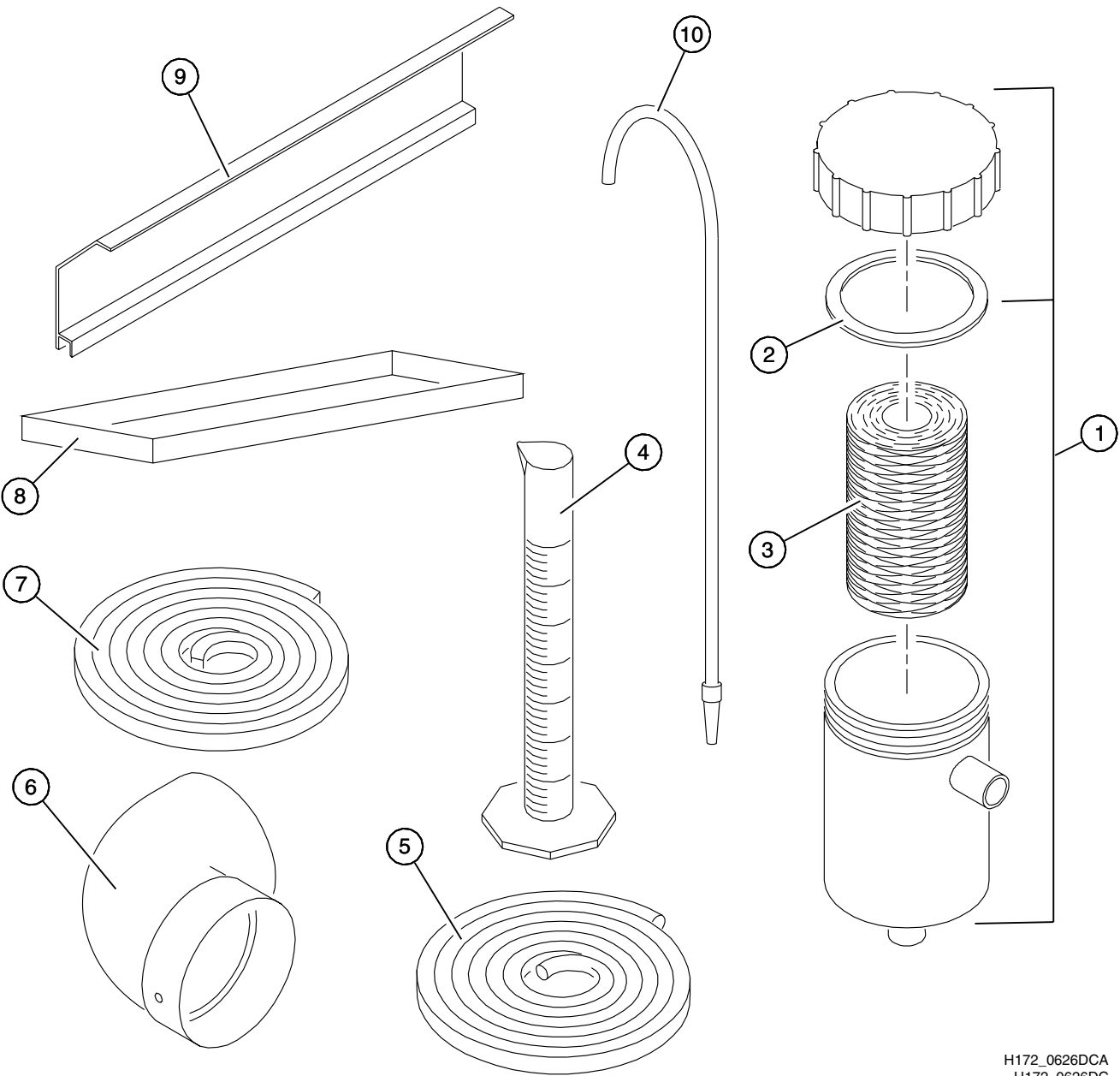


H176_0520ECA
H176_0520EC

Figure 39 Miscellaneous Parts

Item	Part No.	Description	Notes
1	852683	SCREW	
2	535004	LOCK WASHER	
3	852799	WASHER	
4	485391	COVER - Receive end	
5	3H3934	FILTER - EMI, 4 terminal	
6	554780	SEAL - Tank	
7	779214	WATER INLET TUBE AND TAB AY	
8	180126	SCREW	
9	261180	SCREW - Captive and washer	
10	968802	800 BOARD AND CABLE AY	
11	852611	WASHER - Flat	
12	853100	LOCK WASHER	
13	853080	NUT	
14	183643	SPACER	
15	287683	SEAL - Tank separator	
16	1C7316	CLIP	
17	1C7317	CLIP - Rack end	
18	499753	RETAINER	
19	575822	WASHER	
20	187283	LOCK WASHER	
21	852618	NUT	
22	852807	SCREW	
23	484690	GUARD - Board	
24	287682	GUIDE - Exit	
25	3H9061	COVER - EMI filter	

Figure 40 Accessories

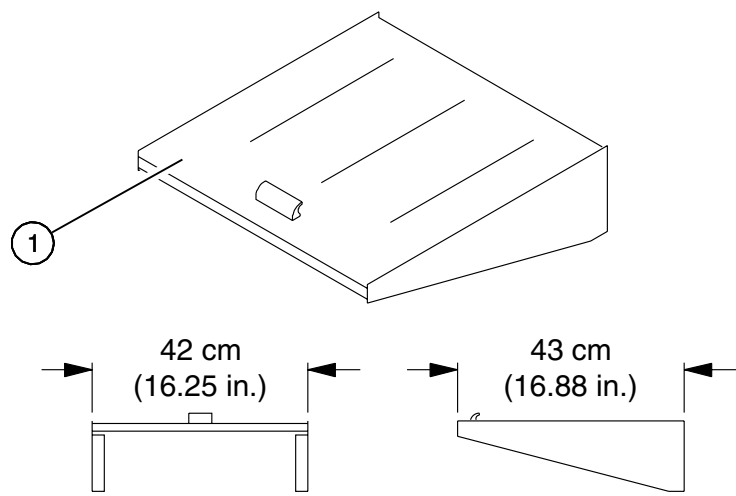


H172_0626DCA
H172_0626DC

Figure 40 Accessories

Item	Part No.	Description	Notes
1	536827	FILTER AY	Includes Item 2
2	473118	O-RING	
3	562790	CARTRIDGE - Filter	
4	479821	CYLINDER - Graduate	
5	240494	TUBING - Bulk, 3/4 in. ID	Order by the foot
	760477	TUBING - Bulk, 1/2 in. ID	Order by the foot
	760476	TUBING - Bulk, 3/8 in. ID	Order by the foot
6	240733	ELBOW - Exhaust	
7	3H4195	GASKET - 1 in. x 1 in. x 10 ft	1 roll
8	287681	TRAY - Drip	
9	287684	GUARD - Splash	
10	592380	J-TUBE	
	-----	<i>Kodak M35/M43 X-Omat</i> MOUNTING STAND	Catalog No. 808 1176 - not visible in graphic.

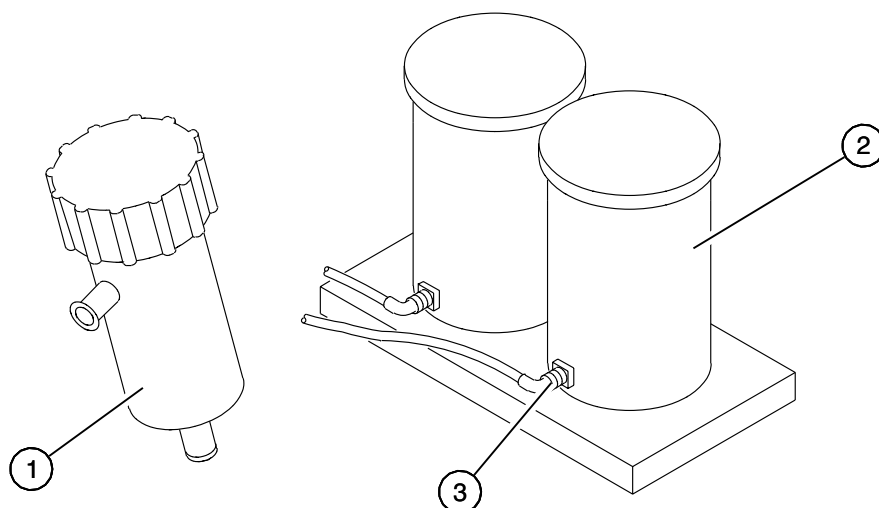
Figure 41 LIGHTTIGHT FEED TRAY



H176_0521BCA
H176_0521BC

Figure 41

Item	Part No.	Description	Notes
1	246558	Kodak M35/M35A X-Omat LIGHTTIGHT FEED TRAY	

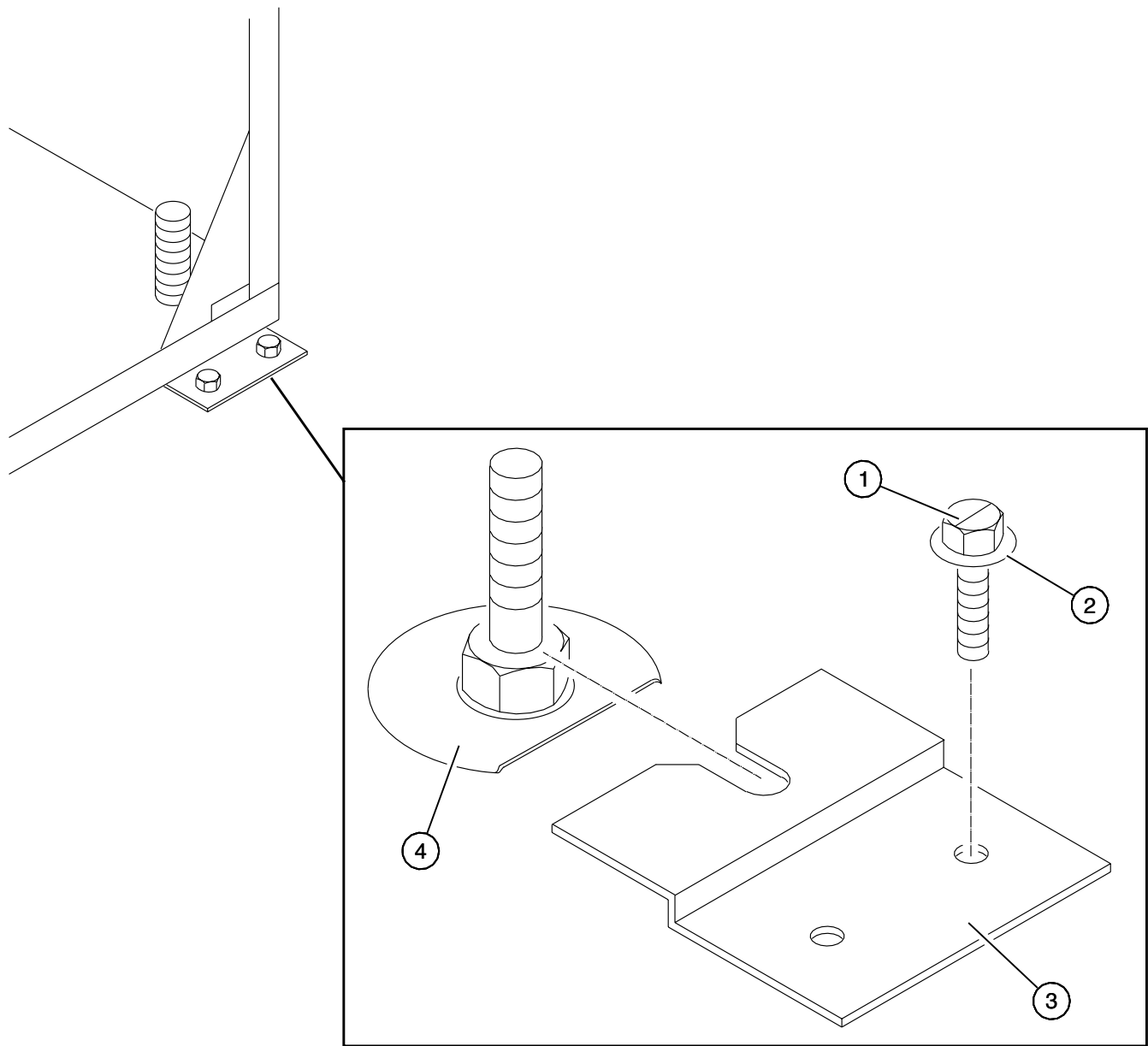
Figure 42 REPLENISHMENT TANK KITS

H172_1033BCA
H172_1033BC

Figure 42

Item	Part No.	Description	Notes
1	472261	STRAINER AY	
2	-----	TANK - <i>Kodak</i> DEVELOPER REPLENISHER TANK KIT	Catalog No. 151 1740 for 14 gallon Catalog No. 102 2987 for 30 gallon
	-----	<i>Kodak</i> FIXER REPLENISHER TANK KIT	Catalog No. 151 1765 for 14 gallon Catalog No. 102 2961 for 30 gallon
	-----	<i>Kodak</i> DEVELOPER-FIXER REPLENISHER TANK SET, MODEL M7	Catalog No. 150 0527 for 8 gallon
3	492578	FITTING	
	459681	ADAPTER	

Figure 43 SEISMIC BRACKET



H172_1034DCA
H172_1034DC

Figure 43

Item	Part No.	Description	Notes
	261413	SEISMIC KIT	Includes the following Items 1 - 6
1	188623	BOLT - Stainless steel	
	261929	ANCHOR	Not visible in graphic.
2	173824	WASHER - Stainless steel	
3	240104	BRACKET	
4	261898	PLATE - Floor	
	696105	STATIC BRUSH KIT	Not visible in graphic.
	419779	FLOODED REPLENISHMENT KIT	Not visible in graphic.

Section 8: Alphabetical Index

Alphabetical Index		
Part No.	Description	Figure No.
557422	100 BOARD	38
968802	800 BOARD AND CABLE AY	39
650876	ACTUATOR - Magnet	4, 5
468535	ADAPTER - Exhaust	1
459681	ADAPTER	42
532033	ADAPTER	32
556104	ADAPTER	31
261929	ANCHOR	43
3E0993	ARM - Tensioner	7
594273	BEARING - Arm	8
3E0958	BEARING - Main drive	8
472592	BEARING - Rocker	4, 5
240060	BEARING	11, 12
3E0953	BEARING	7
3E0967	BEARING	8
3E0990	BEARING	8
490092	BEARING	11, 12
532054	BEARING	26
543993	BEARING	26
571241	BEARING	26
595426	BEARING	28
650701	BEARING	18, 19, 21
650702	BEARING	16, 21, 23
650703	BEARING	4, 5, 18, 19
650707	BEARING	4, 5
650710	BEARING	14
9B8719	BEARING	8, 9
532008	BELLOWS - Pump	35
3H4131	BIN - Receiving	2
3E0963	BLOCK - Guide shoe, drive side	8, 9
3E0964	BLOCK - Guide shoe, nondrive side	8, 9
187296	BLOCK - Terminal	38
2E4342	BLOCK - Terminal	38
480206	BLOCK - Terminal	38
485766	BLOCK - Terminal	38
594752	BLOCK - Terminal	38
2E4249	BLOWER AY	29
532007	BODY - Valve	35
188623	BOLT - Stainless steel	43
3E1949	BRACKET - Circuit breaker	38
474596	BRACKET - Guide shoe	11, 12, 16, 18, 19, 23
287730	BRACKET - Water inlet	31

Alphabetical Index

Part No.	Description	Figure No.
240104	BRACKET	43
532390	BRACKET	35
1C7911	BUSHING	30
473220	BUSHING	14
651853	BUZZER	38
651865	CABLE AY	34
914471	CABLE	38
603538	CAPACITOR	34
651873	CAPACITOR	38
562790	CARTRIDGE - Filter	40
480168	CHAIN - Drive	28
752731	CHAIN - Drive	28
2E4325	CHAIN - Long	8, 9
2E4326	CHAIN - Short	8
458240	CHAIN	14, 21
475409	CIRCUIT BREAKER	38
914441	CIRCUIT BREAKER	2, 38
246808	CLAMP - Large	30, 31
246801	CLAMP - Small	30, 31
246800	CLAMP	30, 31
246806	CLAMP	29
1C7317	CLIP - Rack end	39
1C7316	CLIP	39
597096	COLLAR - Split	21
459347	COLLAR	14
482273	COLLAR	26
594838	CONE	35
180281	CONNECTOR - Tee	30
464937	CONNECTOR - Tee	30
477011	CONNECTOR - Y	30
472477	CONTROL - Flow	31
287695	COVER - Dryer, bottom	25
287696	COVER - Dryer, top	25
3H9061	COVER - EMI filter	39
287680	COVER - Evaporation	1
3H4155	COVER - Pump access	2
485391	COVER - Receive end	39
520397	COVER - Splash	35
3E1947	COVER AY	1
963316	CRANK AY	35
479821	CYLINDER - Graduate	40
3H4133	DEFLECTOR	2
3E1945	DETECTOR CROSSOVER AY	2, 3, 4, 5
3E1944	DEVELOPER RACK AY	2, 6, 7, 8, 9
3E1943	DEVELOPER/FIXER CROSSOVER AY	2, 10, 11, 12

Alphabetical Index

Part No.	Description	Figure No.
748516	DIGITAL TEMPERATURE DISPLAY	2, 38
651863	DRIVE MOTOR AY	28
3E1946	DRYER RACK AY	2, 24, 25, 26, 27
240733	ELBOW - Exhaust	40
520390	ELBOW	35
551400	ELBOW	31
579383	ELBOW	30, 31
2E4330	ELECTRICAL BOX AY	38
136224	E-RING	8
287053	EXCHANGER - Heat	30, 31, 33
3E1941	EXIT PANEL AY	2
486689	FAN - Drive motor	28
520381	FAN	35
486742	FASTENER - Bin	2
480366	FASTENER	25
3E1932	FEED SHELF AY	1
3H3934	FILTER - EMI, 4 terminal	39
536827	FILTER AY	30, 40
3E1936	FITTING - Developer inlet	30, 33
990415	FITTING - Fixer inlet	33
990416	FITTING - Large	30, 33
990401	FITTING - Quick release, female	30, 31
1C7912	FITTING	30
492578	FITTING	42
990400	FITTING	33
748165	FIXER RACK AY	2, 13, 14, 15
261276	FIXER/WASH CROSSOVER AY	2, 17, 18, 19
419779	FLOODED REPLENISHMENT KIT	43
459548	FLOOR PLATE	2
261650	FLOW CONTROL VALVE KIT	31
261181	FRAME CLIP	1
379381	FUSE - 1/4 Amp, 250 Volts	38
3H4195	GASKET - 1 in. x 1 in. x 10 ft	40
594535	GASKET	30, 31
550774	GEAR - Drive	8, 14, 21
550781	GEAR - Drive, crossover	4, 11, 18
3E0987	GEAR - Rewet roller	8
748955	GEAR - Worm, left hand	28
748956	GEAR - Worm, right hand	28
3E0955	GEAR	7
458384	GEAR	21
482275	GEAR	26
532165	GEAR	26
484690	GUARD - Board	39
7C6656	GUARD - Chain	28

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Part No.	Description	Figure No.
484668	GUARD - Fan	35
489744	GUARD - Motor	28
485293	GUARD - Overtemperature	29
287684	GUARD - Splash	40
418739	GUIDE - Cup	35
287682	GUIDE - Exit	39
287018	GUIDE ROD AY	15, 22
8B7080	HEADER - Thermowell	32
651892	HEATER ELEMENT AY	29
651862	HEATER	32
489726	HOOK - Bolt	2
264425	HOSE - Exhaust	29
1C7323	HOSE	30
472606	HOUSING - Left side, developer	34
472605	HOUSING - Right side, fixer	34
418701	HOUSING AND IMPELLER AY	34
418700	HOUSING	34
474362	IMPELLER	34
943700	INSERT - Quick release, male	30, 31
2E4345	JACK - Interface	37
592380	J-TUBE	40
452044	KEY	4, 11, 18
454354	KEY	8, 9, 14, 21
5B6302	KIT - Tubing	30
834692	KNOB - Dryer temperature control	2, 38
459229	LEVELING SCREW	2
607793	LOCATOR - Heater	32
168424	LOCK WASHER	38
187213	LOCK WASHER	7, 8, 38
187283	LOCK WASHER	4, 5, 38, 39
535004	LOCK WASHER	28, 32, 34, 36, 38, 39
851264	LOCK WASHER	29
853086	LOCK WASHER	1
853087	LOCK WASHER	4, 5, 7, 8, 9, 11, 12, 14, 18, 19, 21, 26, 27
853096	LOCK WASHER	1, 4, 5, 37, 38
853100	LOCK WASHER	2, 28, 29, 38, 39
598808	LUG - Ground	38
498941	MAGNET	1
963315	MOTOR AY	35
246875	MOUNT - Cable	38
185101	NIPPLE	31
246001	NUT - Coupling	35

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Part No.	Description	Figure No.
990418	NUT - Gland	33
852623	NUT - Hook	2
472755	NUT - Tie rod, nylon	5, 12, 19
472756	NUT - Tie rod, nylon	4, 11, 18
144097	NUT - Wing	34
480130	NUT	35
482283	NUT	27
562892	NUT	33
852618	NUT	39
852620	NUT	1
852621	NUT	28
853080	NUT	7, 39
990417	NUT	30, 33
3E1937	ORIFICE	31
539151	ORIFICE	30
182391	O-RING	26
183851	O-RING	26
463363	O-RING	34
463950	O-RING	21
473085	O-RING	26
473118	O-RING	40
520388	O-RING	35
535639	O-RING	35
539138	O-RING	36
469403	PAD - Motor	34
3E1942	PANEL - Feed end	1
543884	PIN	26
543891	PIN	26
544081	PIN	11, 21
853000	PIN	28
3E0978	PLATE - Cluster	9
261898	PLATE - Floor	43
473221	PLATE - Keeper	14
1C7988	PLATE - Locking	16, 23
288235	PLATE - Nut	37
474186	PLATE	28
3H9063	PLENUM - Lower	25
2E4316	PLENUM - Upper	25
2E4242	PLENUM FOAM - Lower	25
2E4243	PLENUM FOAM - Side	25
779524	POTENTIOMETER - Dryer temperature control	2, 38
287685	PROTECTOR	1
990402	RECIRCULATION PUMP AY	30, 31, 34
7C6980	RELAY - Replenishment timer	38
2E4648	RELAY	38

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Part No.	Description	Figure No.
7B8547	RELAY	38
651861	REPLENISHMENT PUMP AY	30, 31, 35
499753	RETAINER	1, 2, 39
594837	ROD - Connecting and bearing	35
3E0973	ROLLER - Cluster	9
246883	ROLLER - Detector, drive	4, 5
246882	ROLLER - Detector, driven	4, 5
287048	ROLLER - Drive	18, 19
3E0952	ROLLER - Drive	7
3E1938	ROLLER - Drive	11, 12
3E0951	ROLLER - Driven	7
3E1939	ROLLER - Driven	11, 12
748147	ROLLER - Driven	18, 19
3E0976	ROLLER - Entrance	8
3H4144	ROLLER - Exit pinch	8
3H4199	ROLLER - Exit pinch	8
1C7557	ROLLER - Knurled	15
3E0994	ROLLER - Master	9
3E0985	ROLLER - Rewet	8
1C7554	ROLLER	15, 22
1C7555	ROLLER	15, 22
1C7556	ROLLER	15, 22
1C7558	ROLLER	16, 23
1C7633	ROLLER	14
246918	ROLLER	21
287013	ROLLER	21
287028	ROLLER	14
287032	ROLLER	14
287078	ROLLER	26
287083	ROLLER	26
287656	ROLLER	26
3E1925	ROLLER	26
3E1926	ROLLER	26
5B6077	ROLLER	16, 23
261180	SCREW - Captive and washer	1, 2, 39
532040	SCREW - Cover and washer	38
2E4315	SCREW - Shoulder	27
3E0998	SCREW - Shoulder, tensioner	7
165626	SCREW	37
166856	SCREW	27
180126	SCREW	39
183322	SCREW	16, 23
183624	SCREW	14, 15, 21, 22
187235	SCREW	32
188807	SCREW	28

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Part No.	Description	Figure No.
190596	SCREW	16, 23
264429	SCREW	34
486265	SCREW	38
486472	SCREW	28
490096	SCREW	16, 23
540928	SCREW	38
544132	SCREW	26
544194	SCREW	1, 4, 5, 38
556032	SCREW	37
575821	SCREW	4, 5
5B6316	SCREW	8, 9, 11, 12, 18, 19
852682	SCREW	8, 9, 29
852683	SCREW	28, 35, 36, 38, 39
852805	SCREW	1
852807	SCREW	4, 5, 8, 9, 14, 16, 21, 23, 29, 39
852835	SCREW	38
852868	SCREW	38
852871	SCREW	27
852888	SCREW	29
852941	SCREW	12, 16, 18, 19, 23
852946	SCREW	34
852962	SCREW	5
852972	SCREW	2, 4, 11, 12, 15, 16, 18, 19, 21, 22, 23, 25, 27
853098	SCREW	7, 8
853165	SCREW	7, 28, 38
892972	SCREW	14
963317	SCREW	35
287683	SEAL - Tank separator	39
554780	SEAL - Tank	36, 39
492260	SEAL	33
532378	SEAL	33
581241	SEAL	30, 33
261413	SEISMIC KIT	43
2E4244	SELECTOR PLATE	25, 27
852558	SETSCREW	28
852889	SETSCREW	14
287039	SHAFT - Drive	4, 5
482222	SHAFT - Drive	28
3E0984	SHAFT - Entrance	8
3E0957	SHAFT - Main drive	8

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Part No.	Description	Figure No.
3E0982	SHAFT - Master roller	9
287003	SHAFT	14, 16, 23
287027	SHAFT	14
287037	SHAFT	4, 5, 18, 19
287047	SHAFT	18, 19
287079	SHAFT	26
287085	SHAFT	26
287088	SHAFT	26
3E0983	SHAFT	8, 9
650733	SHIM - 0.380 mm (0.015 in.)	28
1C7635	SHOE - Guide	16, 23
287006	SHOE - Guide	16, 23
287045	SHOE - Guide	11, 12, 27
287049	SHOE - Guide	11, 12
990305	SHOE - Guide	18, 19
990308	SHOE - Guide	18, 19
7C8322	SHOE - Guide, entrance	8
3E0970	SHOE - Guide, turnaround	9
3E1948	SIDE PANEL AY	1, 2
3H4125	SIDEPLATE - Detector crossover	4, 5
286912	SIDEPLATE - Drive	21, 22
490123	SIDEPLATE - Drive	25, 27
7C8317	SIDEPLATE - Drive	7, 8
911809	SIDEPLATE - Drive	14, 15
264432	SIDEPLATE - Nondrive	25, 27
286910	SIDEPLATE - Nondrive	21, 22
7C8318	SIDEPLATE - Nondrive	7, 8
911845	SIDEPLATE - Nondrive	14, 15
477000	SIDEPLATE - Turnaround, drive side	16, 23
477001	SIDEPLATE - Turnaround, nondrive	16, 23
3H4146	SIDEPLATE	11, 12
477005	SIDEPLATE	18, 19
3E0979	SNAP-ON SPACER	7
3E0959	SPACER - Drive side	8
5E2133	SPACER - Master roller, inner	9
5E2132	SPACER - Master roller, outer	9
3E0961	SPACER - Nondrive side	8
287691	SPACER - Sideplate, exit	25
287692	SPACER - Sideplate, lower entrance	25
287694	SPACER - Sideplate, upper entrance	25
183643	SPACER	39
240065	SPACER	11
456215	SPACER	29
458174	SPACER	4, 18
458205	SPACER	14, 21

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Part No.	Description	Figure No.
458236	SPACER	5
459355	SPACER	14
463004	SPACER	14, 16, 23
473538	SPACER	21
474100	SPACER	21
477092	SPACER	14
477093	SPACER	21
482272	SPACER	26
482274	SPACER	26
482277	SPACER	26
488169	SPACER	28
534791	SPACER	14
3E0997	SPRING - Turnaround, horizontal	9
3E0996	SPRING - Turnaround, vertical	9
246580	SPRING	11, 12
3E0995	SPRING	8
467843	SPRING	14
474645	SPRING	16, 23
479820	SPRING	21
562609	SPRING	27
532363	SPROCKET - 16 tooth	28
466640	SPROCKET - 17 tooth	28
532247	SPROCKET - 19 tooth	28
3H8535	SPROCKET - 22 tooth	28
3H8536	SPROCKET - 26 tooth	28
3E0981	SPROCKET - Main drive	8
3E0960	SPROCKET	9
3E0980	SPROCKET	7
3E0992	SPROCKET	7
454285	SPROCKET	14, 21
489997	STANDOFF	4, 5
5E2901	STANDOFF	9
696105	STATIC BRUSH KIT	43
472261	STRAINER AY	42
3H4178	STRIP - Light lock	2
459060	STUD	27
474777	STUD	15, 22
489727	STUD	26
779216	SUPPORT - Rack	36
595425	SUPPORT AY	28
474180	SUPPORT	4, 5
482262	SUPPORT	27
495710	SUPPORT	27
532071	SUPPORT	28
240514	SWITCH - Detector	37

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Part No.	Description	Figure No.
2E4341	SWITCH - Interlock	37
651860	SWITCH - Run/Standby	37
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